

Test no. 1 System Inoperative

1. Check system fuse
2. Check belt tension. Replace or replace belt
3. Check for correct or loose cut. If present, check defective clutch cut or check. Remove and reassemble
4. Check system controls, relay, wiring, thermostat & other control equipment in the system
5. Make visual check on all fittings & for leaks or leaking hoses
6. Check air gap of belt

High side Low Low side Low

- #### No Refrigerant in System
- Refrigeration is low. May be caused by a leak.
1. Connect R134a manifold gauge to system & system leaks?
 2. Repair any leaks
 3. Revacuum & recharge system*

High side High Low side High

- #### Refrigerant Overcharge
1. Connect R134a manifold & confirm the pressure are within specification**
 2. Connect pressure through recovery the refrigerant pressure with your R134a machine*

Engine Cooling System

1. Check belt tension & adjust. (thermostat gauge)
2. Air radiator pressure cap & system thermostat
3. Check all hoses for pinching & leaks
4. Engine fan is sufficient in rotation
5. Check water water valve

Evaporator

1. May be blocked or not having sufficient air flow. Remove any excess in door condition
2. Disconnect between radiator & evaporator hose for in system designed direction

Test no. 2 Inefficient Cooling

High side Normal Low side Normal

- #### Both Low side gauge reading that they are not vacuum while driving
- #### Refrigerant in System
1. Revacuum refrigerant free system*
 2. Replace filter
 3. Revacuum system & recharge*

High side High Low side Normal

- #### Both Low side gauge reading and the pressure is not set after stop
- #### No in System
1. Revacuum refrigerant free system*
 2. Replace filter
 3. Revacuum system & recharge*

High side High Low side Low

- #### Evaporator
- Equal low or vacuum after these hoses connecting or flow immediately after point of restriction.
1. Remove evaporator line restriction or loose component
 2. Revacuum system & recharge*

High side Normal Low side Normal-High

- #### Thermostatic Switch (Compressor)
- Compressor runs on low side.
1. Thermostatic switch defective or wiring between points is incorrectly set
 2. Replace thermostat
 3. Revacuum system & recharge*

Lack of Cooling

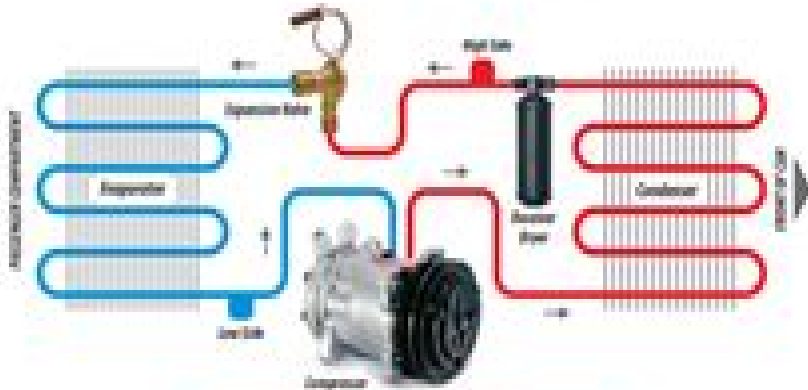
- #### Compressor Running Rough or Intermittently or Inoperative
1. Check belt & belt tension
 2. Check clutch gap
 3. Check clutch voltage, wires, lead wires & earth
 4. Turn shaft & make sure that compressor turns smoothly
 5. Check for low refrigerant charge
 6. Leak test compressor
 7. Test system with R134a machine*

Weak Cool when Clutch Engaged

1. Check all compressor mounting components
2. Check engine component
3. Check for intermittent operation or slipping of clutch
4. Check drive belt
5. Test compressor shaft & make sure it turns smoothly
6. Check oil level

Strong Warm/Hot when Clutch Disengaged

1. Check electrical system
2. Check air gap of clutch
3. Check bearing for excessive wear



Automotive Air-Conditioning

An automotive air-conditioner is a system which cools & dehumidifies the interior of a car, bus, or truck by removing heat & moisture.

GOOD TECH FIVE POINTS

1. Test gauges connected
2. All gauges have air purged

1. System is stabilized (ignition temperature)

4. Performance test was conducted
5. Gauge readings are documented

*R134a Recharge using a R134a machine is recommended to get a safe air discharge on both air conditioning systems.

Auto A C Troubleshooting

Jerry Clemons

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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