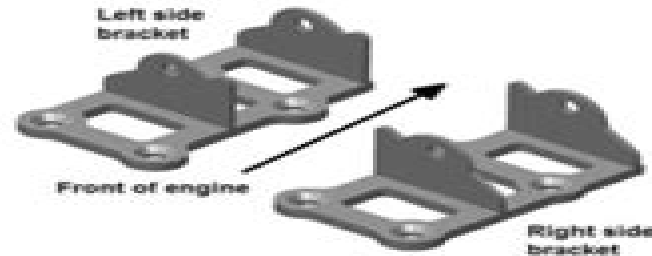




## 1978-87 GM G-Body LS Swap Engine Mounting Brackets 12643HKR

### Installation Instructions 199R10708



Thank you for choosing to use Hooker Blackheart engine swap mounting brackets as part of your LS swap project. This mounting bracket kit is part of the most comprehensively engineered system of mounting components, headers and exhaust systems available for this application. The entire Hooker Blackheart swap system is designed to decrease your total swap installation effort and cost, while increasing the engineered quality of your vehicle and compatibility of these components with other popular aftermarket components. Please read these instructions thoroughly before attempting installation.

#### **PRE-INSTALLATION CONSIDERATIONS:**

Installation of these brackets requires the installation of new stock OE style damshell engine mounts as installed on all 1978-87 G-body vehicles equipped with Chevrolet small block V-8 engines (Anchor brand P/N 2252 stock rubber replacement damshell mounts, or Hooker/Holley 71221004HKR damshell mount cages and 712210014HKR / 71221015HKR poly inserts are recommended). Do not reuse old damshell mounts as part of this installation.

When used with the related Hooker Blackheart 12644HKR transmission crossmember, this CAD designed engine swap mounting bracket kit will replicate the stock small block Chevy engine/transmission inclination angle in order to minimize the need to shim/adjust the rear pinion angle in stock to moderately lowered chassis applications.

Due to the unique design geometry of this engine swap mounting bracket kit, attempts to install it with headers and/or transmission crossmembers not developed by Hooker Blackheart engineering for this application will more than likely not be successful.

An engine hoist will be required to position the engine/trans into the vehicle in the proper orientation. Use of an adjustable-angle engine sling will greatly ease the hoisting/loading operation and negate the possible need to reposition the lifting chains mid-operation. An automotive lift or a jack and jack stands will be required to safely raise and support the vehicle.

If you plan to retain the functionality of the stock A/C system, it is highly recommended that you install the engine and transmission into the vehicle separately to minimize the chance of damaging the evaporator case on the firewall when positioning the engine in the chassis. Due to the extremely large production tolerances across all year models of these vehicles, clearance between the right side valve cover and the evaporator case can range from 1/2" to 0 distance between these components. Some installations will provide a surplus of coil/coil bracket clearance while others will be tight and require the rear coil to be relocated away from the evaporator case for clearance.

**CAUTION:** WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACK STANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.

#### **COMPATIBILITY INFORMATION:**

These engine swap mounting brackets were specifically designed for bolt-in compatibility with the Hooker Blackheart transmission swap crossmember, cast iron LS exhaust manifolds, headers and exhaust systems also designed/validated for this application. Various other OE and Holley® brand LS components have also been validated and/or designed for use with this system of components as follows:

# Blackheart Instruction Manual

**Marcus Willson**



## **Blackheart Instruction Manual:**

Black Heart Revenge Kristy Morgan, 2013-01-08 As Jordan Buckleys plane lands in South Carolina she wishes she could be excited about something With her past still defining her life and deciding the course of her future Jordan knows it will not be easy Tortured as a youth by her demented father and depraved brother Jordan has returned home to confront her demons and rescue Erica her sister in law and Penny her niece from the claws of her evil brother Jordans brother wants exactly what her deceased father once wanted to be in control Determined to save Erica and Penny from their anguished existence Jordan comes face to face with Black Heart Revenge an undercover organization designed to use the anger of tortured souls to bring justice for the victims of the outlaw members of society They intend for her become a killing machine in order to become their next agent As Jordan plummets into the demonic depths of her black soul in search of revenge she soon learns there is a fine line between vigilante justice and cold blooded murder In this gripping thriller as a woman embarks on an unexpected journey through vengeance and religious salvation there is only one brave enough to try to stop the demon from claiming what is left of her dark tortured heart

**The Ink Black Heart** Robert Galbraith, 2022-08-30 In this instant New York Times bestseller Cormoran and Robin find themselves ensnared in another winding wicked case as they must work to uncover the mysterious identity of an online killer before it s too late When frantic disheveled Edie Ledwell appears in the office begging to speak to her private detective Robin Ellacott doesn t know quite what to make of the situation The cocreator of a popular cartoon The Ink Black Heart Edie is being persecuted by a mysterious online figure who goes by the pseudonym of Anomie Edie is desperate to uncover Anomie s true identity Robin decides that the agency can t help with this and thinks nothing more of it until a few days later when she reads the shocking news that Edie has been tasered and then murdered in Highgate Cemetery the location of The Ink Black Heart Robin and her business partner Cormoran Strike become drawn into the quest to uncover Anomie s true identity But with a complex web of online aliases business interests and family conflicts to navigate Strike and Robin find themselves embroiled in a case that stretches their powers of deduction to the limits and which threatens them in new and horrifying ways A gripping fiendishly clever mystery The Ink Black Heart is a true tour de force Some of the more complex layouts in the book are rendered as images in the ebook version so that you can enlarge on your preferred reading device

*Manuals Combined: BASIC FOOD INSPECTION PROCEDURES, STORAGE AND SANITATION, DETERIORATION & PRESERVATION OF POULTRY, DAIRY, RED MEAT, POULTRY, SHELL EGGS, FRUITS, VEGETABLES AND WATERFOODS*, 2019-03-14 Over 1 300 total pages INTRODUCTION Food is surrounded by dangerous agents and conditions that can make people ill As multiple handling and modern processing methods lengthen the journey from farm to table the opportunities for food to become contaminated and or spoiled increase The veterinary food inspection specialist helps protect the food utilized by the military by insuring sanitary control of food establishments handling food for military use This course discusses these sanitary controls Foods undergo deterioration of

varying degrees in their sensory characteristics nutritional value safety and aesthetic appeal Most foods from the time they are harvested slaughtered or manufactured undergo progressive deterioration that depending upon the food may be very slow or so rapid as to render the food virtually useless in a matter of hours This presents a problem to the Department of Defense because food supplies have to be purchased well in advance of anticipated usage Large quantities of food are lost each year due to deterioration The problem is due to the perishable nature of food as well as to the rather lengthy Defense subsistence supply chain Due to these factors veterinary food inspection specialists are tasked with recognizing deterioration in subsistence and making recommendations to preclude public health problems and financial losses to the Government How do bacteria reproduce Does the bacterial cell contain a nucleus What are the shapes of bacteria If you cannot answer these questions now you should be able to when you have completed this course and you should also know the answers to many other questions For those of you who already know this material let it serve as a review Why are we interested in bacteria Because some bacteria are capable of waging war on the human race and some bacteria are capable of benefiting our lives We need to know the difference Bacteria are microorganisms and microorganisms are the smallest of all organisms for example 2 000 of them can be lined up across the head of a common pin In this subcourse we will be concerned with those tiny organisms that are unfriendly because they are responsible for a large percentage of spoilage in foods We believe it is important to know about those microorganisms that cause food deterioration so that we can eliminate deterioration in foods before it occurs

**Black Heart** Robert I. Rotberg, 2023-04-28 *Black Heart* unveils the dual legacy of Stewart Gore Browne a remarkable figure whose journey intertwined with the colonial and post colonial histories of Northern Rhodesia now Zambia On one hand Gore Browne was a statesman and advocate for African rights championing progressive legislation and fostering dialogue that challenged the colonial status quo As Northern Rhodesia s representative at pivotal conferences he tirelessly advanced African interests in imperial circles On the other he was a quintessential English squire managing his sprawling Shiwa Ngandu estate while hosting an eclectic mix of titled guests political figures and African leaders long before such integration was socially acceptable among the settler elite His life exemplified the rare convergence of privilege reformist ideals and a profound commitment to equitable race relations in colonial Africa Drawing from an extraordinary archive of personal letters diaries and official documents this biography sheds light on the forces that shaped Gore Browne s transformation from aristocratic officer to a pioneer of African nationalism The work examines his family ties his wartime experiences and the moral convictions that led him to embrace African self governance Through interviews with key figures including President Kenneth Kaunda and meticulous research across continents the book delves into Gore Browne s complex identity and enduring influence Combining political history with personal narrative *Black Heart* offers an intimate portrait of a man who stood out as both a settler and a champion of African liberation making a profound impact on the trajectory of modern Zambia This title is part of UC Press s Voices Revived program which commemorates University of California Press s

mission to seek out and cultivate the brightest minds and give them voice reach and impact Drawing on a backlist dating to 1893 Voices Revived makes high quality peer reviewed scholarship accessible once again using print on demand technology This title was originally published in 1977     A Talent for Trouble (Ladies of Distinction Book #3) Jen Turano,2013-10-01

For years Miss Felicia Murdock s every thought and action have been in pursuit of becoming a minister s wife When the minister she d set her sights on has other ideas she decides something in her life needs to change and soon before she wastes any more time pretending to be someone she s not If that means spreading her wings and embracing a more lively way of life who s to say nay Grayson Sumner Lord Sefton has had more than enough of spreading his wings and only hopes to settle into the life of a respectable New York gentleman Prompted by some friends to lift the spirits of the disappointed in love Miss Murdock he is surprised to encounter an adventurous young lady with an unfortunate knack for stumbling into troublesome situations Just as Grayson decides he s had quite enough of her antics his past comes back to haunt him and his presence in Felicia s life endangers her As they work together to extricate themselves from this latest complication will Grayson and Felicia decide they want to spend the rest of their lives keeping one another out of trouble     The Black Heart Sydney Horler,1928     *Manual with Course of Study in Reading for the Elementary Schools of Indiana* Indiana. Department of Public Instruction,1924     **A Manual of Information and Suggestions for Object Lessons** Marcius Willson,1879     **A Manual for Advent** Frederick Charles Woodhouse,1883     *The Lincoln Library of Essential Information an Up to Date Manual for Daily Reference, for Self Instruction, and for General Culture Named in Appreciative Remembrance of Abraham Lincoln, the Foremost American Exemplar of Self Education* ,1924     *A Manual of Information and Suggestions for Object Lessons in a Course of Elementary Instruction, Adapted to the Use of the School and Family Charts and Other Aids in Teaching* Marcius Willson,1875     **The Engineer** ,1909     **House Beautiful's Maintenance & Postwar Building Manual** ,1943     The book of gardening, by J.M. Abbot [and others] and ed. by W.D. Drury Book,1900     **The Book of Rural Life** Edward Mowbray Tuttle,1925     The Book of Gardening William D. Drury,1900     *The Book of Rural Life: Farm records. Health service* Edward Mowbray Tuttle,1925     **Steel Times** ,1923     **Transactions of the Indiana Horticultural Society ...** Indiana Horticultural Society,1892     Annual Report of the Indiana State Horticultural Society; Proceedings of the Annual Session Indiana Horticultural Society,1892

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## Table of Contents Blackheart Instruction Manual

1. Understanding the eBook Blackheart Instruction Manual
  - The Rise of Digital Reading Blackheart Instruction Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Blackheart Instruction Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Blackheart Instruction Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Blackheart Instruction Manual
  - Personalized Recommendations
  - Blackheart Instruction Manual User Reviews and Ratings
  - Blackheart Instruction Manual and Bestseller Lists
5. Accessing Blackheart Instruction Manual Free and Paid eBooks
  - Blackheart Instruction Manual Public Domain eBooks
  - Blackheart Instruction Manual eBook Subscription Services
  - Blackheart Instruction Manual Budget-Friendly Options
6. Navigating Blackheart Instruction Manual eBook Formats

- ePub, PDF, MOBI, and More
- Blackheart Instruction Manual Compatibility with Devices
- Blackheart Instruction Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Blackheart Instruction Manual
  - Highlighting and Note-Taking Blackheart Instruction Manual
  - Interactive Elements Blackheart Instruction Manual
- 8. Staying Engaged with Blackheart Instruction Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Blackheart Instruction Manual
- 9. Balancing eBooks and Physical Books Blackheart Instruction Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Blackheart Instruction Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Blackheart Instruction Manual
  - Setting Reading Goals Blackheart Instruction Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Blackheart Instruction Manual
  - Fact-Checking eBook Content of Blackheart Instruction Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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