







# Langage à contacts (LADDER)

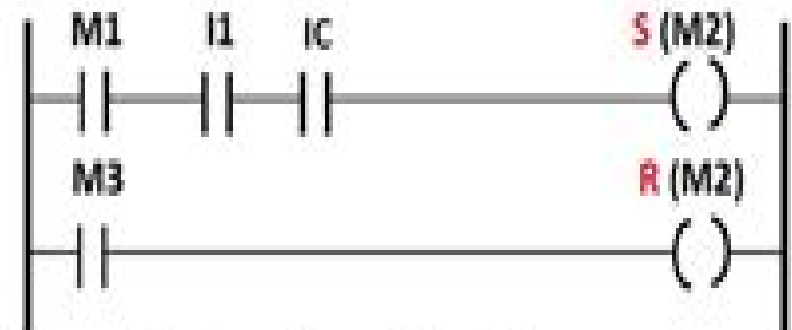
## La structure logicielle

|                  | Electrique  | LADDER  |
|------------------|---|---|
| Entrée <b>NO</b> |  |  |
| Entrée <b>NC</b> |  |  |
| Sortie           |  |  |

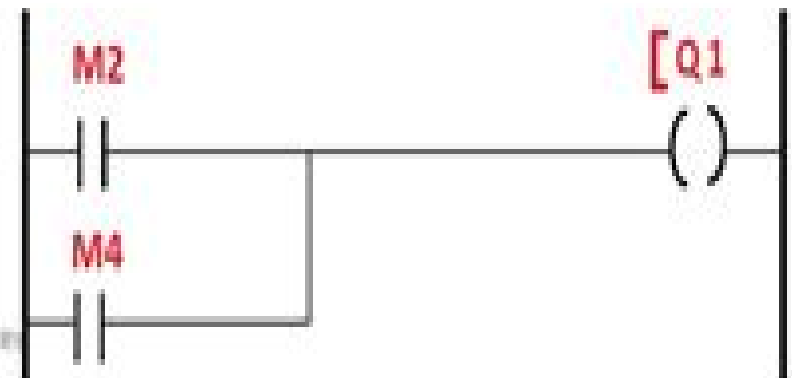
✓ La partie **Séquentielle** "principale":  
décrit l'évolution des étapes

$$CAM_2 = M_1 \cdot I_1 \cdot I_C$$

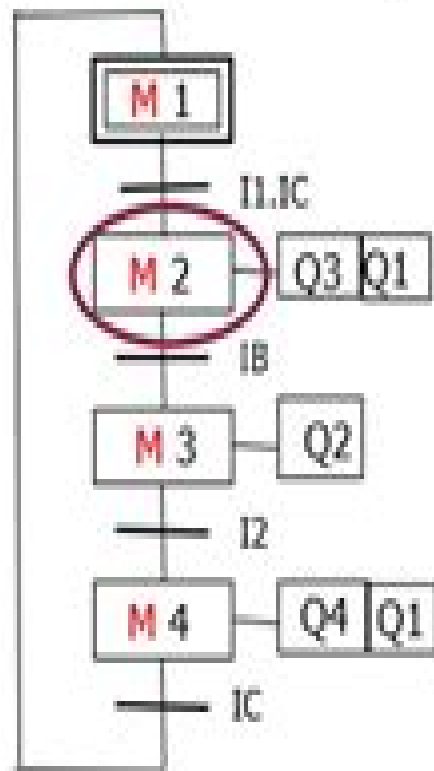
$$CDM_2 = M_3$$



✓ La partie **Postérieur**: Détermine l'état des sortie



$$Q_1 = M_2 + M_4$$



# Automate Programmable Ladder Exercice Avec Correction

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