

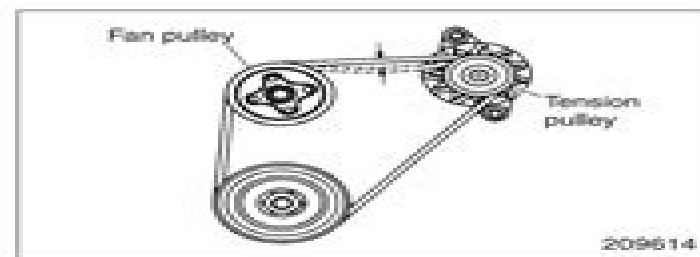
Inspection and Adjustment

Fan Belt Inspection

- (1) Check the belt for contamination from oil, grease or dust. Replace the belt if required. When the contamination is slight, clean the belt with a rag or paper towel. Do not use gasoline, oil or any other solvent to clean the belt.
- (2) During the engine overhaul or belt tension adjustment, check the condition of the belt. Replace the belt if it has any damage.

Fan Belt Tension

Apply a force of 98 N (10 kgf) [22 lbf] perpendicularly to the belt at a point midway between the fan pulley and tension pulley. Adjust the tension until belt deflection is between 11 to 13 mm (0.43 to 0.51 in.) for the gasoline-engine truck and 10 to 12 mm (0.39 to 0.47 in.) for the diesel-engine truck.

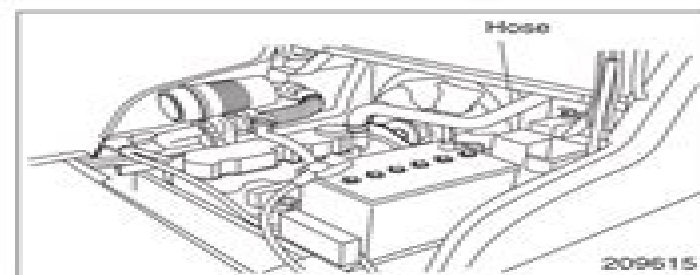


Connecting Radiator Hoses

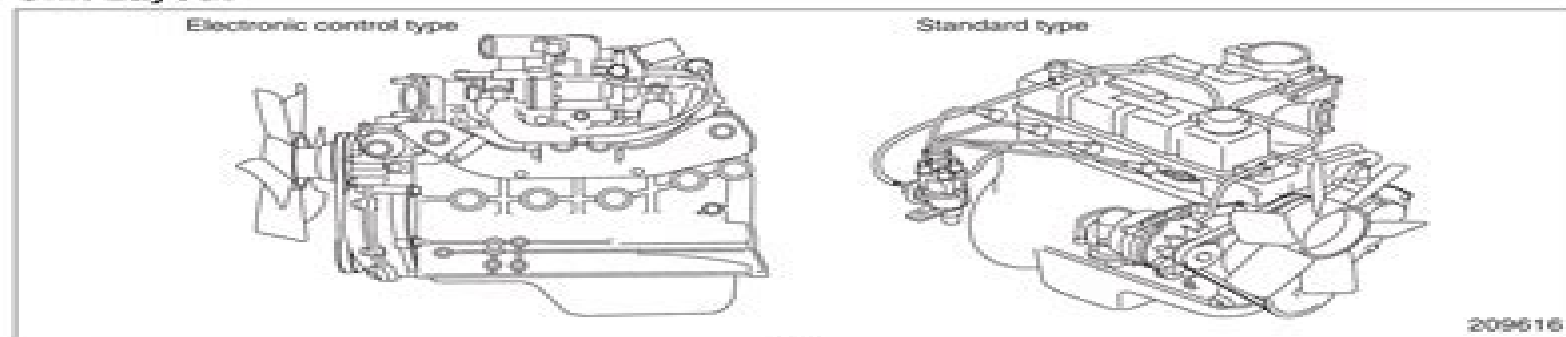
When connecting the hoses to the radiator, fit their ends fully on the fittings and secure them with clamps. Tighten the clamp bolts to the torque indicated below. Make sure that each hose is correctly connected and over the flare of the fitting.

Clamp bolt tightening torque

Upper and lower hoses	3.92 to 5.88 N·m (0.4 to 0.6 kgf·m) [2.9 to 4.3 lbf·ft]
Cooler hose	2.94 to 4.9 N·m (0.3 to 0.5 kgf·m) [2.2 to 3.6 lbf·ft]



Unit Layout



C16nz Caterpillar Engine Repair Manual

Caterpillar Tractor Company



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