

M CODE OF VMC MACHINE

VMC मशीन के सभी M कोड के बारे में जानें



M CODES	FUNCTION
M00	PROGRAM STOP
M01	OPTIONAL STOP
M02	PROGRAM END
M03	SPINDLE CLOCKWISE
M04	SPINDLE COUNTER CLOCKWISE
M05	SPINDLE STOP
M06	TOOL CHANGE
M08	COOLANT ON
M09	COOLANT OFF
M10	VICE OPEN
M11	VICE CLOSE
M30	PROGRAM END AND REWIND
M98	SUBPROGRAM CALL
M99	SUBPROGRAM EXIT

#139

Cnc Vmc Codes

**Richard R. Kibbe, John E. Neely, Roland
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Carlton, Gale Research Inc, 1998 CIRP Journal of Manufacturing Systems , 1999 Manufacturing Engineering , 2009
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