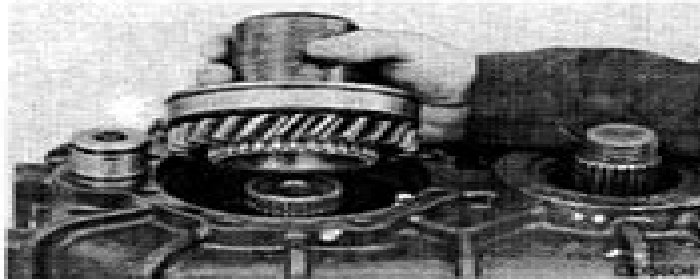
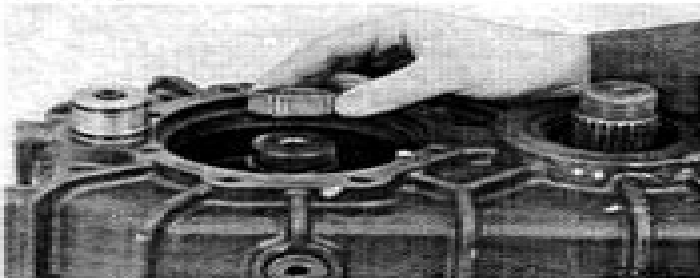


STEP 7



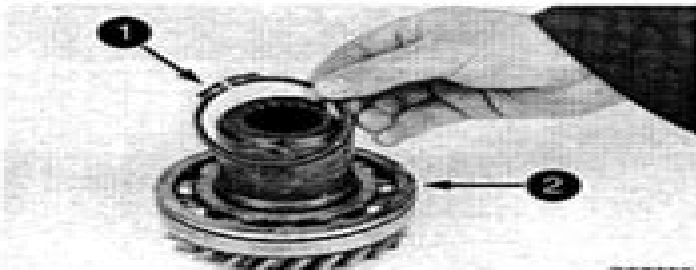
Remove the input shaft coupling shaft assembly

STEP 8



Remove the input shaft needle roller bearing.

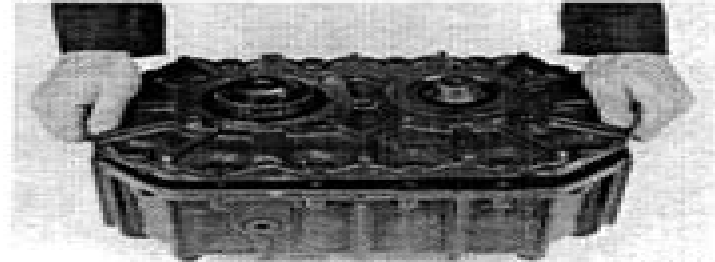
STEP 9



Remove the snap ring (1) from the coupling shaft and remove the bearing.

D06505

STEP 10



D06508

Turn the gear box the other way up. Remove the cover retaining screws and remove the cover.

NOTE : When assembling, coat the sealing surface with Loctite 515.

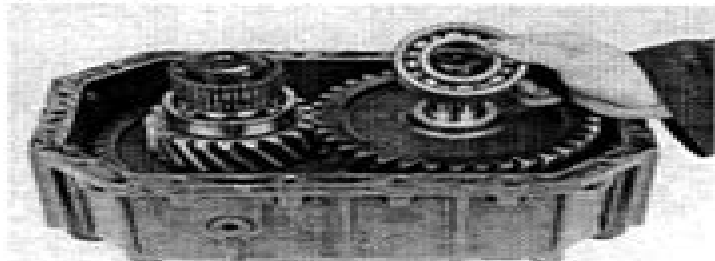
STEP 11



D06523

Remove and discard the output shaft seal.

STEP 12



D06521

Remove the output shaft bearing.

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