

DESCRIPTION 1

This engine was developed exclusively for agricultural use and to withstand overloads and severest condition of use. It consistently provides top performance. This 2-cylinder, 4-cycle, swirl chamber engine uses an indirect injection system. Forced lubrication with a trochoid pump and water cooling insure greater reliability.

Cylinders are sleeveless. Four precision crankshaft bearings inserts and two selective connecting rod bearings are used. The cylinder head is shaped to provide swirl chambers, which are of the dry type.

Glow plugs are installed in the swirl chambers.

The crankshaft has a timing gear and a pulley at front. The main bearings use steel-backed Kalmel linings with lead-plated bearing surfaces for smoothness and durability.

Crankshaft thrust is maintained by the center main journal with thrust washers which are separate from the crankshaft bearings. The thrust bearings are a Babbitt alloy. The pistons are the taper and oval skirt type and are made of an aluminum alloy. Three rings are installed on the piston.

Connecting rods are forged. A replaceable precision bearing insert is at the large end.

The connecting rod bearing inserts use steel backed Kalmel linings and lead-plated bearing surfaces for smoothness and durability.

The flywheel and the crankshaft are precisely balance to prevent engine vibration.

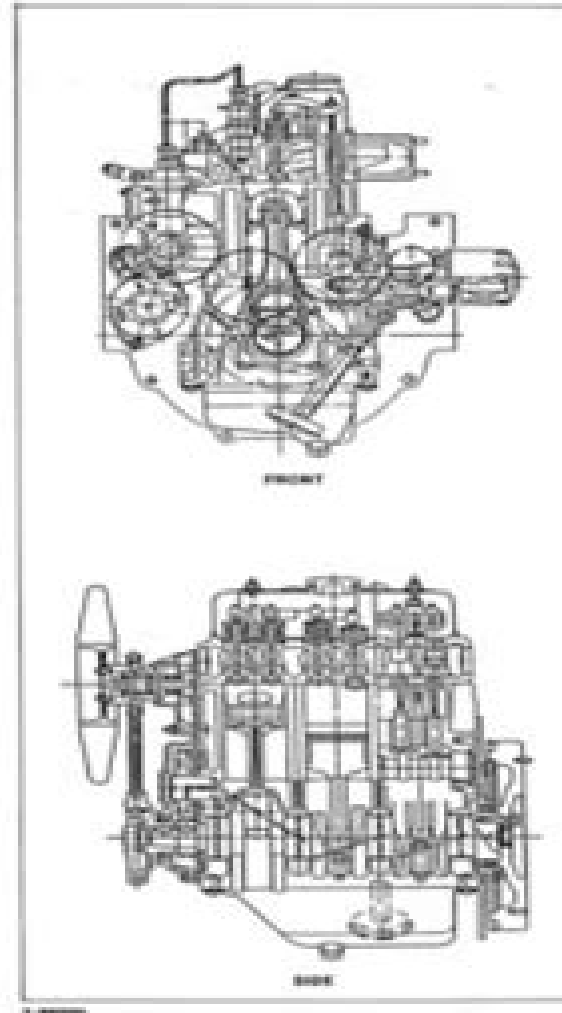


FIGURE 1 - CROSS SECTION VIEWS
Scale

Deutz Allis 5215 Service Manual

**Allis-Chalmers Manufacturing
Company**



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Deutz-Allis Shop Manual: Models 6240,6250,6260, 6265, 6275 (I & T Shop Service) Penton Staff,2000-05-24 Models 6240 6250 6260 6265 6275 Farmers and Consumers Market Bulletin ,2010 **The American City & County** ,1989

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Service Manual for HD7-HD10-HD14 Diesel Tractors Allis-Chalmers Company,1949 **Allis Chalmers Model D15 Tractor Technical Service Repair Shop Manual D 15** ,1959-01-15 *Service Manual for Models AD3 and AD4 Motor Graders* Allis-Chalmers Company,1949 Allis Chalmers 175 Tractor Technical Service Repair Shop Manual ,1984-01-15 Allis Chalmers Model B Tractor Technical Service Repair Shop Manual ,1959-01-15 Allis-Chalmers Shop Manual ,1987 *Allis Chalmers 7030 Tractor Technical Service Repair Shop Manual* ,1984-01-15 Allis Chalmers Model WC Tractor Technical Service Repair Shop Manual ,1959-01-15 **Allis-Chalmers Shop Manual** ,1991 **Allis Chalmers 7060 Tractor Technical Service Repair Shop Manual** ,1984-01-15

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