

FIG. 1  
HAMMERDRILLING MODE  
MODE DE PERÇAGE OU TRÉPANAGE  
MODO DE TALADRADO PERFORADOR

CHISEL BIT  
MODE DE PERÇAGE OU TRÉPANAGE  
MODO DE ALIATE DE LA BRIDA DE CINGEL

CHIPPING MODE  
MODE DE SURFACE  
MODO-CINGEL

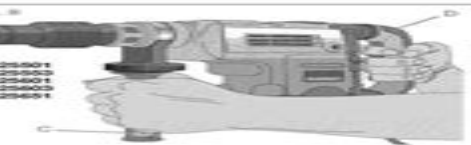
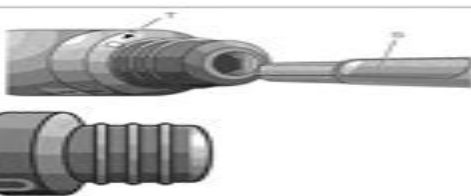
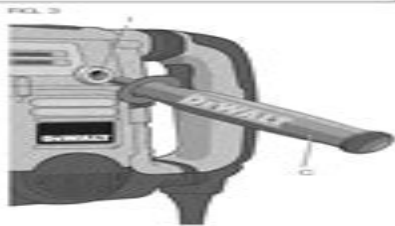
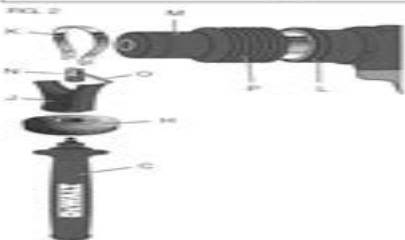


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**SHOCKS Active Vibration Control System (Fig. 1, 8)**  
D25601, D25603, D256031, D25651  
For best vibration control, hold the tool with the main handle (D) and the other hand on the side handle (C) or D-shaped handle (D). Apply just enough pressure to the clamping device or the hammer only. The pressure should be enough to hold the tool steady. The tool should not be active vibration control. Applying too much pressure will not make the tool drill or chip faster and active vibration control will not engage.

**Inserting and Removing Spline Drive Accessories (Fig. 5)**  
D25601, D25603, D256031, D25651  
**A WARNING:** Burn hazard. ALWAYS wear gloves when changing bits. Accessible metal parts on the tool and bits may get extremely hot during operation. Small bits of broken material may damage bare hands.  
**A WARNING:** Do not attempt to tighten or loosen drill bits or any other accessories by gripping the tool body and chuck and turning the tool on. Damage to the chuck and personal injury may occur.

1. Insert the bit shank into the tool holder (M) as far as it will go. The groove on the chisel shank (S) moves back to the end position and shows a closed lock symbol.  
2. Push on the bit shank until the groove is aligned with the lock symbol. The locking sleeve (P) moves back to the end position and shows a closed lock symbol.  
3. If the chisel groove is not aligned with the symbol, or is not inserted to the complete depth the lock symbol remains open.

To remove the bit, pull back the locking sleeve and pull the bit out.  
**Inserting and Removing SDS Max Accessories (Fig. 6)**  
D25601, D25603, D256031, D25651  
1. Push the locking sleeve (P) and insert the bit shank. The bit shank must be clean.  
2. Turn the bit slightly until the sleeve snaps back into position.  
3. Ensure the bit is properly engaged.

**NOTE:** The bit needs to move several centimeters in and out of the tool holder (M) when properly engaged.  
4. To remove the bit, pull back the locking sleeve and pull the bit out.

**Two-Stage Clutch/E-Clutch™ (Fig. 7)**  
**NOTICE:** Always turn the tool off before changing torque control settings or damage to tool may result.

**TWO-STAGE CLUTCH**  
D25603, D25651  
Clutch Setting 1 (N) is designed for most hammerdrilling applications and is designed to easily clutch out when the tool encounters re-bar or other foreign substances.

Clutch Setting 2 (V) is designed for higher torque applications such as core-bits and deep hole hammering and is designed to allow a higher torque setting.  
Move the torque control lever (N) to Clutch Setting 1 or 2 as needed for application.

**NOTE:** Allow the motor housing to rotate a little while changing torque.  
**NOTE:** If it is not possible to rotate the tool under load and try again.  
Each time the tool is plugged in, it will automatically default to Clutch Setting 1, the most sensitive setting.

**E-CLUTCH™**  
D25603  
In addition, E-Clutch™ offers increased user comfort and safety through an on-board anti-rotation technology capable of detecting if the user loses control of the hammer. When a jam is detected, the motor and clutch are reduced instantly. The red indicator LED (Q) illuminates when the E-Clutch™ is engaged.

**Electronic Speed and Impact Control (Fig. 7)**  
D25601, D25603, D256031, D25651  
The speed and impact control allows the use of smaller drill bits without the risk of bit breakage, hammerdrilling into light and brittle materials without shattering and optimal tool control for precise drilling.

To set the control dial, turn the dial (Q) to the desired level. The higher the number, the greater the speed and impact energy. Dial settings make the tool extremely adaptable for many different applications. The red indicator LED (Q) illuminates on the bit shank and the motor housing when engaged.

**Mode Selector (Fig. 1)**  
**NOTICE:** Never change the mode while the unit is running. Tool must come to a complete stop before changing mode.  
**A CAUTION:** Do not change to hammerdrill mode with chisel bit in tool holder. Personal injury and damage may result.

The D25601, D25603, D256031 and D25651 have two operating modes. To select the required operating mode, rotate the mode selector (S) until the arrow points to the hammerdrilling or the chipping icon. On the D25601 and D25651 use only the chipping mode.

**HAMMERDRILLING MODE (H)**  
D25601, D25603, D256031, D25651  
The tool automatically rotates and impacts the work. This mode is appropriate for all concrete and masonry operations.

**CHIPPING MODE (C)**  
D25603, D25651  
The spindle lock is engaged during chipping mode so the tool impacts the work without rotation. This mode is designed for light chipping, chiseling and demolition applications.

**NOTE:** In chipping mode, the hammerdrill can also be used as a lever to free a jammed drill bit.  
**CHISEL BIT ADJUSTMENT (O):**  
Turn the mode selector (S) until the arrow points to the chisel icon. The tool impacts the work without rotation. This mode is designed for light chipping, chiseling and demolition applications.

**NOTE:** There are multiple positions to set the angle of the chisel. After finding the desired position, slightly move the chisel bit back and forth to ensure the chisel is properly engaged.

**Indicator Lights (Fig. 1, 7)**  
The red indicator LED (Q) illuminates when the carbon brushes are nearly worn out indicating that the tool needs servicing within the next 8 hours of use.  
The red indicator LED (Q) lights up if the lock-on slider (B) and/or E-Clutch™ is engaged in any mode except the chipping mode.

The red indicator LED (Q) starts to flash if there is a fault with the tool or the brushes have completely worn out. **Repair under warranty.**

**INDICATOR DIAGNOSES SOLUTION**  
OFF Tool is functioning normally Follow all warnings and instructions when operating tool.  
SOLID Perform and protect control has been activated. With tool properly supported, release trigger. The tool will function normally when the trigger is depressed again and the indicator light will go out.  
FLASHING Perform and protect control is malfunctioning. Take the tool to an authorized repair center.

**NOTE:** If the tool power is insufficient for normal hammering and if the LED does not flash repeatedly after cycling the trigger, take the tool to an authorized DeWalt repair center.

**OPERATION**  
**A WARNING:** To reduce the risk of injury, turn unit off and disconnect it from power source before installing and removing accessories, before adjusting or when making repairs. An accidental start-up can cause injury.

**WARNING:** To reduce the risk of injury, ALWAYS ensure workpiece is anchored or clamped firmly. If hammerdrilling into material, use a wood "back-up" block to prevent damage to the material.

**A WARNING:** To reduce the risk of personal injury, ALWAYS operate the tool with the hands properly positioned and securely fastened. The tool may start in the mode hammerdrilling and tool operation may cause loss of control. Hold both hands on the handle.

**A WARNING:** Drill may stall if overloaded causing a sudden twist. Always expect the stall. Grip the drill firmly with both hands to control the twisting action and avoid injury.

**Proper Hand Position (Fig. 8)**  
D25601, D25603, D256031, D25651  
To stop the tool, release the trigger switch. To stop the tool, release the trigger switch. To stop the tool, release the trigger switch. To stop the tool, release the trigger switch.

**WARNING:** To reduce the risk of personal injury, ALWAYS use proper hand position as shown. Proper hand position requires one hand on the side handle (C) or D-shaped handle (D), with the other hand on the main handle (D). The motor housing will stop if the lock-on slider is activated when changing from chisel mode into hammerdrilling mode.

**Trigger Switch (Fig. 1)**  
D25601, D25603, D256031, D25651  
To turn the tool on, depress the trigger switch (A). To stop the tool, release the trigger switch. To turn the tool on, depress the trigger switch (A). To stop the tool, release the trigger switch.

**SOFT START FEATURE**  
The soft start feature allows you to build up speed slowly, thus preventing the drill bit from walking off the intended hole position when starting. The soft start feature also reduces the immediate torque reaction transmitted to the gear and the operator if the hammer is started with the drill bit in an existing hole.

# Dewalt Drill Manual

**Stephen Corbett**



## Dewalt Drill Manual:

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