

9 AirBASIC Electronic Controller

9.1 Introduction

The AirBASIC Controller is designed specifically for use in CompAir rotary screw air compressors. These instructions will enable you to operate the AirBASIC controller correctly and safely.

9.2 Safety

Always read the safety instructions in section 2 of this manual before starting work.

In addition to these instructions, the local regulations in your country may impose additional requirements that must be observed.

9.3 Description

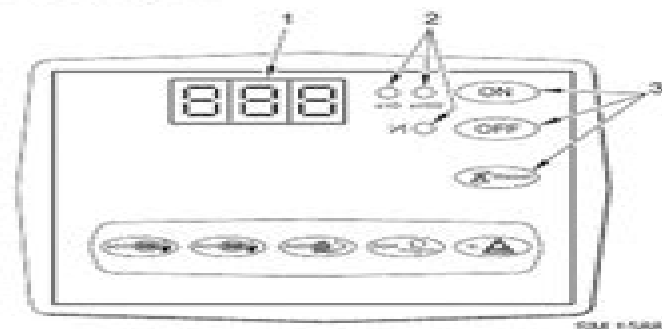


Fig. 9.1 - AirBASIC Control Panel

1. LCD Display (3 Digits/7 Segments)
2. LED Status Indicators (3 Green)
3. Control Pushbuttons (3)

The Control Panel is mounted on the compressor. It is used to operate the compressor and observe system status using the LCD display, LED status indicators and buttons.

The Control Panel displays a comprehensive overview of the compressor status and allows access to operational parameters such as alarm set points.

9.3.1 Display

- a) When the compressor is powered, the display on the controller shows the "OFF" message.
- b) If a remote control is connected to the remote START/STOP input and its contact is open, that is, in a STOP condition, the display shows the "---" message.
- c) In normal operation, the controller display shows the oil temperature value.

Note: The AirBASIC controller display can only show up to 3 digits. Numbers with 4 or 5 digits are indicated by the illumination of LEDs x10 or x100, which are termed "10 multiplying factor" and "100 multiplying factor" respectively. The following examples show how the LEDs work.

Example No.	Value to be displayed	Display shows	LED x10	LED x100
1	697	697	OFF	OFF
2	6970	697	ON	OFF
3	69700	697	OFF	ON

9.3.2 Button Functions

- **ON:** Switches on the compressor.
- **OFF:** Switches off the compressor.
- **RESET:** Resets alarms and displays hour meter.

9.3.3 Indicator Functions

- **x10 LED (green):** indicates that the 10 multiplying factor is active.
- **x100 LED (green):** indicates that the 100 multiplying factor is active.
- **LED (green), steadily on:** indicates load operation mode.
- **LED (green), flashing:** indicates unload operation mode.

9.4 Compressor Operation with the AirBASIC Controller

9.4.1 Starting The Compressor

The starting procedure depends on the current status of the compressor.

- a) Starting the compressor in "OFF" status

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