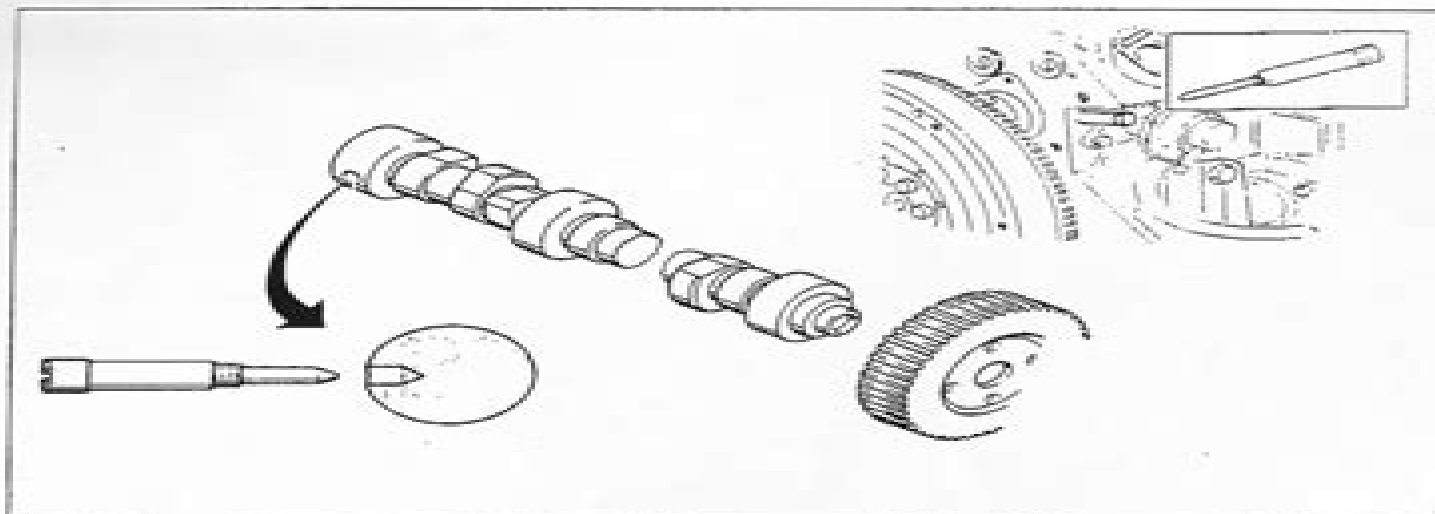




Service Training



Camshaft Locking Position

To be able to lock the camshaft in its correct position, remove the screw plug at the right side of the crankcase nearest the flywheel end. The plug is located behind the clamping bracket for the cowling cover (the engine should be looked at from the flywheel end).

Shining light through the opening of the crankcase, camshaft journal #1 can be seen. Turn the camshaft until the locating hole becomes visible. It might also be necessary to move the shaft in axial direction to align the locating hole with the bore in the crankcase.

Insert the locking pin and turn it in until it bottoms out against the crankcase.

Both camshaft and crankshaft are timed to each other.

Deutz F3l1011 Timing Manual

ML Morrison



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