

# DISMANTLING THE ENGINE

## 3. Extract:

- Gudgeon pin circlip.
- Gudgeon pin.
- Piston.
- Connecting rod big end needle bearing assembly.

**N.B.**  
BEFORE REMOVING THE CIRCLIP FROM THE GUDGEON PIN, COVER THE BASE OF THE CYLINDER WITH A CLEAN CLOTH TO PREVENT ANYTHING FROM FALLING INTO THE ENGINE.

BEFORE REMOVING THE GUDGEON PIN, ELIMINATE THE ROUGH EDGES OF THE CIRCLIP GROOVE AND THE HOLE. ONCE THE ROUGH EDGING HAS BEEN ELIMINATED, AND IF THERE IS STILL DIFFICULTY IN REMOVING THE GUDGEON PIN, USE THE GUDGEON PIN EXTRACTOR.

Gudgeon pin extractor:  
00M12501258



## DISMANTLING THE REED VALVE

### 1. Extract:

- The carburettor from the engine unit.
- Closing bolts from the inlet nozzle.
- Reed valve.



## MAGNETO

**N.B.**  
THE MAGNETO CAN BE EXTRACTED WHILE THE ENGINE IS MOUNTED ON THE FRAME, BY DETACHING IT FROM THE LOWER LEFT HAND FAIRING

### 1. Extract:

- Left hand crankcase cover.
- Nut (magneto) (1).
- Flat washer (2).

**N.B.**  
RELEASE THE MAGNETO NUT WHILE HOLDING THE MAGNETO WITH THE UNIVERSAL (MAGNETO) ROTOR HOLDER (3).

Holding the rotor:  
00005253240



# Derbi Gpr Owners Manual

**General Motors-Holden's Sales Pty.  
Ltd. Service Division**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located on the right side of the light blue bar.

## **Derbi Gpr Owners Manual:**

**WALNECK'S CLASSIC CYCLE TRADER, SEPTEMBER 2000** Causey Enterprises, LLC, Derbi GPR 50 R ,1997  
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