

## 4 - ENGINE

(CONTINUES FROM POINT 55)

56. Fit:

- The front timing chain roller (81).
- The cylinder head gasket (82) (new gasket).
- The coolant pipe (83).



N.B.

REMEMBER TO FIT THE FRONT CHAIN ROLLER BEFORE FITTING THE CYLINDER HEAD.



57. Fit:

- The cylinder head (84).



N.B.

TIE A PIECE OF WIRE TO THE TIMING CHAIN TO PREVENT IT FROM DROPPING INTO THE ENGINE.



CAUTION

APPLY OIL TO THE WASHERS OF THE 4 BOLTS JOINING THE CYLINDER HEAD TO THE CRANKCASE.

58. Fit:

- The washers (85) impregnated with engine oil onto the M8 bolts (86).
- The 4 M8 bolts (86) securing the cylinder head to the crankcase.
- The 2 M6 bolts (87) securing the cylinder head to the crankcase.

**Bolts securing the cylinder head to the crankcase.**

Bolts M8 - 2,7 kgf.m + 90° (27 N.m + 90°)

Bolts M6 - 1,1-1,3 kgf.m (11-13 N.m)



CAUTION

TIGHTEN THE M8 BOLTS FIRST.

TIGHTEN THE CYLINDER HEAD BOLTS IN SUCCESSION CROSSWISE, GOING FROM ONE TO THE OTHER TWO OR THREE TIMES.



N.B.

AFTER TIGHTENING THE M8 BOLTS TO THEIR INDICATED TORQUE, THEY SHOULD BE TURNED ANOTHER 90° (1/4 OF A TURN).

# Derbi Gpr 125 Workshop Manual

**Pete Shoemark**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

## **Derbi Gpr 125 Workshop Manual:**

CZ 125 & 175 Singles Owners Workshop Manual Mervyn Bleach, Jeremy Churchill, 1985      **Workshop manual F.lli Benelli, Vespa P/PX 125, 150 & 200 Owners Workshop Manual by Pete Shoemark** Pete Shoemark, 1985      *Suzuki GP 100 & 125 Owners Workshop Manual* Chris Rogers, 1982-01-01      *Suzuki GP100 & 125 Owners Workshop Manual* Chris Rogers, Peter Shoemark, 1988      **Yamaha RD and DT 125 LC Owners Workshop Manual** Jeremy Churchill, 1983

*Vespa P/PX 125, 150 & 200 Owners Workshop Manual* Pete Shoemark, 1988      *Yamaha RD 125 Twins Owners Workshop Manual* Pete Shoemark, 1977-01-01 Models covered All 124 cc RD 125 models      *Honda 125 Elsinore and MR175 '73 - '76* Mansur Darlington, 1977-01-01      **Honda CG125 Owners Workshop Manual** Pete Shoemark, Jeremy Churchill, 2001-01-01

**Aprilia RS50 & 125 Service Repair Manual** Phil Mather, 2006 RS50 49cc 99 06 RS125 124cc 93 06 Includes Extrema Racing and special edition models Does not include restyled models introduced Spring 2006      *Vespa P/PX 125, 150 & 200* Haynes Publishing, Pete Shoemark, 1995 This Vespa owner s manual illustrated with photographs and line drawings provides comprehensive advice on routine maintenance and fault diagnosis using common tools      SUZUKI 2-STROKE TWINS 125cc TO 500cc - 1962 ONWARDS - WORKSHOP MANUAL Floyd Clymer, 2020-03-11 This Workshop Manual is a compilation of various Suzuki Factory Manuals for the 125cc 150cc 200cc 250cc 305cc 315cc 500cc 2 Stroke twins from 1962 onwards Specific models covered are T125 S32 Olympian T200 T10 TC250 El Camino T20 T250 T21 X 6R T305 T350 T500 Cobra Titan      **Workshop Manual [Jawa Motor-cycle] Sport 125 [and] Sport 175** Prague Motokov, 1969      **Yamaha RD125 Twins Owners Workshop Manual** Pete Shoemark, Mark Coombs, 1990      **Honda CB/CD125 T & CM125 C Twins Owners Workshop Manual** Jeremy Churchill, 1993      Ceske Avody, Motor Cycle Sport C 125-175 , 1971      **Honda CG125 Owners Workshop Manual (1976-1990).** Pete Shoemark, 1996      **Suzuki GS & DR 125 Singles Owners Workshop Manual** Jeremy Churchill, Pete Shoemark, 1986      **Motorcycle Basics Manual** Pete Shoemark, 1985 Included in this manual Basic and improved two and four stroke engine types engine designs and layouts fuel and exhaust systems ignition systems transmission lubrication and cooling wheels tyres and brakes front suspension and steering frames rear suspension and electrical systems

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