

AWS Filler Metal Specifications by Material and Welding Process

	OFW	SMAW	GTAW GMAW PAW	FCAW	SAW	ESW	EGW	Brazing
Carbon Steel	A5.2	A5.1	A5.18, A5.36	A5.36	A5.17	A5.25	A5.26	A5.8, A5.31
Low-Alloy Steel	A5.2	A5.5	A5.28, A5.36	A5.36	A5.23	A5.25	A5.26	A5.8, A5.31
Stainless Steel		A5.4	A5.9, A5.22	A5.22	A5.9	A5.9	A5.9	A5.8, A5.31
Cast Iron	A5.15	A5.15	A5.15	A5.15				A5.8, A5.31
Nickel Alloys		A5.11	A5.14	A5.34	A5.14	A5.14		A5.8, A5.31
Aluminum Alloys		A5.3	A5.10					A5.8, A5.31
Copper Alloys		A5.6	A5.7					A5.8, A5.31
Titanium Alloys			A5.16					A5.8, A5.31
Zirconium Alloys			A5.24					A5.8, A5.31
Magnesium Alloys			A5.19					A5.8, A5.31
Tungsten Electrodes			A5.12					
Brazing Alloys and Fluxes								A5.8, A5.31
Surfacing Alloys	A5.21	A5.13	A5.21	A5.21	A5.21			
Consumable Inserts			A5.30					
Shielding Gases			A5.32	A5.32			A5.32	

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RJ Alexander



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web take place within the pump room transfer switch shall be specifically listed for fire pump service one transfer switch shall be dedicated to each fire pump see nfpa 20 03 chapter 9 6 4 10 8 3 1 and 10 8 2 3 u l f m listed built to nfpa 20 03

standard chapter 10 please note to be located within sight of pump motor fire pump

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web when designing or installing electrical power supplies for fire pumps and their accessories you must apply special rules as listed in nfpa 70 the national electrical code nec and the standard for centrifugal fire pumps cfp nfpa 20

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web 1 system consists of pump skid and control box control box on deluxe systems only 2 check that the motor is securely fastened to the skid 3 connect sprinkler piping to customer connection on pump skid 4 connect pump suction connection to water source 5 wire control power to pump skid 6 ensure correct voltage is applied

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web oct 10 2018 the feeder conductors to the fire pump and associated equipment are required to have an ampacity not less than 125 percent of the full load current flc rating of the fire pump motor s and pressure maintenance pump motor s plus 100 percent of associated accessory equipment

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