



AIR END LESS SUCTION UNLOADER

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	C11591-009	Bolt Housing	2	44	A1413-0086	Seal (3/8 in S.S.P. - Downy)	1
2	A4337-0007	Bolt (7/16 in U.N.C. 2 A., x 1 1/2 in long)	2	45	C10089-002	Plug (3/8 in S.S.P. - hexagon head)	1
3	C10628-006	Retainer (Bearing) - Drive End	1	46	C4191-149	Nut - L.P. - Nut	1
4	C4300-003	Seal - Sealing	1	47	C4194-150	Washer (Tab)	1
5	A4335-0061	Set screw (5/8 in U.N.C. x 1 1/2 in long)	2	48	C4300-010	Seal (S.P.)	1
6	C10010-006	Housing - Drive End	1	49	A4315-0061	Bearing (Main Drive Ball)	1
7	A3793-0067	Clutch (1 1/2 in dia.)	1	50	C10025-001	Collar	1
8	C10096-006	Clutch (1 1/2 in dia. x 1 1/2 in long, grooved)	1	51	A3798-0090	Key (7/16 in x 3/32 in x 1 7/8 in long)	1
9	A4354-0014	Grub screw (2 S.A., x 3/8 in long)	2	52	C10170-002	Rotor (S.P.)	1
10	C10033-005	Sensor Assembly	1	53	C4300-008	Blade (L.P.)	1
11	A10013-0180	Coupling (male stud, 3/16 in x 1/8 in S.S.P.)	1	54	A4419-0049	Bearing (Main Rear)	1
12	C4300-013	Seal	1	55	C4191-041	Retainer (Bearing) - L.P.	1
13	C41591-010	Core Door	1	56	A1413-0521	Cap screw (1/2 in type 2 A., x 1/2 in long)	1
14	C10689-002	Plug (3/8 in S.S.P.)	1	57	A1413-0520	Cap screw (1/2 in U.N.F. 2 A., x 1 in long)	1
15	A1413-0086	Seal (3/8 in S.S.P. - Downy)	1	58	C4191-141	Coupling (Pump)	1
16	A4334-0006	Screw (7/8 in U.N.C. x 1 1/2 in long, hexagon head)	1	59	C4241-003	Plug (Driving)	1
17	C4241-003	Downy (7/8 in dia x 1 1/2 in long)	1	60	C4300-010	Blade (S.P.)	1
18	A10252-0444	"O" Ring (OS72)	1	61	C11591-013	Rotor (S.P.)	1
19	A10252-0412	"O" Ring (OS10, 0.487 i.d. x 0.100 sect.)	1	62	A3798-0090	Key (7/16 in x 3/32 in x 2 in long)	1
20	C10110-004	Housing (Cover) - L.P.	1	63	C4300-012	Blade (S.P.)	1
21	A10252-0048	"O" Ring (OS58)	1	64	A10252-0026	"O" Ring (OS29)	1
22	C10628-006	Cover (Retaining) - L.P.	1	65	C4191-148	Nut (Seal) - H.P.	1
23	A4334-0047	Set screw (7/16 in U.N.C. 2 A., x 1 in long)	1	66	A10252-0343	"O" Ring (OS45)	1
24	95405-0065	Elbow (90°, R/Rp H)	1	67	C4191-152	Cover (Inner) - Seal	1
25	C10009-006	Union	1	68	A10252-0034	"O" Ring (OS21)	1
26	C10010-010	Pump (Oil) (see page 11)	1	69	C4300-011	Cover (Outer) - Seal	1
27	A4337-0009	Bolt - Main Pump	1	70	A4335-0061	Bolt (5/8 in U.N.C. x 1 1/2 in long)	1
28	C4300-015	Band (Delivery)	1	71	C11593-001	Coupling Assembly (three pin, early model)	1
29	C4300-016	Band - Delivery Seal	1	72	C11593-010	Coupling Assembly (six pin, current model)	1
30	A1413-0086	Bolt (5/8 in U.N.C. 2 A., x 1 1/2 in long)	1	73	C10033-001	comprising -	1
31	C10790-005	Housing (Cover) - H.P.	1	74	C4191-107	Washer (Tab)	1
32	A10252-0436	"O" Ring (OS41)	1	75	C4293-082	Nut - H.P. - Nut	1
33	C4191-008	Deflated	1	76	C11591-012	Plug	1
34	C11591-004	Joint - N.R.V.	1	77	C10591-1584	Coupling (three pin, early model)	1
35	10809-006	Body - N.R.V.	1	78	A4335-0061	Coupling (six pin, current model)	1
36	C11591-011	Unit (Temp. Sealing)	1	79	A4450-0061	Nut	1
37	A4337-0005	Foot (Mounting) - Compressor	1	80	R0284-1209/2	Seal (Crane, 1 7/8 in type 2 B.)	1
38	A4337-0005	Bolt (1 1/2 in U.N.C. x 4 1/2 in long, hexagon head)	1	81	R0284-1209/6	Seal	1
39	A3753-0007	Washer (7/8 in dia, plain)	1	82	90405-0060	Shim	As
40	90405-0000	Fusible Plug Assembly (with Pallet)	1	83	C11591-001	Shim	As
41	90405-0001	Pallet (Fusible) - Plug	1	84	A4334-0067	Plug (Rt. S.S.P.)	1
42	91002-1000	Washer (3/8 in, copper)	1	85	A4371-0023	Bracket - Suction Box	1
43	95405-0031	Tree (Sp 3/8)	1	86	A3753-0006	Screw (7/16 in U.N.C. x 2 1/2 in long, hexagon head)	1
44	A10328-0188	Coupling (5/16 in x 3/8 in S.S.P., male stud)	2	87	A3753-0007	Nut (7/16 in U.N.C., self lock)	1
45	---	Pipe (see page 21) - Compressor to Engine	1	88	A4334-0097	Washer (7/16 in, plain)	1
46	---	Shut Down Assembly	1	89	C11591-057	Washer (7/8 in, plain)	1
47	---	Pipe (see page 21) - Reclaimer to Compressor	1	90	---	Screw (5/8 in U.N.C. x 1 1/2 in long)	1
48	---	---	1	91	---	Cable (Earthing) - Compressor to Chassis	1

\* Not illustrated

1. Air work begins serial number MO42/1525 and above



# Compair Holman 25 Compressors Service Manual

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