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## Installation and Start-Up Instructions

NOTE: Read the entire instruction manual before starting the installation.

This symbol -- indicates a change since the last issue.

#### SAFETY CONSIDERATIONS

Improper installation, adjustment, alteration, service, maintenance, or use can cause explosion, fire, electrical shock, or other conditions which may cause personal injury or property damage. Consult a qualified installer, service agency, or your distributor or branch for information or assistance. The qualified installer or agency must use factory-authorized kits or accessories when modifying this product. Refer to the individual instructions packaged with the kits or accessories when installing.

Follow all safety codes. Wear safety glasses and work gloves. Use quenching cloth for brazing operations. Have fire extinguisher available. Read these instructions thoroughly and follow all warning or cautions attached to the unit. Consult local building codes and National Electrical Code (NEC) for special requirements.

Recognize safety information. This is the safety-alert symbol A. . When you see this symbol on the unit and in instructions or manuals, be after to the potential for personal injury.

Understand these signal words: DANGER, WARNING, and CAUTION. These words are used with the safety-siert symbol. DANGER identifies the most serious hazards which will result in severe personal injury or death. WARNING signifies hazards which could result in personal injury or death. CAUTION is used to identify unsafe practices which would result in misor personal injury or product and property damage. NOTE is used to highlight suggestions which will result in enhanced installation, reliability, or operation.

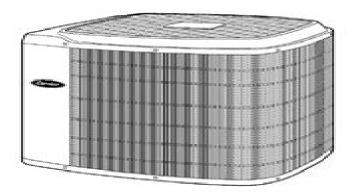
#### A WARNING

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position. There may be more than 1 disconnect switch. Lock out and tag switch with a suitable warning label. Electrical shock can cause personal injury or death.

#### INSTALLATION RECOMMENDATIONS

NOTE: In some cases, noise in the living area has been traced to gas pulsations from improper installation of equipment.

- 1. Locate the unit away from windows.
- Ensure that vapor and liquid line diameters are appropriate to the capacity of the unit. (See Table 1.)
- Run refrigerant tubes as directly as possible by avoiding unnecessary turns and bends.
- Leave some slack between the structure and the unit to absorb vibration.



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Fig. 1—Model 38TRA

- When passing refrigerant tubes through the wall, seal the opening with RTV or other pliable silicon-based caulk. (See Fig. 3.)
- Avoid direct lineset contact with water pipes, duetwork, floor joists, wall studs, floors, and walls.
- Do not suspend refrigerant tubing from joists and studs with a rigid wire or strap which comes in direct contact with the tubing. (See Fig. 3.)
- Ensure that tubing insulation is pliable and completely surrounds the vapor line.
- When necessary, use hanger straps which are 1 in, wide and conform to the shape of the tubing insulation. (See Fig. 3.)
- Isolate the hanger straps from the insulation by using metal sleeves bent to conform to the shape of the insulation.

When outdoor unit is connected to factory-approved indoor unit, outdoor unit contains system refrigerant charge for operation with factory-approved indoor unit of the same size when connected by 15 ft of field-supplied tubing. For proper unit operation, check refrigerant charge using charging information located on control box cover.

**IMPORTANT:** Maximum liquid-line size is 3/8-in. O.D. for all residential applications including long line.

**IMPORTANT:** Always install a liquid line filter drier on any system using an existing field service lineset and/or indoor evaporator coil or fan coil. Also, always use liquid line filter driers on burnout compressor replacements. Refer to Product Data Digest for appropriate part number. Obtain filter driers from your local distributor or branch.

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