

using jack screws in threaded hole of bearing pins. Retain shims (7) for use in reassembly. Hold axle shaft in place while removing stub axle assembly to prevent damage to oil seals. Remove axle shaft from housing.

Remove upper and lower sealing discs (28 and 17—Fig. 5), "O" rings (27 and 16) and bearings (26 and 15) from axle housing (13). Use a suitable puller to remove upper and lower bearing cups from axle housing. Remove upper and lower shields (25 and 14).

Remove seal (2—Fig. 8) from inside stub axle (8). Using a suitable bushing driver, drive bushing (3) out oil seal end of stub axle. Install new bushing from seal end until it seats in stub axle. Install new oil seal with lip of seal entering bore first.

To reassemble, reverse disassembly procedure using care not to let axle shafts damage oil seals and noting preload must be set on bearing pin bearings and stub axle bearings.

To set bearing pin preload, reassemble unit minus shims (7—Fig. 8). Tighten lower bearing pin mounting bolts to 68 N·m (50 ft.-lbs.) torque and upper bearing pin mounting bolts to 30 N·m (15 ft.-lbs.) torque. Push stub axle up tight against bottom of axle housing and use a feeler gage to measure gap between upper bearing pin flange and stub axle. See Fig. 2. Remove upper bearing pin, then assemble shims so total thickness is 0.381 mm (0.015 inch) less than feeler gage measurement. This will correctly preload bearings to 0.10-0.15 mm (0.004-0.006 inch) when full load is on axle. Tighten upper bearing pin bolts to 68 N·m (50 ft.-lbs.) torque. Refer to paragraph 11 to set stub axle bearing preload.

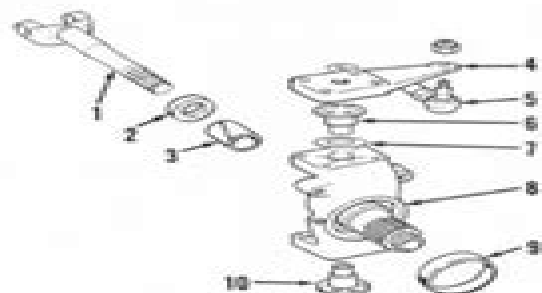


Fig. 9—Exploded view of David Brown front drive stub axle showing component parts and their relative positions.

- | | |
|---------------------|-----------------|
| 1. Axle drive shaft | 6. Bearing pin |
| 2. Oil seal | 7. Shim |
| 3. Bushing | 8. Stub axle |
| 4. Steering lever | 9. Wear sleeve |
| 5. Tie rod end | 10. Bearing pin |

11. WHEEL HUB BEARING PRELOAD. To set stub axle bearing preload, install shims (5—Fig. 7) having a total thickness of 2 mm (0.080 inch) next to spacer (6). Install planetary ring gear (3) and nut (1) minus tab washer (2). Using special spanner wrench (CAS-1607), tighten nut (1) to 203 N·m (150 ft.-lbs.) torque. Mount dial indicator so point of probe contacts outside face of hub. See Fig. 10. Measure and record amount of end play. Correct amount of bearing preload is 0.08-0.13 mm (0.003-0.005 inch). Subtract shims equal to measured end play plus 0.10 mm (0.004 inch) from previously installed shim pack to obtain correct bearing preload.

Reassemble unit installing tab washer (2—Fig. 7) and making sure flat side of nut (1) faces inward. Tighten nut to 203 N·m (150 ft.-lbs.) torque, then secure with tab washer. Fill each final drive with 0.9 L (1 quart) of Case FDL SAE 90 gear lubricant or equivalent.

12. PLANETARY GEAR ASSEMBLIES. Drain fluid, then remove end plate (12—Fig. 7). Remove lockplates (22) and bolts retaining planetary gear carrier (20) to end plate (12). Mark gear carrier, pins, gears and bearings prior to disassembly so they can be reassembled in their original positions. Remove carrier, gears and bearings.

Reassemble by reversing disassembly procedure making certain gears, bearings and pins are reinstalled in

their original positions. Install lockplates so they cover dowel pin holes and tighten bolts to 40 N·m (30 ft.-lbs.) torque. Reinstall end plate, tighten bolts to 100 N·m (75 ft.-lbs.) torque and fill hub to proper level with Case FDL SAE 90 gear lubricant or equivalent.

13. AXLE HOUSINGS. Axle shaft seal (23—Fig. 5) and bushings (24) can be renewed with axle housings in place.

If removal of housing is necessary, raise and support front of tractor and remove tire and wheel from side to be serviced. Drain oil from differential housing. Capacity is approximately 8 L (8.5 quarts). Attach hoist to axle housing so weight is equally balanced. Disconnect steering linkage and remove bolts retaining axle housing to differential housing, then remove axle housing. Remove final drive from axle housing if necessary.

To reinstall axle housing, reverse the removal procedure. Tighten housing mounting bolts to 110-130 N·m (80-95 ft.-lbs.) torque. Fill differential housing to correct level with Case FDL SAE 90 gear lubricant or equivalent.

14. R&R DIFFERENTIAL ASSEMBLY. Differential assembly may be removed with differential housing and axle housing installed on tractor. It is necessary, however, to first remove left and right stub axle assemblies as outlined in paragraph 10.

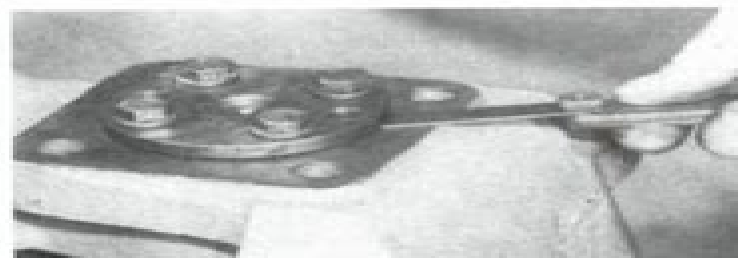


Fig. 9—To set bearing pin preload, use a feeler gage to measure gap between bearing pin flange and stub axle housing. Refer to text.

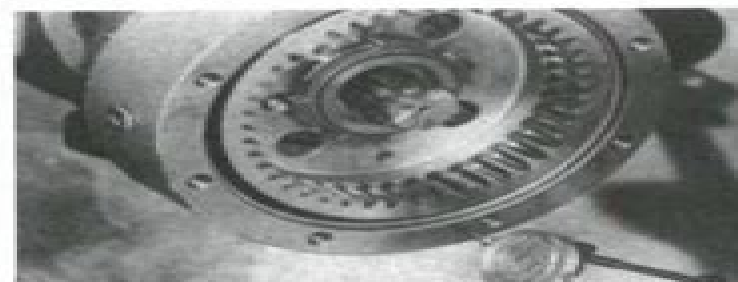


Fig. 10—To set stub axle bearing preload, mount a dial indicator so probe contacts face of wheel hub. Measure end play and refer to text.

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