

DESCRIPTION 1

This engine was developed exclusively for agricultural use and to withstand overloads and severest condition of use. It consistently provides top performance. This 2-cylinder, 4-cycle, swirl chamber engine uses an indirect injection system. Forced lubrication with a trochoid pump and water cooling insure greater reliability.

Cylinders are sleeveless. Four precision crankshaft bearings inserts and two selective connecting rod bearings are used. The cylinder head is shaped to provide swirl chambers, which are of the dry type.

Glow plugs are installed in the swirl chambers.

The crankshaft has a timing gear and a pulley at front. The main bearings use steel-backed Kalmel linings with lead-plated bearing surfaces for smoothness and durability.

Crankshaft thrust is maintained by the center main journal with thrust washers which are separate from the crankshaft bearings. The thrust bearings are a Babbitt alloy. The pistons are the taper and oval skirt type and are made of an aluminum alloy. Three rings are installed on the piston.

Connecting rods are forged. A replaceable precision bearing insert is at the large end.

The connecting rod bearing inserts use steel backed Kalmel linings and lead-plated bearing surfaces for smoothness and durability.

The flywheel and the crankshaft are precisely balance to prevent engine vibration.



1-100000

FIGURE 1 - CROSS SECTION VIEWS
Scale

Deutz Allis 5215 Service Manual

Allis-Chalmers Company



Deutz Allis 5215 Service Manual:

Deutz-Allis Shop Manual: Models 6240,6250,6260, 6265, 6275 (I & T Shop Service) Penton Staff,2000-05-24
Models 6240 6250 6260 6265 6275 *Farmers and Consumers Market Bulletin* ,2010 The American City & County
,1989 *Service Manual for HD Series Diesel Tractors* Allis-Chalmers Manufacturing Company,1942* **Service Manual**
for HD Series Diesel Tractors Allis-Chalmers Manufacturing Co., Milwaukee,1942* *Allis Chalmers Shop Manual*
Models B C CA G RC WC WD + Editors of Haynes Manuals,1994-12-01 With a Haynes manual you can do it yourself from
simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle where we learn
the best ways to do a job and that makes it quicker easier and cheaper for you Haynes books have clear instructions and
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This manual features complete coverage for your Allis Chalmers Tractor Models B C CA G RC WC WD covering routine
maintenance tune up procedures engine repair cooling and heating air conditioning fuel and exhaust emissions control
ignition brakes suspension and steering electrical systems and wiring diagrams Service Manual Allis-Chalmers
Manufacturing Company,1975 **Service Manual for Model HD 11 Tractor** Allis-Chalmers Manufacturing
Company,1958 **Service manual for HD series diesel tractors** Allis-Chalmers Manufacturing Company. Industrial
Service Department. Tractor Division,194? Allis Chalmers Model D-19 & D-19 Diesel Tractor Technical Service Repair
Shop Manual D 19 ,1959-01-15 **Service Manual for HD7-HD10-HD14 Diesel Tractors** Allis-Chalmers Company,1949
Allis Chalmers Model D15 Tractor Technical Service Repair Shop Manual D 15 ,1959-01-15 **Service Manual**
for Models AD3 and AD4 Motor Graders Allis-Chalmers Company,1949 **Allis Chalmers 175 Tractor Technical**
Service Repair Shop Manual ,1984-01-15 **Allis Chalmers Model B Tractor Technical Service Repair Shop**
Manual ,1959-01-15 Allis Chalmers 7030 Tractor Technical Service Repair Shop Manual ,1984-01-15 Allis-Chalmers
Shop Manual ,1987 **Allis Chalmers Model WC Tractor Technical Service Repair Shop Manual** ,1959-01-15
Allis-Chalmers Shop Manual ,1991 Allis Chalmers 7060 Tractor Technical Service Repair Shop Manual
,1984-01-15

Deutz Allis 5215 Service Manual Book Review: Unveiling the Power of Words

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