

# Instruction Manual • Breathing Air Compressors

## 1. GENERAL

### PURPOSE AND SHORT DESCRIPTION

The PE 200-TE, PE 250-TE and PE 300-TE high pressure compressors are designed to compress air for breathing as required in diving and fire fighting applications. The max. allowable operating pressure (adjusted pressure on final pressure safety valve) is 225 bar or 330 bar depending on unit.

### DESIGN AND MODE OF OPERATION

#### Design

The compressor unit comprises the following major assemblies:

- compressor block
- drive motor
- filter system
- filling device
- portable frame

#### Standard equipment:

- Filter system P21

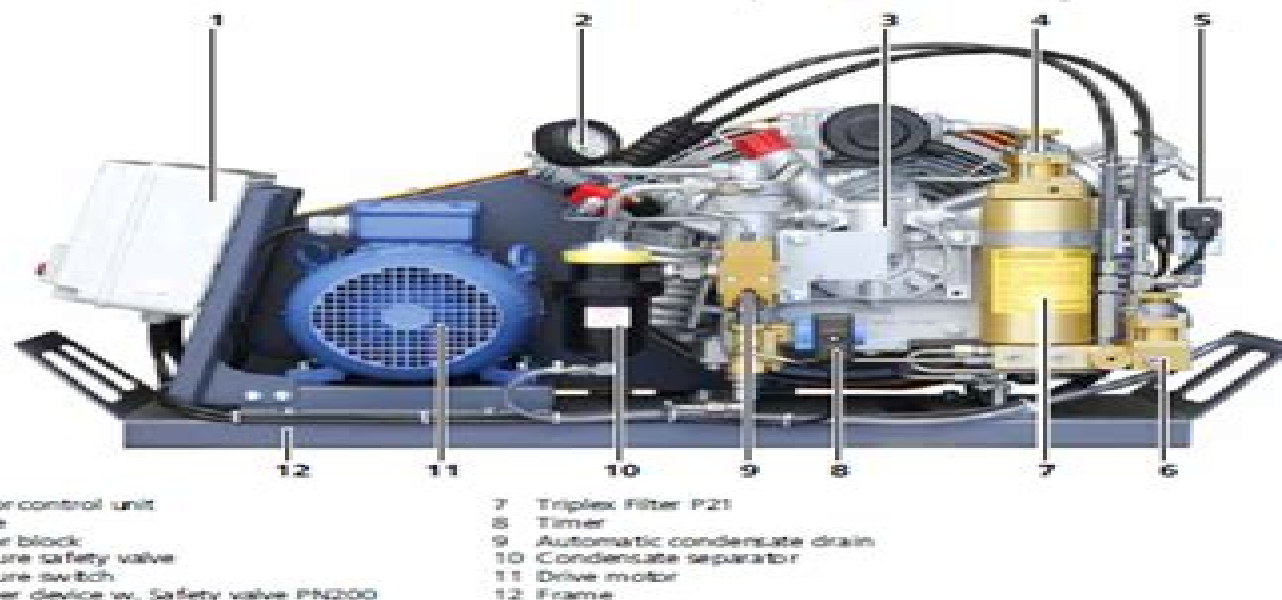
- TÜV-approved final pressure safety valve
- filling device, consisting of 1 filling hose and 1 filling connector

#### Optional equipment:

- Filter system P31
- Filter system P42 with or without SECURUS monitoring device
- filling device, consisting of 1 Y adapter, 2 filling hoses and 2 filling connectors
- Change-over device<sup>a)</sup> for filling of 200 and 300 bar bottles
- Motor protection switch
- Compressor control unit
- Final pressure switch<sup>b)</sup>
- Automatic condensate drain
- 8-Timer for filter monitoring

#### Function

The operating principle, i.e. the way of the air through the compressor, is shown in Fig. 5.



- |  |                              |
|--|------------------------------|
| 1 Compressor control unit                  | 7 Triplex Filter P21         |
| 2 Filling valve                            | 8 Timer                      |
| 3 Compressor block                         | 9 Automatic condensate drain |
| 4 Final pressure safety valve              | 10 Condensate separator      |
| 5 Final pressure switch                    | 11 Drive motor               |
| 6 Change-over device w. Safety valve PN200 | 12 Frame                     |

Fig. 1 Compressor unit PE 200-TE

- a) Not available for units with filter system P31  
 b) Not available for units without compressor control



# Breathing Air Compressor Range Catalogs Manual

**Emilie Sanchez**



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