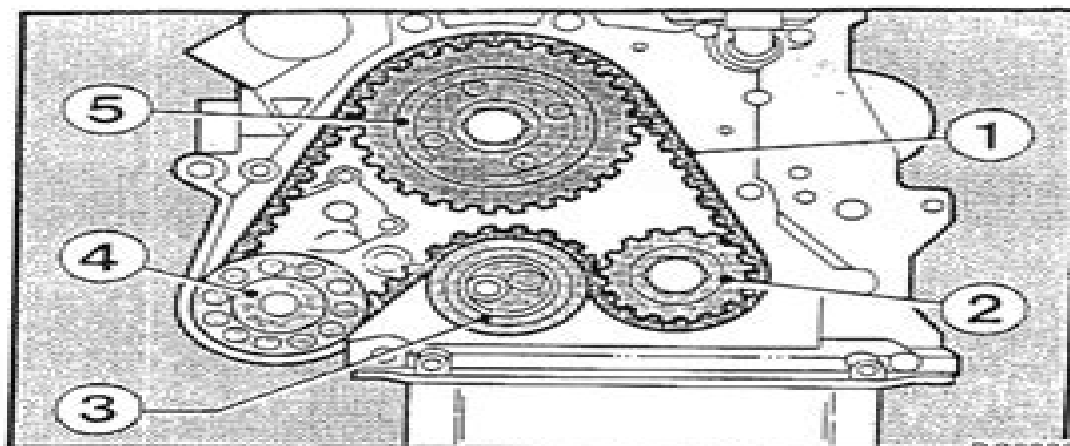




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B/FL 1011/E Drive Train

- | | | | |
|----|-------------------|----|---------------|
| 1. | Toothed belt | 4. | Oil pump |
| 2. | Crankshaft gear | 5. | Camshaft gear |
| 3. | Tensioning pulley | | |

The belt (1) is located at the blower end of the engine. It is driven by the crankshaft (2) and driving the camshaft (5) and the externally mounted engine oil pump (4). It is tensioned by the tensioning pulley (3).

The use of a toothed belt, instead of gears, has two main advantages: flexibility of selecting the camshaft location and low noise emission. A reinforced plastic cover protects the drive train. A duct supplies air to the belt for cooling and cleaning, thus extending the life expectancy by 50%.

When replacing the toothed belt on an engine that is still assembled, the following must be removed to have easy access to the belt: rocker brackets, V-belt pulley, dust cover, fuel injection pumps.

The following special tools are required:

- 1 set locking pins P/N 030 1093
- 1 tension measuring gauge P/N 030 1095
- 1 wrench; camshaft gear clamping washer P/N 030 1129

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Deutz Timing Belt Manual

Judd E. Hollander



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