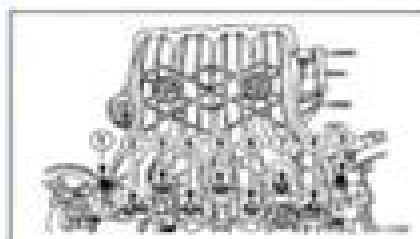


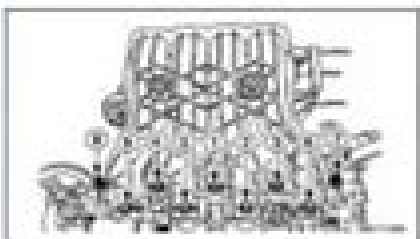
Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.

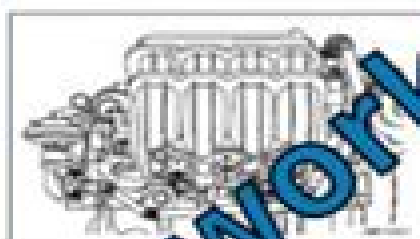


14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the fuel cap.
Tighten
Tighten the fuel cap bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold and gasket.
Tighten
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



3. Install the exhaust gas recirculation (EGR) pipe.
Tighten
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lb (20 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Vacuum Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

16. Cylinder Head
17. Power Camshaft Cap
18. Valve Guide
19. Plug
20. Pressure Plug
21. Oil Drain Cap
22. Intake Valve
23. Exhaust Valve
24. Cylinder Head Gasket
25. Engine Coolant Temperature Sensor
26. Heat Take Off Pipe
27. Camshaft
28. Camshaft Seal
29. Thermostat

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TABLE OF CONTENT

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Section B Logical Reasoning

Section C Language Comprehension

Section D General Awareness

Mock Tests 1-5

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Asymptote Journal Though

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Table of Contents Chevy Optra Manual

1. Understanding the eBook Chevy Optra Manual
 - The Rise of Digital Reading Chevy Optra Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Chevy Optra Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Chevy Optra Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chevy Optra Manual
 - Personalized Recommendations
 - Chevy Optra Manual User Reviews and Ratings

- Chevy Optra Manual and Bestseller Lists
- 5. Accessing Chevy Optra Manual Free and Paid eBooks
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 - Adjustable Fonts and Text Sizes of Chevy Optra Manual
 - Highlighting and Note-Taking Chevy Optra Manual
 - Interactive Elements Chevy Optra Manual
- 8. Staying Engaged with Chevy Optra Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Chevy Optra Manual
- 9. Balancing eBooks and Physical Books Chevy Optra Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Chevy Optra Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Chevy Optra Manual
 - Setting Reading Goals Chevy Optra Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Chevy Optra Manual
 - Fact-Checking eBook Content of Chevy Optra Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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