

# PLTW CIM End Of The Year Exam Study Guide With 100% Complete Solution

Which concept is BEST classified as variable cost

- A) Building rental
- B) Lighting
- C) Raw materials
- D) Internet service - Correct Answer-C) Raw Materials

A manufacturing facility uses the robotic arm shown in the diagram. How many degrees of freedom does the robotic arm have?

- A) 2
- B) 3
- C) 4
- D) 5 - Correct Answer-C) 4

A manufacturer uses only one type of CAM software but has many different types and brands of CNC machines. How is the programming customized to meet the specifications of each machine?

- A) Code is added by hand for each of the different machines
- B) A postprocessor is used in conjunction with the CAM software
- C) A program called a machine customizer is used to edit the code
- D) Each machine must use different CAM software - Correct Answer-B) A postprocessor is used in conjunction with the CAM software

What is the standard for behavior of professional groups BEST known as?

- A) A code of ethics
- B) A code of conduct
- C) An oath of allegiance
- D) An oath of honor - Correct Answer-A) A code of ethics

In order for the robot to draw the line from point A to point B with no change in Z-height, which joint would need to move?

- A) 4
- B) 3
- C) 2
- D) 1 - Correct Answer-D) 1

Which of the following control techniques provides the GREATEST amount of positional accuracy

- A) Closed loop with pneumatic power
- B) Closed loop with electric power
- C) Open loop with pneumatic power
- D) Open loop with hydraulic power - Correct Answer-B) Closed loop with electric power

# Cim Study Guide

**Pearson, Courtland L. Bovée**



## Cim Study Guide:

Directives, publications, reports index United States. Coast Guard, 1982      *A Program Guide for CIM Implementation*  
Charles M. Savage, 1985      The CIM Student's Practice and Revision Book Paul Dixon, Andrew Sherratt, Supplementing the  
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