

**Diplomat • LeBaron • Mirada • Valiant • Volare**

1. Tighten the control band.  
2. Release the control band and shift the control band into the desired position.  
3. Adjust the control band and feed speed by sliding the control band along the rail.  
4. Tighten the control band.  
5. Release the control band and shift the control band into the desired position.  
6. Adjust the control band and feed speed by sliding the control band along the rail.  
7. Tighten the control band.  
8. Release the control band and shift the control band into the desired position.  
9. Adjust the control band and feed speed by sliding the control band along the rail.  
10. Tighten the control band.

### TYPE AND LATER COLUMN

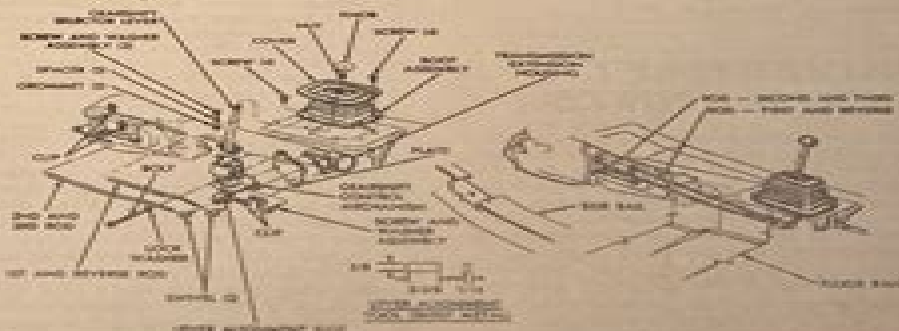
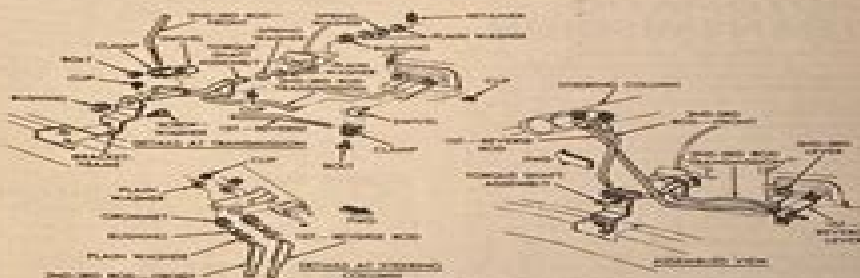
1. Loosen both shaft swivel bolts at the ends of the two long rods from the column levers.
2. Make sure the transmission levers are in the neutral or middle position.
3. Move the column shaft lever into neutral to line up the bearing slots in the bottom of the steering column shaft with the slot in the bearing housing. Install a lock wire that slot to hold the lever in place.
4. Place a screwdriver between the column shaft lever and the two column levers, and the third (the upper one) lever so that both lever pins are engaged by the column lever.
5. Tighten both swivel bolts.
6. Remove the gearshift housing, locating tool.
7. Remove the screwdriver.
8. Shift through all gears to check the adjustment and cross-over (through neutral) smoothness.
9. Check that the ignition switch will lock with the shaft lever in reverse only, without exerting any pressure to the shaft lever.

**THREE-SPEED FLOORSHIFT**

1. Make an alignment tool out of  $\frac{1}{8}$  in. thick metal. It should be  $\frac{1}{2}$  in. wide and 24 in. long.
2. Detach the shift rod swivels.
3. From under the car, insert the alignment tool through the shifter levers and the shifter to hold the levers in the neutral positions.
4. Place both shift levers on the transmission side cover in the neutral or middle position.
5. Adjust the swivels so that they can be installed freely in the shifter lever holes.
6. Remove the alignment tool and check the shifting action.

**FOUR-SPEED FLOORSHIFT**

1. Remove all the shift rods from the transmission shift levers.
2. Place all the transmission shift levers in their neutral positions.
3. From under the car, insert a 3/4 in. rod or drill bit about 2 1/4 in. long through the shifter levers and the shifter to hold the levers in the neutral positions.



# Chiltons Manual Ford F15

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## **Chiltons Manual Ford F15:**

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