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# Shielded Metal Arc Welder



## Description

This line of Campbell Hausfeld Arc Welders is designed to be used on standard 115V household current. These welders are equipped with infinite amperage control to accurately select the proper current needed for various welding conditions. Internal components are thermostatically protected.

This welder can weld up to 1/8" steel in a single pass. Recommended electrode size is 1/32" diameter for 15 amp circuits, up to 5/64" diameter for 20 amp circuits. For replacement electrodes, call (800) 746-5641 for the nearest dealer.

## Unpacking

When unpacking, inspect carefully for any damage that may have occurred during transit. Report any damaged or missing items by calling 1-800-746-5641.

## Circuit Requirements

**⚠ CAUTION** This equipment requires a dedicated 115 volt circuit. Refer to the following chart for the correct circuit breaker or fuse rating. Do not run other appliances, lights, or loads on this circuit while operating this equipment. Extension cords are not recommended. Blown fuses or tripped circuit breakers can result from failure to comply with this recommendation.

Electrode Diameter	Circuit Breaker or Slow Blow Fuse	
1/32	15 amp	15
5/64	20 amp	20

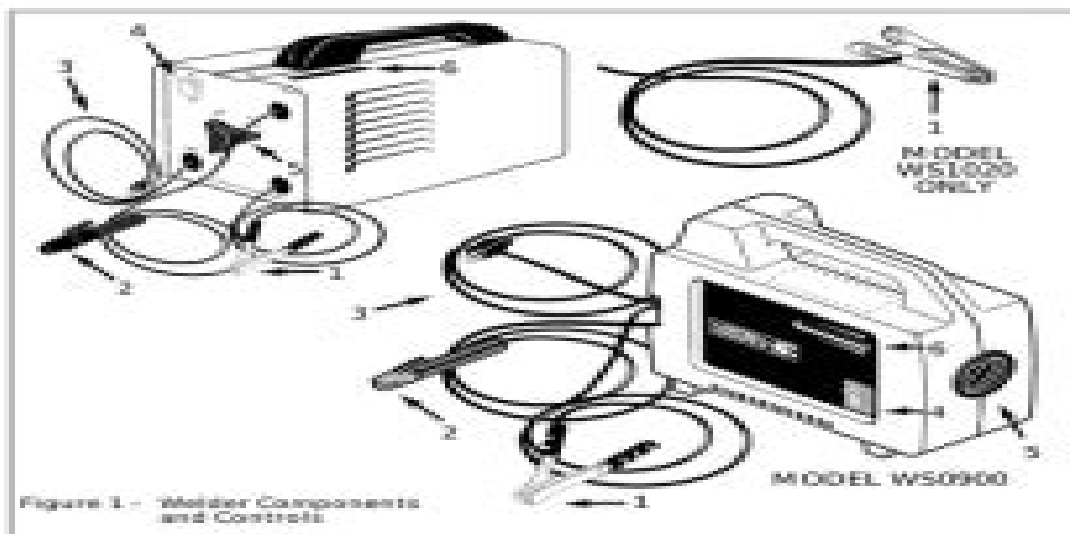


Figure 1 - Welder Components and Controls

## Components and Controls

1. Work Clamp - connect to work piece
2. Electrode Holder - holds electrode welding rod
3. Power Cord - plug into 115-volt outlet.
4. On/Off Switch - lights if thermostat has automatically shut unit off.
5. Infinite Amperage Control Knob - turns clockwise to increase amperage and counterclockwise to decrease amperage.
6. Welding Amp Indicator - as the amperage control knob (5) is rotated, the amperage indicator moves displaying approximate weld amps.

## General Safety

**⚠ DANGER** Danger means a hazard that will cause death or serious injury if the warning is ignored.

**⚠ WARNING** Warning means a hazard that could cause death or serious injury if the warning is ignored.

**⚠ CAUTION** Caution means a hazard that may cause minor or moderate injury if the warning is ignored. It also may mean a hazard that will only cause damage to property.

**NOTE:** Note means any additional information pertaining to the product or its proper usage.

# Campbell Hausfeld Welder Manual Wf2007

**American Steel & Wire Co**



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