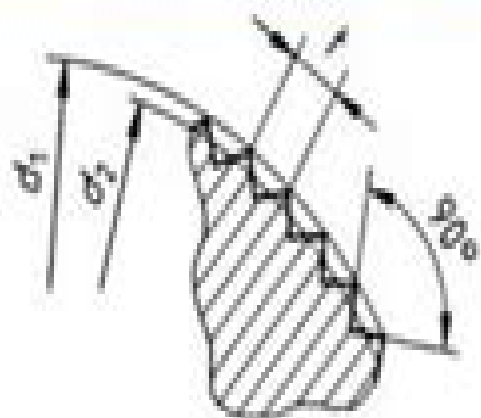


Knurls

cf. DIN 82 (1973-01)

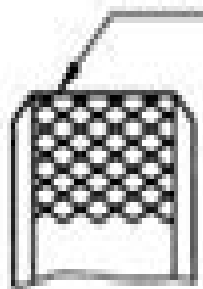


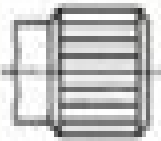
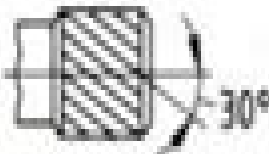

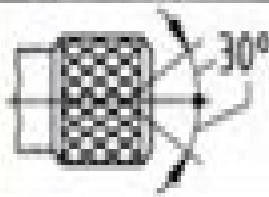
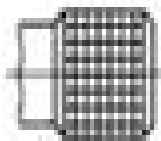

d_1 nominal diameter
 d_2 initial diameter
 t spacing

Standard spacing values
 t : 0.5; 0.6; 0.8; 1.0; 1.2; 1.6 mm

Drawing entry (example):

DIN 82-RGE 0.8



| Letter symbol | Representation | Name | Point shape | Initial diameter d_2 |
|---|--|--------------------------------------|-------------|----------------------------|
| RAA |  | Knurls with axially parallel grooves | - | $d_2 = d_1 - 0.5 \cdot t$ |
| RBR |  | Right-hand knurl | - | $d_2 = d_1 - 0.5 \cdot t$ |
| RBL |  | Left-hand knurl | - | $d_2 = d_1 - 0.5 \cdot t$ |
| RGE |  | Left-hand/right-hand knurls | raised | $d_2 = d_1 - 0.67 \cdot t$ |
| RGV | | | recessed | $d_2 = d_1 - 0.33 \cdot t$ |
| RKE |  | Axial and circumferential knurl | raised | $d_2 = d_1 - 0.67 \cdot t$ |
| RKV | | | recessed | $d_2 = d_1 - 0.33 \cdot t$ |
|  | DIN 82-RGE 0.8: Left-hand/right-hand knurls, raised points, $t = 0.8$ mm | | | |

Diamond Knurl Technical Drawing Symbols

Shriver L. Coover



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Gunner's Mates School United States. Bureau of Naval Personnel, 1964 **Fundamental of Engineering Drawing and Design** Cecil Howard Jensen, Jay D. Helsel, 1990 **Manual of Engineering Drawing** Colin H. Simmons, Dennis E. Maguire, Neil Phelps, 2020-03-31 Manual of Engineering Drawing British and International Standards Fifth Edition chronicles ISO and British Standards in engineering drawings providing many examples that will help readers understand how to translate engineering specifications into a visual medium The book includes 6 introductory chapters which provide foundational theory and contextual information regarding the broader context of engineering drawing and design The concepts enclosed will help readers gain the most out of their drawing skills As the standards referred to in this book change every few years this new edition presents an important update *Fundamentals of Engineering Drawing* Cecil Howard Jensen, Jay D. Helsel, 1985 Good No Highlights No Markup all pages are intact Slight Shelfwear may have the corners slightly dented may have slight color changes slightly damaged spine Engineering Drawing and Design Cecil Howard Jensen, Jay D. Helsel, 1985 **Computer-aided Engineering Drawing Using AutoCAD** Cecil Howard Jensen, 1990 **Engineering Inspection Manual** Henry Arthur Roy, 1956 CONTENTS Foreword Why I Wrote This Book Inspector's Creed An Introduction to Interchangeable Parts Scale and Hook Rule Combination Square Protractor Outside Micrometer Caliper Micrometer Depth Gage Inside Micrometer Caliper How to Read a Micrometer Caliper Vernier Caliper Vernier Height Gage How to Read the Vernier Surface Gage Universal Bevel Protractor Thickness or Feeler Gage Screw Pitch Gage Small Hole Gage Telescoping Gage Locating Centers Outside and Inside Calipers Combination Bevel Fillet or Radius Gage Flush Pin Gage Taper Plug Gage Last Word Indicator Concentricity Setup Angle Plate Setup Size Block Setup Comparator Setup Checking Two Different Diameters with One Setup Vee Block and Size Block Setup Checking a 45 Deg Angle Sine Bar A Hole Drilled at Right Angles to a Step Bench Center Setup Shoulder Runout Checking the Center Distance between Two Holes Checking the Center Distance between Two Spherical Depressions Checking a Taper Hole with a Taper Plug Gage Laying out a Rough Casting Setting Up Light Castings Surface Geometry Optical Flats Surface Shapes Pilot Cylindrical Plug Gage J S Roll Thread Snap Gages Adjustable Limit Snap Gages Ring and Plug Thread Gages Hoke Precision Gage Blocks Gage Block and Tie Rod Assembly Precision Gage Blocks Electrical Harness Lacing Lockwiring The Thermometer and How It Works Basic Helical Spring Designs Fundamental Features of a Thread Basic Points in Thread Measuring The Microinch Scale Nomenclature of the Circle Geometrical Forms and Their Meaning Calculations How to Check Internal and External Military Pipe Threads Step by Step Checking of Threads Diametral Pitch or D P Calculations Diametral Pitch Formulas Interpretation of Mechanical Drawings Mechanical Drawing Symbols Indication of Materials Indication of Direction Miscellaneous Symbols Abbreviations Frequently Used on Drawings Standard System of Marking American Thread Truncated and Full Form Thread Setting Plug Gages Gage Care Appendix Index *Basic Engineering Drawing* William Wirt Turner, 1950 **Principles of Engineering**

Drawing Louis Gary Lamit, Kathleen L. Kitto, 1994 This text is designed for a course in manual drafting and design In addition to traditional topics it contains information on geometric dimensioning and tolerancing design process and design for manufacturability and the basics of descriptive geometry Also covers understanding the symbols used on engineering drawings in welding piping electronics and the fluid power industry Current industry drawings are used in illustration

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Luzadder, Jon M. Duff, 1989 *Machine Drafting and Design* Robert H. Nickolaisen, 1986 Interpreting Engineering

Drawings C. H. (Cecil Howard) Jensen, Ray Hines, 1993 **Drawing and Blueprint Reading** Shriver L. Coover, 1966

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