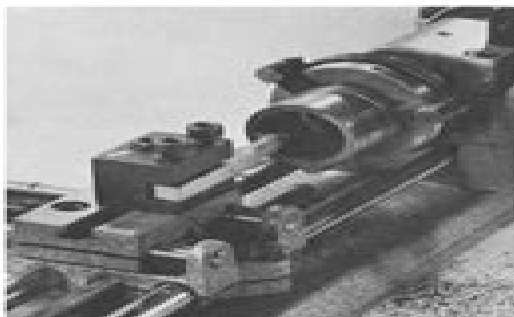
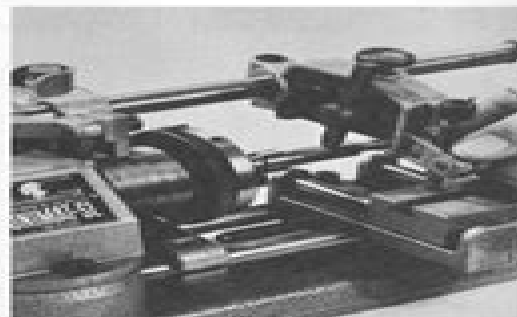


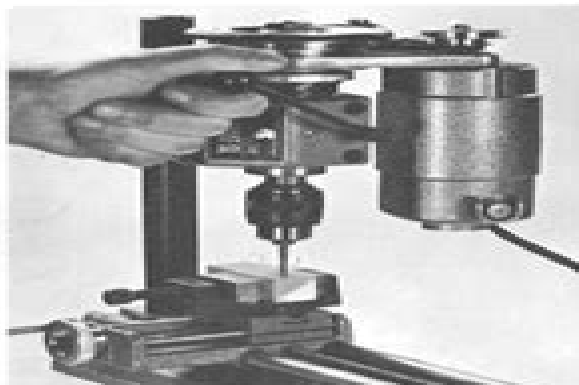
FOR METAL TURNING, lathe bit is held in tool block mounted on the carriage.



FOR BORING large holes in the lathe a boring tool is set parallel with bed.



FOR THREADING a master bushing advances the threading attachment's tool bit.



FOR DRILLING the headstock mounts on auxiliary column, lever advances spindle.

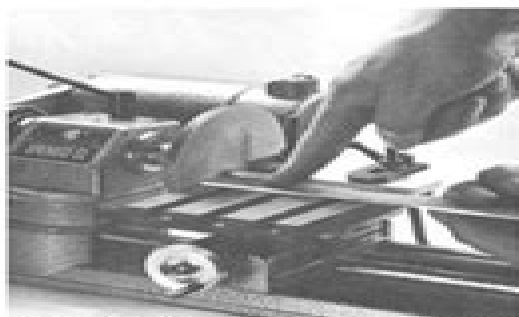
just as accurately as the world's leading toolmakers. Using appropriate accessories, you can also set up the Unimat as a small bench grinder, circular saw, jig saw, shaper, planer, flexible shaft tool, disc sander. On the one machine you can accomplish virtually any machining job in any common material, whether metal, plastic or wood, with the size of the work the only limitation. The accompanying photos show some—but by no means all—of the many ways the tool can be set up.

Since it can perform such a variety of machining operations on small workpieces, the Unimat is a simply marvelous tool for home-shop modelbuilding and craftwork. Using a Unimat an amateur modelbuilder can readily machine the special metal parts and fittings he needs to give his models professional finish. More than that, with a Unimat he's toolled up for projects he couldn't otherwise hope to tackle. He's able to machine model ship, locomotive, aircraft or automotive parts to exact scale from original blueprints. He can build his own work-

ing-model gas, steam or diesel engines right down to the last screw. If he wants to model an architectural structure, he can use the Unimat's woodworking accessories to cut and plane accurately-finished miniature timbers and planks. Because the Unimat itself is a scaled-down version of the actual production machines used to make the real equipment modelmakers model, it's possible with this remarkable little tool to build beautifully-detailed scale models of nearly anything.

The Unimat makes precision metal-machining so simple that with only a few hours' practice an amateur modelbuilder having no previous machine-tool experience whatever will be able to turn out machined metal parts that compare in every way with parts made commercially on expensive automatic equipment. For amateur craftsmen, and particularly for youngsters, the Unimat offers both adventure and education. It opens an entirely new, wide-scope field of interest.

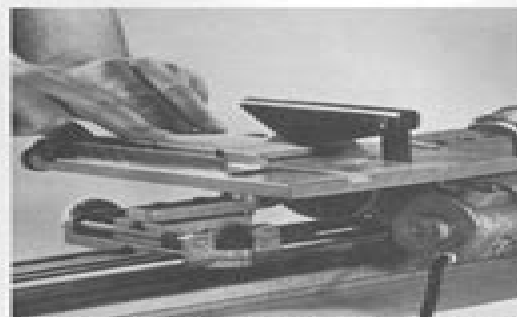
But while the machine is wonderful for hobblers, a great many of the 100,000



FOR DISC SANDING wood or metal an abrasive disc is cemented to the sanding plate.



FOR PLANING wood, motor is fitted and planing attachment is clamped on spindle.



FOR CIRCULAR SAWING the saw attachment's table mounts on the cross slide.

#### MINIATURE MACHINING TECHNIQUES

# Boley Lathe Manual

**Charles Henry William Gerhardi**



## **Boley Lathe Manual:**

**The Clock Jobber's Handybook - A Practical Manual on Cleaning, Repairing and Adjusting: Embracing Information on the Tools, Materials, Appliances and Processes Employed in Clockwork** Paul N. Hasluck, 2020-07-14  
The Clockjobber s Handybook is a 1889 work by Australian writer Paul Hasluck that focuses on the care and maintenance of watches and timepieces With chapters on the various tools appliances materials and processes this classic guide contains everything one needs to know when repairing cleaning or adjusting watches and clocks Paul Nooncree Hasluck 1854 1916 was an Australian writer and editor He was a master of technical writing and father of the do it yourself book producing many works on subjects including engineering handicrafts woodwork and more Other notable works by this author include Treatise on the Tools Employed in the Art of Turning 1881 The Wrath Jobber s Handy Book 1887 and Screw Threads and Methods of Producing Them 1887 Many vintage books such as this are increasingly scarce and expensive It is with this in mind that we are republishing this volume now in an affordable modern high quality edition complete with a specially commissioned new biography of the author **Air Force Regulation** United States. Department of the Air Force, 1978  
**Electricity Meters: Their Construction and Management** Charles Henry William Gerhardi, 1906 *Western Machinery and Steel World ...* ,1962 *American Machinist* ,1922 **Machinery** ,2003 English Mechanics and the World of Science ,1885 **Bibliography of Scientific and Industrial Reports** ,1947 Clinic Procedure Manual University of Michigan. School of Dentistry, 1985 English Mechanic and Mirror of Science ,1889 **Clock Movements and Supplies** , **American Machinist & Automated Manufacturing** ,1923 **English Mechanics** ,1952 **English Mechanic and Mirror of Science and Art** ,1907 A Manual of Pre-clinical Crown and Bridge Prosthodontics University of Michigan. School of Dentistry. Department of Crown and Bridge, Sch. of Dent. Univ. of Michigan (Dept. of Crown and Bridge), 1974 English Mechanic and World of Science ,1918 *Chilton's IAMI.* ,1981-07 **Mergent International Manual** ,2009 The Business Who's who of Australia A. Mullane, D. G. King, 1970 **A Tight, Practical Integration of Relations and Functions** Harold Boley, 1999-09-29 As in other fields in computer science certain objects of study can be synthesized from different basic elements in different ways and with different resulting stabilities In subfields such as artificial intelligence computational logic and programming languages various relational and functional ingredients and techniques have been tried for the synthesis of declarative programs This text considers the notions of relations as found in logic programming or in relational databases and of functions as found in functional programming or in equational languages We study a declarative integration which is tight because it takes place right at the level of these notions and which is still practical because it preserves the advantages of the widely used relational and functional languages PROLOG and LISP The resulting relational and functional language RELFUN is used here for exemplifying all integration principles

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