

## Paragraphs 36-38

obtain desired preload of 0.5 mm (0.020 inch) on pinion shaft bearings.

After correct shim thickness is determined, reinstall pinion shaft assembly using a new locknut. Tighten locknut to 450 N·m (330 ft.-lbs.) torque. Stake nut to groove in shaft to prevent loosening of nut.

**36. DIFFERENTIAL CARRIER BEARINGS AND BEVEL GEAR BACKLASH.** Pinion shaft protrusion and bearing preload must be properly set before adjusting differential carrier bearings. Install differential unit in carrier housing making certain ring gear is aligned with drain hole in carrier as shown in Fig. 29. Install bearing support caps, but do not tighten retaining nuts securely at this time. Install bearing adjuster rings and turn adjuster ring on ring gear side of differential until ring gear contacts pinion gear. Then turn adjuster ring on side opposite ring gear until all bearing end clearance is removed, but do not preload bearings. Mount dial indicator as shown in Fig. 30, then hold pinion shaft and move ring gear to check backlash. Turn adjuster rings as needed to move ring gear sideways to obtain recommended backlash of 0.15-0.25 mm (0.006-0.010 inch). Loosen adjuster ring one notch at a time and tighten opposite adjuster ring the same amount when setting backlash.

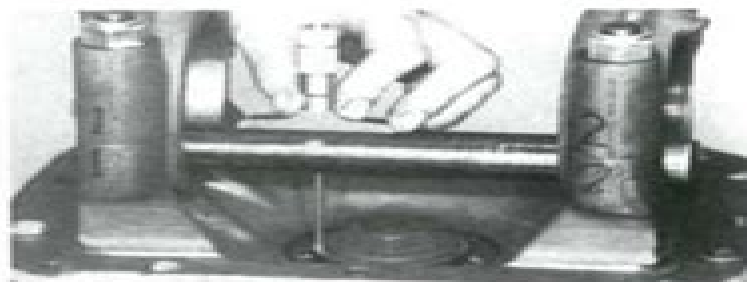


Fig. 29—View showing proper depth gage and pilot shaft placement used in determining pinion shaft protrusion.



Align Ring Gear And Drain Hole

## CASE INTERNATIONAL (DAVID BROWN)



Fig. 30—Dial indicator probe should be against outer tip of ring gear tooth when measuring backlash.

1. Roll pin
2. Adjuster ring
3. Dial indicator

After bevel gear backlash is properly adjusted, turn adjuster ring on each side of differential clockwise two notches to provide recommended bearing preload. Tighten bearing cap mounting nuts to 210 N·m (155 ft.-lbs.) torque, then recheck for correct backlash. Drive roll pin (1—Fig. 30) into notch of each adjuster ring to secure adjustment.

### Models With Type 709/19 Carraro Axle

**37. FINAL DRIVE.** Left and right final drive removal procedure is similar. Raise and support front of tractor, then remove tire and wheel. Remove

drain plug from end plate and drain oil. Remove the two screws securing hub cover (22—Fig. 31) to hub housing (5). Pry cover loose and remove cover and planetary gears. Remove snap ring, sun gear (19), spacer (18) and washer (17). Remove bolts retaining planetary ring gear hub (8), then install four of the bolts into threaded holes in ring gear hub to remove ring gear. Remove outer bearing (6), then tap hub assembly (5) off swivel housing.

To remove swivel housing (1—Fig. 32), disconnect steering cylinder from left-hand steering arm. Disconnect the rod end from swivel housing arm. Remove upper and lower swivel pins (9) and shims (10). Withdraw swivel housing from axle housing.

Inspect bushings, bearings and oil seals and renew if necessary.

To reinstall, reverse the removal procedure while noting the following items: Refer to paragraph 28 to set swivel bearing preload. Lubricate lip of oil seals prior to reassembly. Tighten planetary ring gear bolts evenly in steps to a final torque of 88 N·m (65 ft.-lbs.).

Lubricate swivel bearings with multipurpose lithium base grease. Fill hubs to correct level with Case FDL SAE 90 gear lubricant or equivalent.

**38. SWIVEL BEARING PRELOAD.** Shims (10—Fig. 32) are used between swivel pin (9) and housing (1) to adjust bearing preload. Correct preload setting is 0.2 mm (0.008 inch). To adjust, install bottom pin without shims and tighten bolts to 83 N·m (60 ft.-lbs.) torque. Support the weight of the axle with a jack under bottom pin. Install top pin without shims or bolts making sure bearing cone is fully seated in cup. Measure the gap between flange of swivel pin and swivel housing (Fig. 33). Select shim pack which is 0.1-0.2 mm (0.004-0.008 inch) less than the gap measurement. Divide shim pack equally and install half of the shims

# Case David Brown 1390 Repair Manual

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