

SRP981 POSITIONNEUR PNEUMATIQUE

Ces instructions sont une aide pour une mise en service rapide. Pour plus d'informations sur le produit veuillez vous reporter aux documents standards « manuel d'utilisation » et « fiches techniques » disponibles sur internet à l'adresse www.foxboro-eckardt.com

1 MONTAGE SUR SERVOMOTEURS LINEAIRES

Servomoteurs simple effet à membrane

S'assurer que le servomoteur se trouve dans la position de sécurité requise par les opérations.

(Est-ce que le servomoteur est ouvert ou fermé par la force d'un ressort ?) Le côté du montage doit être choisi en fonction du tableau ci-après conformément au sens d'action souhaité et également en fonction du sens de déplacement de la tige lorsque le signal d'entrée augmente.

Le ressort ouvre le servomoteur	Position de la plaquette de commutation	Le ressort ferme le servomoteur	Position de la plaquette de commutation

La flèche indique le sens de déplacement de la tige lorsque le signal d'entrée augmente.

Le sens d'action du signal d'entrée peut être réglé au moyen de la plaquette de commutation 13 :

N = sens d'action normal (l'augmentation du signal d'entrée engendre une augmentation de la pression de positionnement en direction du servomoteur)

U = sens d'action inversé (l'augmentation du signal d'entrée engendre une diminution de la pression de positionnement en direction du servomoteur)

Servomoteurs double effet à membrane

Lorsqu'il s'agit d'un positionneur à double effet, la plaquette de commutation 13 demeure toujours en position « N ». L'adaptation du signal d'entrée au sens de déplacement de la tige d'entraînement est déterminée par le choix du côté du montage du positionneur et par la tuyauterie des sorties du positionneur en direction du servomoteur :

	Position de la plaquette de commutation		Position de la plaquette de commutation



S'assurer que le levier d'accouplement 11 est horizontal avec une course de 50 %.

Fixer le couvercle de boîtier de telle sorte que l'évent (échappement d'air) soit vers le dessous (voir repère « M »).

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Ying Liu



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