## B/FL 1011/E Drive Train

- Toothed belt
- 2. Crankshaft gear
  - Tensioning pulley

- 4. Oil pump
- Camshaft gear

The belt (1) is located at the blower end of the engine. It is driven by the crankshaft (2) and driving the camshaft (5) and the externally mounted engine oil pump (4). It is tensioned by the tensioning pulley (3).

The use of a toothed belt, instead of gears, has two main advantages: flexibility of selecting the camshaft location and low noise emission. A reinforced plastic cover protects the drive train. A duct supplies air to the belt for cooling and cleaning, thus extending the life expectancy by 50%.

When replacing the toothed belt on an engine that is still assembled, the following must be removed to have easy access to the belt: rocker brackets, V-belt pulley, dust cover, fuel injection pumps.

The following special tools are required:

- 1 set locking pins P/N 030 1093
- 1 tension measuring gauge P/N 030 1095
- 1 wrench; camshaft gear clamping washer P/N 030 1129

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# **Deutz Engine F3l1011f Manual**

**JR Anderson** 

#### **Deutz Engine F3l1011f Manual:**

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,2005 <u>Diesel Engine Manual</u> Perry O. Black,1982 <u>Deutz Instruction Manual F1L 410 D, F2L 410 D.</u>

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1995 1595 Escort 1980 to 1990 0686 Does not cover applications to Sierra or P100 Diesel 1 6 litre 1608cc 1 8 litre 1753cc

**Diesel engine manual, edited by e. molley**, 1959 Diesel Engine Manual ... Prepared ... Under the Direction of E. Molloy, Etc Edward Molloy, 1950 Diesel Engine, Series 110 General Motors Corporation. Detroit Diesel Engine Division, 1956

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