



2.3 EGR System Assembly Overview

1 • Bracket

- ② For the bypass flap

2 • Bolt, 20 Nm

3 • Bolt, 8 Nm

4 • Intake Manifold

- ② With the intake flap installed

5 • Gasket

- ② Always replace

6 • Exhaust Gas Recirculation (EGR) Vacuum Regulator Solenoid Valve With Gasket

- ② Remounting and installing, refer to

• **7.1 EGR Vacuum Regulator Solenoid Valve**, page 157

7 • Bolt, 10 Nm

8 • Gasket

- ② Always replace

9 • Connecting Pipe

10 • Cooler

- ② For the Exhaust Gas Recirculation (EGR) system

- ② Remounting, refer to

• **7.1 Exhaust Gas and EGR Cooler**, General, page 157

11 • Exhaust Manifold/Turbocharger

12 • Gasket

- ② Always replace

13 • Nut, 20 Nm

- ② Always replace

14 • Connecting Pipe

15 • Gasket

- ② Always replace

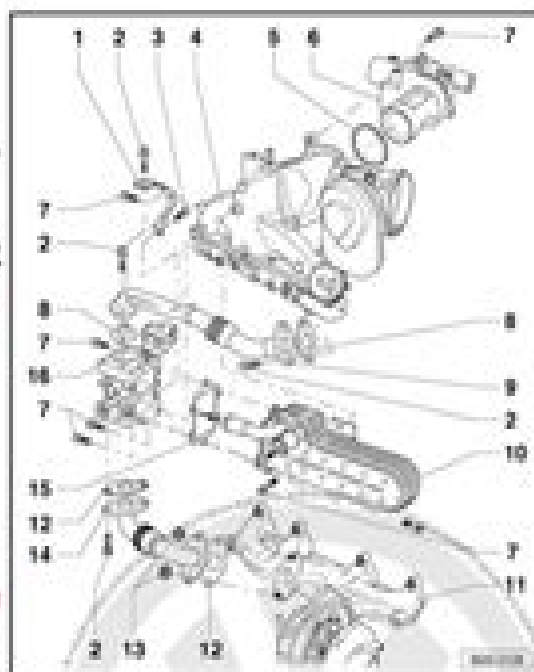
16 • Bypass Flap

- ② Guides the exhaust gas via activating through the EGR cooler switch-over valve into the EGR cooler
- ② Vacuum diaphragm connection diagram: Refer to

• **7.1 Vacuum Diaphragm Connection Diagram**, page 155

- ② Connecting, refer to

• **7.1 Exhaust Gas and EGR Cooler**, Connecting, page 155



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3 Specifications

• **7.1 Fastener Tightening Specifications**, page 159

3.1 Fastener Tightening Specifications

Component	Fastener Size	Nm
Bypass Flap Bracket to Bypass Flap Rear Bolt	-	5
Bypass Flap Bracket to Intake Manifold Bolt	-	10
Bypass Flap to Exhaust Gas Recirculation Cooler Bolt	-	10
Connecting Pipe to Bypass Flap Bolt	-	20
Connecting Pipe to Intake Manifold Bolt	-	20
Connecting Pipe to Turbocharger/Exhaust Manifold Nut ¹	-	22
Exhaust Gas Recirculation Cooler to Bypass Flap Bolt	-	10
Exhaust Gas Recirculation Cooler to Intake Manifold Bolt	-	10
Exhaust Gas Recirculation Vacuum Regulator Solenoid Valve to Intake Manifold Bolt	-	10
From Exhaust Pipe with Catalytic Converter to Turbocharger/Exhaust Manifold Nut ¹	-	25
Suspended Mount to Subframe Bolt ¹	-	25
Suspended Mount to Tunnel Bridge Bolt	-	25
Suspended Mount to Underbody Bolt	-	25
Tunnel Bridge to Underbody Nut	-	25

¹ Always replace

Bora Variant Manual

Padhraic Smyth



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