

TORQUE-TENSION REFERENCE GUIDE

ASTM A309 GRADE A, 304, 304S GRADE 3 & 6, 316/316S GRADE 3

Fastener Size	Fastener Type	ASTM A309 GRADE A			ASTM 304, 304S GRADE 3			ASTM 316/316S GRADE 3		
		Hex Bolt	Hex Nut	Hex Washer Head Bolt	Hex Bolt	Hex Nut	Hex Washer Head Bolt	Hex Bolt	Hex Nut	Hex Washer Head Bolt
1/4"	1/4"	10-150	10-150	10-150	10-150	10-150	10-150	10-150	10-150	10-150
5/16"	5/16"	15-200	15-200	15-200	15-200	15-200	15-200	15-200	15-200	15-200
3/8"	3/8"	20-250	20-250	20-250	20-250	20-250	20-250	20-250	20-250	20-250
1/2"	1/2"	30-350	30-350	30-350	30-350	30-350	30-350	30-350	30-350	30-350
5/8"	5/8"	40-450	40-450	40-450	40-450	40-450	40-450	40-450	40-450	40-450
3/4"	3/4"	50-550	50-550	50-550	50-550	50-550	50-550	50-550	50-550	50-550
7/8"	7/8"	60-650	60-650	60-650	60-650	60-650	60-650	60-650	60-650	60-650
1"	1"	70-750	70-750	70-750	70-750	70-750	70-750	70-750	70-750	70-750
1 1/8"	1 1/8"	80-850	80-850	80-850	80-850	80-850	80-850	80-850	80-850	80-850
1 1/4"	1 1/4"	90-950	90-950	90-950	90-950	90-950	90-950	90-950	90-950	90-950
1 3/8"	1 3/8"	100-1050	100-1050	100-1050	100-1050	100-1050	100-1050	100-1050	100-1050	100-1050
1 1/2"	1 1/2"	110-1150	110-1150	110-1150	110-1150	110-1150	110-1150	110-1150	110-1150	110-1150
1 3/4"	1 3/4"	120-1250	120-1250	120-1250	120-1250	120-1250	120-1250	120-1250	120-1250	120-1250
2"	2"	140-1450	140-1450	140-1450	140-1450	140-1450	140-1450	140-1450	140-1450	140-1450
2 1/4"	2 1/4"	160-1650	160-1650	160-1650	160-1650	160-1650	160-1650	160-1650	160-1650	160-1650
2 1/2"	2 1/2"	180-1850	180-1850	180-1850	180-1850	180-1850	180-1850	180-1850	180-1850	180-1850
2 3/4"	2 3/4"	200-2050	200-2050	200-2050	200-2050	200-2050	200-2050	200-2050	200-2050	200-2050
3"	3"	220-2250	220-2250	220-2250	220-2250	220-2250	220-2250	220-2250	220-2250	220-2250
3 1/2"	3 1/2"	250-2550	250-2550	250-2550	250-2550	250-2550	250-2550	250-2550	250-2550	250-2550
4"	4"	280-2850	280-2850	280-2850	280-2850	280-2850	280-2850	280-2850	280-2850	280-2850
4 1/2"	4 1/2"	300-3050	300-3050	300-3050	300-3050	300-3050	300-3050	300-3050	300-3050	300-3050
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5 1/2"	5 1/2"	340-3450	340-3450	340-3450	340-3450	340-3450	340-3450	340-3450	340-3450	340-3450
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6 1/2"	6 1/2"	380-3850	380-3850	380-3850	380-3850	380-3850	380-3850	380-3850	380-3850	380-3850
7"	7"	400-4050	400-4050	400-4050	400-4050	400-4050	400-4050	400-4050	400-4050	400-4050
7 1/2"	7 1/2"	420-4250	420-4250	420-4250	420-4250	420-4250	420-4250	420-4250	420-4250	420-4250
8"	8"	440-4450	440-4450	440-4450	440-4450	440-4450	440-4450	440-4450	440-4450	440-4450
8 1/2"	8 1/2"	460-4650	460-4650	460-4650	460-4650	460-4650	460-4650	460-4650	460-4650	460-4650
9"	9"	480-4850	480-4850	480-4850	480-4850	480-4850	480-4850	480-4850	480-4850	480-4850
9 1/2"	9 1/2"	500-5050	500-5050	500-5050	500-5050	500-5050	500-5050	500-5050	500-5050	500-5050
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11"	11"	560-5650	560-5650	560-5650	560-5650	560-5650	560-5650	560-5650	560-5650	560-5650
11 1/2"	11 1/2"	580-5850	580-5850	580-5850	580-5850	580-5850	580-5850	580-5850	580-5850	580-5850
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34"	34"	1480-14850	1480-14850	1480-14850	1480-14850	1480-14850	1480-14850	1480-14850	1480-14850	1480-14850
34 1/2"	34 1/2"	1500-15050	1500-15050	1500-15050	1500-15050	1500-15050	1500-15050	1500-15050	1500-15050	1500-15050
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35 1/2"	35 1/2"	1540-15450	1540-15450	1540-15450	1540-15450	1540-15450	1540-15450	1540-15450	1540-15450	1540-15450

Bolt Tension Table Guide

W. T. Thorn

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Bolt Tension Table Guide:

Handbook of Bolts and Bolted Joints John Bickford, 1998-04-28 Presenting time tested standard as well as reliable emerging knowledge on threaded fasteners and joints this book covers how to select parts and materials predict behavior control assembly processes and solve on the job problems It examines key issues affecting bolting in the automotive pressure vessel petrochemical aerospace and structural steel industries The editors have successfully created a useful rather than scholarly handbook with chapters written in a straightforward how to do it manner Theory is discussed only when necessary and the handbook s logical organization and thorough index enhances its usefulness **Handbook of Bolts and Bolted**

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Engineers ,1916 *Manual of Steel Construction: Connections* American Institute of Steel Construction, 1992 Includes bibliographical references and index **Recommended Specifications and Quality Assurance Guidelines for Steel Moment-frame Construction for Seismic Applications** SAC Joint Venture. Guidelines Development Committee, 2000

Companion Guide to the ASME Boiler & Pressure Vessel Code K. R. Rao, 2006 This is Volume 1 of the fully revised second edition Organized to provide the technical professional with ready access to practical solutions this revised three volume 2 100 page second edition brings to life essential ASME Codes with authoritative commentary examples explanatory text tables graphics references and annotated bibliographic notes This new edition has been fully updated to the current 2004 Code except where specifically noted in the text Gaining insights from the 78 contributors with professional expertise in the full range of pressure vessel and piping technologies you find answers to your questions concerning the twelve sections of the ASME Boiler and Pressure Vessel Code as well as the B31 1 and B31 3 Piping Codes In addition you find useful examinations of special topics including rules for accreditation and certification perspective on cyclic impact and dynamic loads functionality and operability criteria fluids pipe vibration stress intensification factors stress indices and flexibility factors code design and evaluation for cyclic loading and bolted flange joints and connections **Tool and Manufacturing**

Engineers Handbook: Quality Control and Assembly Thomas J. Drozda, Charles Wick, Raymond F. Veilleux, 1983 Quality Control and Assembly helps you meet today's competitive pressures for measuring quality making continuous quality improvements streamlining assembly and making the transition to automated assembly systems and applications

Mechanical Engineers' Handbook Lionel Simeon Marks, 1916 **Mechanical Engineers' Handbook**, 1916 The McGraw-Hill Civil Engineering PE Exam Depth Guide M. Myint Lwin, Chyuan-Shen Lee, J. J. Lee, 2001 Designed to complement the McGraw Hill Civil Engineering PE Exam Guide Breadth and Depth this subject specific depth guide provides comprehensive coverage of the subject matter applicants will face in the afternoon portion of the PE exam Each book authored by an expert in the field will feature example problems from previous exams along with power study techniques for peak performance *Structural Engineering SE All-in-One Exam Guide: Breadth and Depth, Second Edition* Dave K. Adams, 2022-08-26 This up to date self study system delivers comprehensive coverage of all topics on the current version of the Structural Engineering SE exam This up to date self study guide provides comprehensive coverage of all topics expected on the current version of the SE exam Structural Engineering SE All in One Exam Guide Breadth and Depth Second Edition offers background material real world examples updated regulations and requirements sample problems and realistic practice exams both multiple choice and essay Written by a practicing engineer and a former exam developer and grader Structural Engineering SE All in One Exam Guide Breadth and Depth Second Edition will focus and enhance your preparation for the 16 hour Structural Engineering exam produced by NCEES and adopted by your jurisdiction This book prepares you for every topic expected to be on the exam including building systems structural analysis seismic and wind analysis structural materials bridges and simple and complex code provisions You will learn strategies for taking the exam and gain insight into how the test is written and graded Coverage includes An introduction to exam preparation and professional licensure Design codes and general loading Computer modeling and verification Construction administration and quality control Structural analysis Reinforced and prestressed concrete design Masonry design Foundation and retaining wall design Structural and cold formed steel design Timber design Seismic loading Wind loading Bridge design

Structural Steel Designer's Handbook Roger Brockenbrough, Frederick Merritt, 2005-11-16 Mirroring the latest developments in materials methods codes and standards in building and bridge design this is a one of a kind definitive reference for engineers Updated to reflect the latest provisions of the AISC American Institute of Steel Construction AASHTO American Association of State Highway Transportation Officials and AISI American Iron and Steel Institute codes Combines detailed examples with the most current design codes and standards Numerous tables charts formulas and illustrations Contents Properties of Structural Steels and Effects of Steelmaking Brown's Slide Valve for Engineers W. T. Thorn, 1921 Limit States Design Steel Manual Canadian Institute of Steel Construction, Michael I. Gilmor, 1977 **Manual ...** United States. Navy Department. Bureau of Ships, 1943 **Civil Engineering PE All-in-One Exam Guide: Breadth and Depth,**

Fourth Edition Indranil Goswami, 2020-09-18 The most complete up to date Civil Engineering PE exam guide Fully updated for the latest technical standards and exam content this effective study guide contains all the information you need to pass the challenging Civil Engineering PE exam Written by a registered PE and experienced educator Civil Engineering PE All in One Exam Guide Breadth and Depth Fourth Edition features equations diagrams and study strategies along with nearly 200 accurate practice questions and solutions Beyond exam preparation this comprehensive resource also serves as an essential on the job reference Covers all material on the NCEES PE Civil exam including Reinforced concrete beams slabs and columns Steel beams tension members and compression members Bridge timber and masonry design Soil sampling testing and classification Design loads on buildings and other structures Shallow and deep foundations and retaining walls Seismic topics in geotechnical engineering Water and wastewater treatment Freeways multilane highways and two lane highways Engineering economics project scheduling and statistics *American Machinist*, 1915 **Official Gazette of the United States Patent Office** USA Patent Office, 1909 **Scientific Canadian Mechanics' Magazine and Patent Office Record** Canada. Patent Office, 1883

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