

- Align toothed belt.
- Press tensioning pulley (1) against the stop.
- Turn the toothed belt wheel by hand in the direction of the arrow.

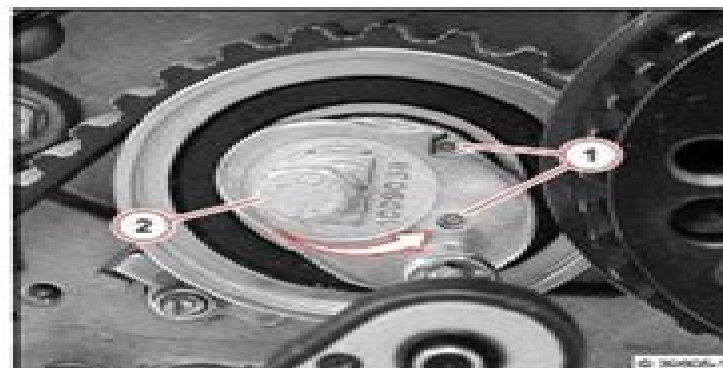


The tension side (2) is tightened.



- Turn setting eccentric in the direction of arrow with hexagon socket.
- Bring markings (1) and bones into alignment.
- Tighten screw (2).

 21 Nm



- Press tensioning pulley (1) against the stop.
- Hold toothed belt wheel (2) with counter support.
- Tighten new screw (3).

– Stage 1:

 30 Nm

- Tighten new screw (3) with rotation angle disc.

– Stage 2:

 210°



Deutz 2011 Engines Workshop Manual

S Ben Porath



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