



Dimensions in inches. Unless otherwise stated, tolerances: Decimals: ± .010

Table 1:

| NOM. DIA. | A DIA. +.002 -.001 | B DIA. (ACTUAL) | | C DIA. (THEOR.) (S) | | D REF | E +.003 -.000 | F | | F PROTRUSION | | G GAUGE DIA. ±.0001 | H +.002 -.000 | T RAD. ±.010 | S ±.010 |
|--------------|-----------------------------|--------------------|------|------------------------|-------|----------|---------------------|------|------|-----------------|-------|------------------------------|---------------------|--------------------|------------|
| | | MAX. | MIN. | MAX. | MIN. | | | MAX. | MIN. | MAX. | MIN. | | | | |
| 3/32 | .094 | .130 | .128 | .1407 | .1420 | .021 | .003 | .090 | .080 | .0150 | .0130 | .1110 | .003 | .020 | .023 |
| 1/8 | .125 | .164 | .176 | .1944 | .1907 | .027 | .003 | .144 | .134 | .0153 | .0133 | .1580 | .003 | .030 | .031 |
| 5/32 | .156 | .236 | .238 | .2458 | .2411 | .034 | .003 | .195 | .185 | .0209 | .0189 | .1920 | .003 | .040 | .039 |
| 3/16 | .187 | .291 | .283 | .3013 | .2966 | .046 | .003 | .208 | .198 | .0240 | .0220 | .2441 | .004 | .050 | .047 |
| 1/4 | .250 | .384 | .376 | .3943 | .3896 | .059 | .003 | .326 | .316 | .0265 | .0245 | .3012 | .004 | .078 | .062 |

- MATERIAL:

Aluminium alloys 2117-T4 (AD), 5056-H32 (B), 2024-T4 (DD) and 7050-T73 (KE) per QQ-A-430.
Titanium columbium alloy 45cb - 55Ti (U) per AMS4982.
- FINISH:

Aluminium rivet Chemical conversion coating per MIL-C-5541, class 1A, clear (Code S).
Titanium rivet Anodize, per MIL-A-8625 type II, class I, clear (code A).
 No finish (No Code).

- NOTES:
1. .001 inch shank diameter increase permissible within .100 inch of base of head.

2. All rivets must be procured with a 20° chamfer to the "S" dimension, or a radius to the "T" dimension.

3. A profile view of land area may vary from a line parallel with the shank to a curve that will fall within the limits allowed.

4. The conical surface of the head shall be concentric with the shank of the rivet within .005 (.010 Total Indicator Reading)

RIVET, SOLID, 100° CSK REDUCED HEAD, CLOSE TOLERANCE, ALUMINIUM OR TITANIUM ALLOY

B0205014

Bombardier Standards Manual

Ebenezer Clifton



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Code of Federal Regulations, Title 40, Protection of Environment, Pt. 190-259, Revised as of July 1, 2017 Office Of The Federal Register (U S,Office of the Federal Register (U S),National Archives and Records Administration (U.S.),National Archives and Records Administration (U S,2017-11-28 This print ISBN is the U S Federal Government official edition 40CFR Parts 190 259 continues coverage of Protection of Environment Environmental Protection Agency EPA Radiation Protection Programs Topics treated include environmental radiation protection standards for nuclear power operations environmental radiation protection standards for management and disposal of spent nuclear fuel high level and transuranic radioactive wastes health and environmental protection standards for uranium and thorium mill tailings certification and re certification of the waste isolation pilot plant s compliance with the 40 CFR Part 191 Disposal Regulations radon proficiency programs noise abatement programs ocean dumping ocean dumping permits 404 Program solid wastes storage disposal management and much more Related items The Annual CFR Print Subscription 2017 edition can be found here <https://bookstore.gpo.gov/products/code-federal-regulations-subscription-service-2017-paperback-0-cfr-title-40-protection-of-environment-publications> can be found here <https://bookstore.gpo.gov/catalog/cfr/title-40-protection-of-environment> Other products produced by the U S Environmental Protection Agency can be found here <https://bookstore.gpo.gov/agency/544-pollution-collection> can be found here <https://bookstore.gpo.gov/catalog/environment-nature-pollution> Waste management collection can be found here <https://bookstore.gpo.gov/catalog/environment-nature-waste-management> Nuclear Power Radiation collection can be found here <https://bookstore.gpo.gov/catalog/science-technology/nuclear-power-radiation> **Pulp and Paper Magazine of Canada**

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