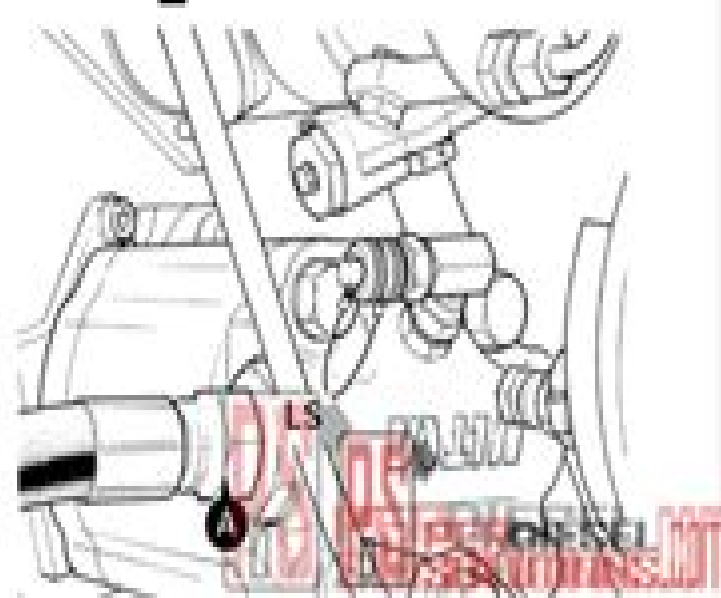
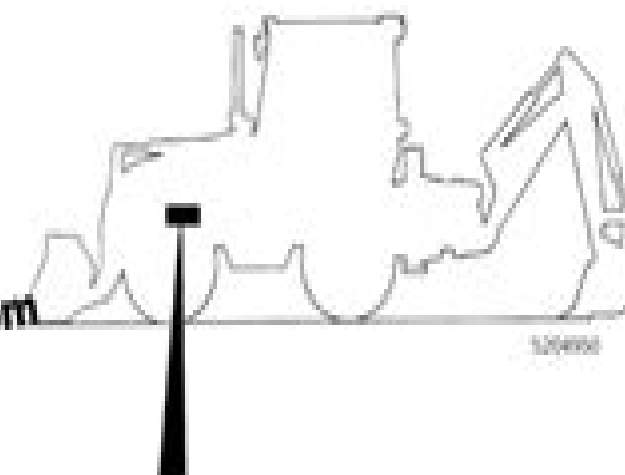


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## Pump/Priority Valve

### Checking the Load Sensing Priority Valve

- 1 Switch off the engine and remove the starter key.
- 2 Relieve system pressure by operating the service controls a few times.
- 3 Disconnect the hose from the load sense (LS) adapter **A**, plug the hose to prevent loss of fluid. Connect a hose to enable any leakage to be collected in a container. Make sure the hose is in the container before starting the engine.
- 4 Disconnect the hose from valve port **P**, install a T-connector into the port and connect the hose to it. Connect a pressure gauge to the other T-connector outlet.
- 5 Start the engine and adjust the speed to 1000 rpm.
- 6 With the steering circuit in neutral a pressure reading of 10.1 - 10.7 bar should be obtained and a small amount of leakage should occur at valve port **A**.
- 7 If the pressure is above or below that specified, repeat steps 1 and 2 and then dismantle the Load Sensing Priority Valve (see **Dismantling and Assembly** on page E/20-5 or E/21-2). Make sure the spool moves freely in the bore and that the metering orifices in the load sense adapter and the spring recess of the spool are clear of



# Dynatron 706 Manual

**George Edward Sterling, Robert B.  
Monroe**



## **Dynatron 706 Manual:**

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