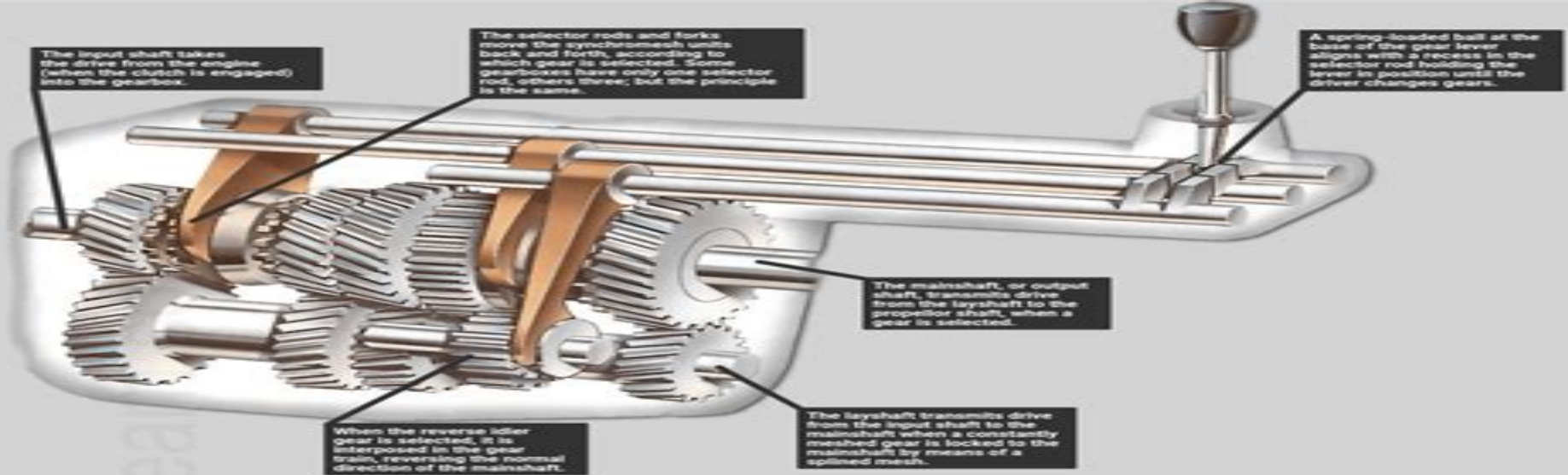




How to Manual Gearboxes Work

Automatisation Of Manual Gearbox

RM Cervero



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Model-based calibration of automated transmissions Huang, Hua, 2016-11-18 With continuous restrictions on emission standards and demands for higher driving comfort the calibration of shift quality is linked deeply and widely to automated transmission control algorithms This calibration process is typically implemented with real vehicles on the road under poorly reproducible conditions where the calibration engineer has no other choice but to try different control parameters till the subjective assessment on the shift quality meets certain requirements such as shifting comfort or sportiness Compared with today's multiplying number of variants in vehicle engine transmission combinations and exponential growth of control parameters this traditional method is backward and costly An efficient way to rise to the challenge is the model based automatic calibration In contrast to the conventional shift quality calibration this novel method uses a closed loop approach based on a dynamic model instead of human know how A shift quality correlated position trajectory is proposed Compared to the traditional control parameter adjustment method the guided trajectory has a higher tolerance to the system's hardware components and a better compatibility with TCUs from diverse suppliers Since shift quality is not restricted to a general summarized grade e.g. comfort and sportiness are always two conflicting influence factors in the terms of shift quality calibrations a multi objective evolutionary algorithm is applied to search the set of Pareto optimal front which includes all the optimal compromised control parameters of the gear shifting trajectory for possible choice In this work a hydro mechanical AMT synchronization system is used as an example to explain the proposed optimization process A Modelica based non linear hydro mechanical AMT system is modeled which describes the transient behavior during gear shifting in detail An effective fuzzy sliding mode position controller is designed for the referenced position tracking during synchronization in contrast to the conventional trial and error tuning method a genetic algorithm is applied to automatically identify and optimize the sliding mode controller parameters A novel multi objective evolutionary algorithm MLIA is developed to find out the optimal control set for the synchronization trajectories Verification at a transmission test bench shows that this model based multi objective optimization method has a guiding capability in automated transmission calibration Mit deutlich strengeren gesetzlichen Anforderungen hinsichtlich der Abgasemissionen und einer zunehmend anspruchsvolleren Nachfrage bezüglich des Fahrkomforts rückt die Frage nach der Schaltqualität stärker in den Fokus der Getriebeentwicklung Die Kalibrierung umgangssprachlich die Applikation ist deshalb ein Schwerpunkt bei der Entwicklung von Algorithmen für die Schaltqualität von automatisierten Getriebesteuerungen Der Kalibrierungsprozess wird in der Regel im Fahrzeugversuch auf der Straße durchgeführt Der Applikationsingenieur versucht unter diesen nicht reproduzierbaren Bedingungen verschiedene Steuerparameter zu adaptieren Dies wird für eine Schaltung solange durchgeführt bis die subjektive Beurteilung der Schaltqualität und die zugehörigen Eigenschaften wie zum Beispiel Schaltkomfort und Sportlichkeit erfüllt ist Dieser beschriebene Prozess ist zeit und personalaufwendig was mit dem aktuellen Angebot an Motor Getriebe Fahrzeugvarianten

kaum bewältigt werden kann. Als weitere Herausforderung steigt die Anzahl der kalibrierbaren Parameter der Regler und Steuerungsmethoden stetig um, die Kundenbedürfnisse zu befriedigen, weshalb auch aus Kostensicht ein besserer Prozess gefunden werden muss. Eine effiziente Möglichkeit zur Lösung der skizzierten Problemstellungen ist die modellbasierte automatische Kalibrierung. Im Gegensatz zu der herkömmlich auf Fahrversuche basierende Kalibrierung der Schaltqualität verwendet dieses neue Verfahren ein dynamisches Modell in einer geschlossenen Schleife anstelle des Applikationsingenieurs. Für die Fahrvorgaben wird in der Schleife ein Fahrerregler und ein Optimierungsalgorithmus verwendet, um so eine hohe Reproduzierbarkeit des Schaltereignisses sicherzustellen. Es wird vorgeschlagen, die Bewegung der Schaltstellung zu optimieren, da diese mit der Schaltqualität korreliert. Diametral steht dem die allgemeine Regleranpassung verschiedener Parameter für die Synchronisation gegenüber. Die vorgeschlagene Methode der geführten Schaltbewegung weist eine deutlich höhere Toleranz gegenüber der Varianz an Hardwarekomponenten und damit eine bessere Kompatibilität zu den Getriebesteuergeräten TCUs verschiedener Lieferanten auf. Die Schaltqualität lässt sich nicht auf ein subjektives Kriterium zusammenfassen; es werden immer unterschiedliche Faktoren wie z.B. Komfort und Sportlichkeit den Schaltvorgang bestimmen. Deshalb wird für die Optimierung des Schaltvorgangs eine mehrkriterielle evolutionäre Algorithmus angewandt, um die Paretofront zu identifizieren, was alle Kompromisse der Schaltbewegungsregelung einschließt. Es wird ein Modell eines hydromechanischen Synchronisationssystems für ein automatisiertes Getriebe als Beispielanwendung benutzt, um den vorgeschlagenen Optimierungsprozess zu demonstrieren. Das nichtlineare hydromechanische Synchronisationssystem wird mit der objektorientierten Sprache Modelica modelliert. Mit dem Modell werden Schaltvorgänge detailliert beschrieben. Ein Fuzzy Sliding Mode Regler wird für die jeweilige Bewegung der Schaltung während der Synchronisation benutzt. Im Gegensatz zur herkömmlichen empirischen Anpassung der Reglerparameter wird ein genetischer Algorithmus angewendet, um die automatische Erkennung und Bewertung der Parameter vom Fuzzy Sliding Mode Regler zu optimieren. Ein neuartiger evolutionärer mehrkriterieller Algorithmus MLIA wurde angewandt, um eine optimale Bewegung der Schaltstellung während der Synchronisierung zu finden. Die Validierung am Getriebeprüfstand zeigt, dass diese modellbasierte Methode der mehrkriteriellen Optimierung in der automatisierten Getriebekalibrierung eine deutliche Verbesserung darstellt.

Automotive Transmissions Harald Naunheimer, Bernd Bertsche, Joachim

Ryborz, Wolfgang Novak, 2010-11-09 This book gives a full account of the development process for automotive transmissions. Main topics: Overview of the traffic vehicle transmission system; Mediating the power flow in vehicles; Selecting the ratios; Vehicle transmission systems: basic design principles; Typical designs of vehicle transmissions; Layout and design of important components: e.g. gearshifting mechanisms, moving off elements, pumps, retarders; Transmission control units; Product development process; Manufacturing technology of vehicle transmissions; Reliability and testing. The book covers manual, automated manual and automatic transmissions as well as continuously variable transmissions and hybrid drives for

passenger cars and commercial vehicles Furthermore final drives power take offs and transfer gearboxes for 4 WD vehicles are considered Since the release of the first edition in 1999 there have been a lot of changes in the field of vehicles and transmissions About 40% of the second edition s content is new or revised with new data *Systems, Automation and Control* Nabil Derbel,Faouzi Derbel,Olfa Kanoun,2017-12-04 The fifth volume of the Series Advances in Systems Signals and Devices is dedicated to fields related to Systems Automation and Control The scope of this issue encompasses all aspects of the research development and applications of the science and technology in these fields Topics of this issue concern system design system identification biological and economical models control modern control theory nonlinear observers control and application of chaos adaptive non adaptive backstepping control techniques advances in linear control theory systems optimization multivariable control large scale and infinite dimension systems nonlinear control distributed control predictive control geometric control adaptive control optimal and stochastic control robust control neural control fuzzy control intelligent control systems diagnostics fault tolerant control robotics and mechatronics navigation robotics and human machine interaction hierarchical and man machine systems etc Authors are encouraged to submit novel contributions which include results of research or experimental work discussing new developments in the field of systems automation and control The series can be also addressed for editing special issues for novel developments in specific fields The aim of this volume is to promote an international scientific progress in the fields of systems automation and control It provides at the same time an opportunity to be informed about interesting results that have been reported during the international SSD conferences

Fundamentals of Automotive and Engine Technology Konrad Reif,2014-06-16 Hybrid drives and the operation of hybrid vehicles are characteristic of contemporary automotive technology Together with the electronic driver assistant systems hybrid technology is of the greatest importance and both cannot be ignored by today s car drivers This technical reference book provides the reader with a firsthand comprehensive description of significant components of automotive technology All texts are complemented by numerous detailed illustrations Automatic and Semi-automatic Gearboxes for Heavy Commercial Vehicles ,1978 Handbook of Automotive Powertrain and Chassis Design John Fenton,1998-02-27 John Fenton provides an in depth study for specialists concerned with chassis and powertrain systems This text also includes reviews and up to date applications offering a comprehensive reference source **VOLUME 2: TECHNOLOGY** ,1998

Servomechanisms: Bulletin of Automatic and Manual Control Abstracts ,1967 **Automation** ,1990-07 **Chilton's Commercial Carrier Journal for Professional Fleet Managers** ,1997 **Automotive Engineering International** ,2001-07 **Automation of Wastewater Treatment Facilities - MOP 21** Water Environment Federation,2007 Publisher s Note Products purchased from Third Party sellers are not guaranteed by the publisher for quality authenticity or access to any online entitlements included with the product The expert coverage you need to design automated wastewater systems Especially written for design professionals *Automation of Wastewater Treatment Facilities* discusses the selection of

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