



Always be sure to mail in your warranty card. If your purchase is not registered with us then we cannot provide service on warranty-related issues.

When calling for technical support, please have the model number and serial number of your machine available.

12740 Lakeland Rd

Santa Fe Springs, CA. 90670

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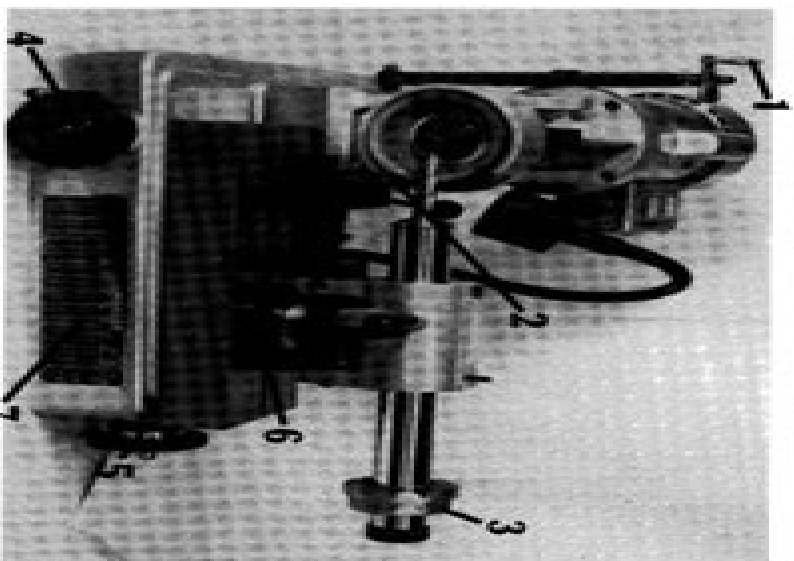
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Please check our website for information on new product and accessory releases, updates, and other items.

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► GUTTERMASTER Operator's Manual



- | | | |
|---------------------------------|-------------------|---------------------------|
| 1 - Clearance adjustment Handle | 3 - Indexing Ring | 6 - Air Bearing Switch |
| 2 - Stylus | 4 - Y-axis handle | 7 - Clearance Angle Chart |
| 5 - X-axis handle | | |

IMPORTANT INSTRUCTIONS CONCERNING EVERYDAY SETUP AND USE

1. Read all instructions in this book before operating the machine.
2. Never use a grinding wheel with an rpm rating below 3450 rpm.
3. Always use safety glasses, and never operate the machine without the proper wheel guard in place. Never use a grinding wheel that is cracked or with any kind of defect. Prior to turning the motor on, always insure that the wheel hub nut (part number M-05) is secure and tight. When using a new grinding wheel for the first time, start the motor from the rear of the machine and let it run for a minute, in case of cracks or damage to the grinding wheel which may occur in shipping.

4. Always plug the electric cord into a 3-pole outlet only. Do not plug the cord into a 2-pole outlet. Do not modify the plug or cord in anyway. Always insure that the motor start switch is in the "off" position before plugging the motor in. Always turn the motor off when it is not in use, or if a setup change is in process.
5. Don't use the machine in a wet, or dimly lit area. Do not wear ties, loose clothing or any item that could possibly become caught up or entangled in the grinding wheel.
6. Never move the air bearing without a minimum of 90 psi. Do not use the air bearing in temperatures below 65 degrees; metal expansion caused by colder temperatures causes a loss of operating clearance.

Cuttermaster User Manual

International Harvester Company

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the International Harvester Company text.

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United States Army Occupational Handbook United States. Adjutant-General's Office,1952 **Orissa Service Manual: Orissa service code, vol. 2 & notes with case law** Orissa (India),1967 **American Machinist & Automated Manufacturing** ,1987 *Scientific American* ,1881 Monthly magazine devoted to topics of general scientific interest

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