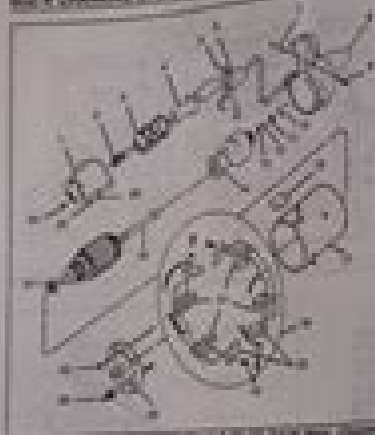


## 50-2 CRANKING SYSTEM



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Figure 1: Exploded view diagram of the 50-200 Starter Motor.

### 50-200 UNIT REPAIR

#### SOLENOID REPLACEMENT

50-200 Motor

Figure 1

When "in need of repair" motor condition is poor, check the solenoid before disassembling the motor. The solenoid can be replaced without removing the motor. Refer to "Cleaning, Inspection and Testing" in the manual.

#### Remove or Disassemble

1. Remove solenoid from the "Starter Replacement" in the motor.
2. Drive in both ways.
3. Note that the solenoid.
4. Refer to the manual.
5. Refer to the manual.

#### Install or Reassemble

1. Refer to the manual for details.
2. Refer to the manual.

Figure 1

1. Refer to the manual for details.

#### 50-200 Motor

Figure 1

1. Refer to the manual for details.
2. Refer to the manual for details.

#### STARTER MOTOR DISASSEMBLY, TEST AND ASSEMBLY

##### No Load Test

50-200 Motor

Figure 1

Remove the starter motor from the engine, refer to "Starter Replacement" in the manual. The motor and the gear should be tested and before disassembly. Make connection as shown in Figure 1. Check the motor and compare RPM, current, and voltage output with "Specifications" at the end of this manual. Use the specifications only with the motor open. Use an ammeter or voltmeter.

1. Refer to the manual for details.
2. Refer to the manual for details.

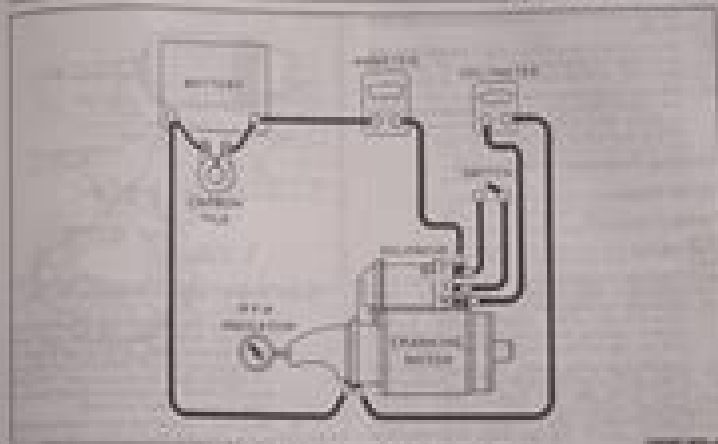


Figure 2: Circuit diagram for the 50-200 Starter Motor.

- A shorted solenoid. This can be tested by checking for a ground when disassembled.
- A grounded solenoid or field. Check before after disassembly.
- Failure to operate with high current draw indicates:
  - A short ground in the solenoid or field.
  - "Blower" bearings.
- Failure to operate with no current draw indicates:
  - An open field circuit. This can be checked after disassembly by inspecting solenoid connections and wiring leads with a compressed air lamp.
  - Open armature with broken or disconnected field leads turned from after disassembly.
  - Broken field springs, worn brushes, high resistance brushes, or connections that in other cases may cause ground and contact between the brushes and commutator.
- Low no-load speed and low current draw indicates:
  - High internal resistance due to poor commutator, defective leads, open commutator, and loose field after disassembly.
- High line speed and high current draw usually indicates shorted field. When current field is increased, replace the brush and field assembly. This checks the solenoid assembly using a probe.

#### Starter Motor Unit Repair

50-200 Motor

Figure 1

Refer to "Specifications" in the manual for details.

#### Disassembly

1. Disconnect solenoid from external terminal.
2. Through hole, disassemble top and commutator and leave from motor assembly. When through hole leads are different, use location relative to test lead for later reassembly.
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**CL Gary**

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