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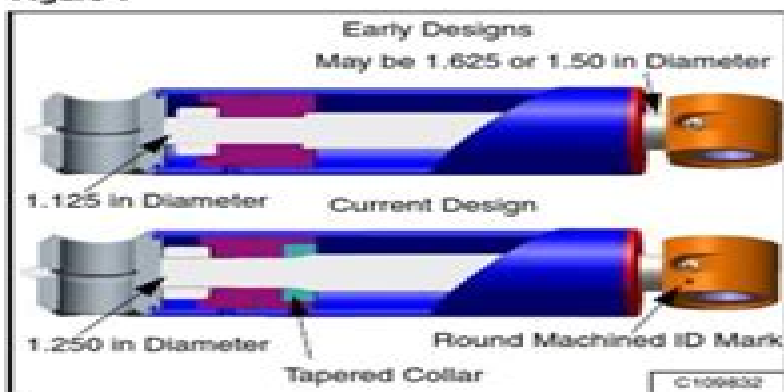
BOBCAT TECHNICAL INFORMATION BULLETIN

Bulletin #: 428
Date: 19 January 2017
Product: Loader
Subject: Tilt Cylinder Parts Replacement

This bulletin replaces parts bulletin (BTI) 428 dated 22 September 2014. Updated seal kit part number.

MODELS	SERIAL #
A770, S630, S650, T630, T650, S750, S770, T750, T770, S850, T870	See Page 2

Figure 1



[Figure 1] The tilt cylinder design is changed on 600, 700 and 800 size M-Series loaders. The current design uses a different shaft, piston and nut and a tapered steel collar. The current shaft uses a 15 degree taper to transition down to a larger diameter threaded end. The tapered collar mates the new shaft to the new piston. The changes provide a stronger shaft and allow for a higher 1491 N•m (1100 ft-lb) nut torque for increased clamp load of the piston. The new shaft has an added round machining mark on the rod eye for easy identification when assembled. Early design parts are NLA.

* Current seal kits include the new larger diameter nut.

For the correct replacement parts of early design cylinders, measure the cylinder rod outside diameter and refer to the corresponding explanation and table.

When replacing a cylinder assembly that has a 1.625 inch shaft diameter, replace both cylinders. When replacing a shaft, head, or piston, install all of the individual parts listed below in both cylinder tubes as the new shaft will be 1.5 inch diameter.

MODELS	DESCRIPTION	NLA P/N	CURRENT P/N
A770, S630, S650	Cyl Assy (LH)	7201527 7205266	7235738
S750, S770 T630, T650	Cyl Assy (RH)	7202031 7205267	7235736
T750, T770	Shaft	7202032	7230899
	Head	7202036	7222644
	Collar	-----	7230901
	Piston	7202085 7205268	7230902
	Seal Kit*	-----	7225491

When replacing a cylinder assembly that has a 1.50 inch shaft diameter, replace only that cylinder. When replacing a shaft or piston, install all of the individual parts listed below in only that cylinder tube.

MODELS	DESCRIPTION	NLA P/N	CURRENT P/N
A770, S630, S650	Cyl Assy (LH)	7222704	7235738
S750, S770	Cyl Assy (RH)	7222483	7235736
T630, T650	Shaft	7222646	7230899
T750, T770	Collar	-----	7230901
	Piston	7222649	7230902
	Seal Kit*	-----	7225491
S850, T870	Cyl Assy (LH)	7202348	7236322
	Cyl Assy (RH)	7202349	7236392
	Shaft	7202403	7236323
	Collar	-----	7230901
	Piston	7202408	7236325
	Seal Kit*	-----	7190632

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