

1) DESCRIPTION

(A) GENERAL

These engines were developed exclusively for agricultural use and to withstand high loads and severe conditions of use. They consistently provide top performance. These 3 cylinder, 4-cycle, swirl chamber engines use an indirect injection system. Forced lubrication with a gerotor type pump and water cooling insure greater reliability.

Cylinders are sleeveless. Four precision crankshaft bearing inserts and three selective con. rod bearings are used. The cylinder head is shaped to provide swirl chambers. Glow plugs are installed in the swirl chambers. All crankshaft journals are induction hardened.

The crankshaft has a timing gear, and a pulley at front. The main bearings use steel-backed Kelmet linings with lead-plated bearing surfaces for smoothness and durability.

Crankshaft thrust is maintained by the center main journal with thrust washers, which are separate from the crankshaft bearings. The thrust bearings are a Babbitt alloy. The pistons are the taper and oval skirt type, and are made of an aluminum alloy. Three rings are installed on the piston.

Connecting rods are forged. A replaceable precision bearing insert is at the large end.

The connecting rod bearing inserts use steel backed Kelmet linings and lead-plated bearing surfaces for smoothness and durability.

The flywheel and the crankshaft are precisely balanced to prevent engine vibration.

(B) COMPONENT LOCATIONS



T-72003

Figure 1 - Engine L.H. View

- | | |
|------------------------|------------------------|
| 1. Alternator | 7. Fan Belt |
| 2. Cooling Fan | 8. Gear Case |
| 3. Upper Radiator Hose | 9. Hydraulic Sump Line |
| 4. Thermostat Housing | 10. Oil Cooler (5230) |
| 5. Exhaust Manifold | 11. Oil Filter |
| 6. Hydraulic Pump | |

Deutz Allis 5230 Tractor Parts Manual

Scott C. Dulebohn



Deutz Allis 5230 Tractor Parts Manual:

Farmers and Consumers Market Bulletin ,2011 *Farm Tractors, 1975-1995* Larry Gay,1995 Written as a sequel to The Agricultural Tractor 1855 1950 by R B Gray and Farm Tractors 1950 1975 by Lester Larson each chapter lists most of the new tractors introduced for that year a summary of the specifications for the models and information about the companies manufacturing the tractors **Deutz-Allis Shop Manual: Models 6240,6250,6260, 6265, 6275 (I & T Shop Service)** Penton Staff,2000-05-24 Models 6240 6250 6260 6265 6275 **Allis Chalmers 650 Series Tractors Parts Manual** ,1984-01-15 Repair Parts List for Allis-Chalmers Model HD 14 Tractor Allis-Chalmers Manufacturing Company. Tractor Division,1940 John Deere 4230 Tractor Parts Manual ,1978-02-15 *Allis Chalmers Roosa Master DM Series Fuel Injection Pump Tractor Technical Service Repair Shop Manual & Parts Manual* ,1984-01-15 Repair Parts List for Allis-Chalmers Model HD5 Tractor Allis-Chalmers Manufacturing Company. Tractor Division,195? **John Deere 520 Tractor Parts Manual** ,1966-02-15 **Repair Parts List for Allis-Chalmers Model HD 7 Tractor** Allis-Chalmers Manufacturing Company. Tractor Division,194? *Instructions and Parts List, No. 1502A* Allis-Chalmers Manufacturing Company,1930 **Repair Parts List for Allis-Chalmers Model HD 10 Tractor** Allis-Chalmers Manufacturing Company. Tractor Division,194? **John Deere 630 Tractor Parts Manual** ,1966-04-15 **Parts List for Allis-Chalmers Model "K" Tractor, Model "35"** Allis-Chalmers Manufacturing Company,1931 John Deere 620 Tractor Parts Manual ,1966-03-15 **Parts List No. 1600** Allis-Chalmers Manufacturing Company,1931 **John Deere 730 Diesel Tractor Parts Manual** ,1965-05-15 **John Deere 720 Diesel Tractor Parts Manual** ,1965-05-15 **Parts List No. 1317** Allis-Chalmers Manufacturing Company,1929 John Deere 440 Industrial Wheel Type Tractor Parts Manual ,1963-11-15

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