

Slide belt between fan blade and clutch assembly.

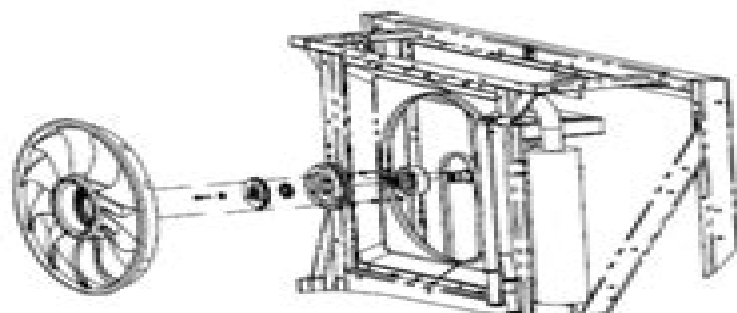


Figure 9-16. Upper Belt Replacement

b. Engine To Gearbox V-Belt (Lower Belt)

1. Disconnect negative battery cable and remove V-belt guard, and then loosen idler.
2. Match mark adapter to engine flywheel (see Figure 9-17A) for ease of assembly and disassembly.
3. Remove six bolts (5/16-18 x 1 1/4), securing adapter drive sheave to engine flywheel, Figure 9-17A.
4. Insert two of the six bolts (5/16-18 x 1 1/4) in threaded holes (jacking holes) in adapter. Jack adapter from engine flywheel. Remove the two screws that secure idler bar between engine and gearbox, Figure 9-17A, and slide the idler bar toward the compressor enough to change the V-belt as shown in Figure 9-17B. Replace V-belt.

5. Reconnect idler bar toward the engine flywheel or use 5/16-18 x 1 1/4 bolts (3) in every other hole of idler bar and take up evenly on the bolts until the 5/16-18 x 1 1/4 bolts engage engine flywheel. Apply thread sealer (Loctite #262) to threads and to secure adapter to flywheel. Tighten bolts evenly and then torque to a value of 20 ft. lbs. (27 Nm).

6. Slide idler bar back sheave and adjust belt tension as shown in Figure 9-15. Install V-belt guard. **DO NOT START UNIT UNTIL V-BELT GUARD IS INSTALLED.**

7. Reconnect negative battery cable. Start unit and run for 10 minutes to allow for belt stretch.
8. Disconnect battery. Turn unit off, remove belt and re-check belt tension. Install belt guard.

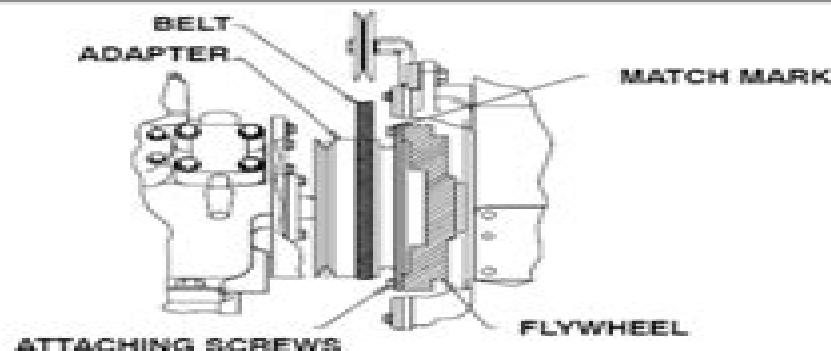


Figure A

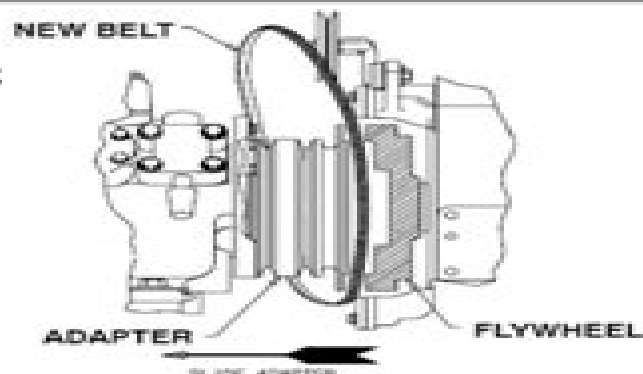


Figure B

Figure 9-17. Removing V-Belt from Engine Adapter Drive Sheave

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