

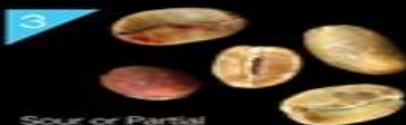
The Quality of your Coffee relies on the wet Process!

## Identify the coffee defects

### Coffee Quality Guide



### Good Bean



#### Sour or Partial Sour Bean

**Description**  
- Light brown to dark brown beans  
- Crack free or fragment  
- Silver skin can be reddish-brown

**Causes**  
- Delay in between coffee picking and dehusking  
- Over-extended fermentation process  
- Use of contaminated water  
- Storage of beans with high moisture content

**Roasting & Cup profile Consequences**  
Intense sour and grassy flavors



#### Crystallized Bean

**Description**  
- Coffee beans grayish and bluish in color, fragile, brittle

**Causes**  
- Beans dried mechanically at temperatures above 50° Celsius, rapidly in drying process

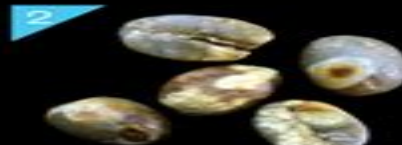
**Roasting & Cup profile Consequences**  
Less flavor intensity  
In Espresso is not considered as a defect



#### Black or Partial Black Bean

**Description**  
- Brown to black beans  
- Shrunken  
- Wrinkled  
- Flat faced  
- Crack too opened

**Causes**  
- Lack of water during development of cherries  
- Over fermentation  
- Overly cherries picked from the ground  
**Roasting & Cup profile Consequences**  
Lack of flavor, aroma and acidity  
Some off flavors  
But roast



#### Moldy Beans

Coffee beans infested by mold presenting yellowish or reddish spots

**Causes**  
- Long interruptions during drying process  
- Storage of beans with high moisture content  
**Roasting & Cup profile Consequences**  
Inherent cloudy and/or earthy flavors  
Uneven roast

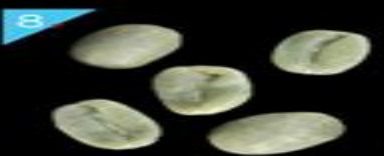


#### Faded Amber or Buttery Bean

**Description**  
Yellow, semi-transparent beans

**Causes**  
- Iron deficiency in the soil

**Roasting & Cup profile Consequences**  
Lack of flavor, aroma and acidity



#### Faded Over Dried

**Description**  
Amber to yellow beans

**Causes**  
- Excessive time in the dryer

**Roasting & Cup profile Consequences**  
Lack of flavor, aroma & acidity  
Loss of weight, irregular roasting



#### Cut or Nipped Bean

**Description**  
Cut or nipped bean and rusty

**Causes**  
- Bean broken by the depulper machine during wet process  
- Unripe cherries harvested

**Roasting & Cup profile Consequences**  
Lack of flavor, Dirty cup



#### Insect Damage

**Description**  
Beans with small holes caused by insects

**Causes**  
- Attack on cherries by Hypothenemus  
- Attack by Anisomer fasciatus during storage, due to inadequate storage conditions  
**Roasting & Cup profile Consequences**  
Depending to the damage



#### Shrunk Bean

**Description**  
Wrinkled Bean

**Causes**  
- Beans affected by drought conditions  
- Lack of fertilization

**Roasting & Cup profile Consequences**  
Slight loss of aroma, flavor and acidity  
Characteristic dirty flavor and astringent



#### Immature Bean

**Description**  
Green or light grey beans  
Beans tend to have a very adherent silver skin and size smaller than normal

**Causes**  
- Cherries picked before ripeness  
- Cultivation in low marginal zones for coffee production  
- Lack of fertilizer  
- Beans affected by drought and rust diseases

**Roasting & Cup profile Consequences**  
Slight loss of aroma, flavor and acidity  
Characteristic immature, acrid flavor

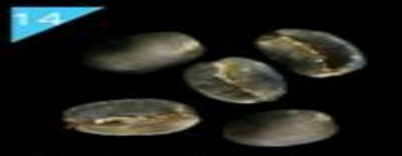


#### Pressed or Crushed Bean

**Description**  
Crushed beans with partial fractures

**Causes**  
- Bruised beans during dehusking, drying and milling process  
- Milling parchment with high moisture

**Roasting & Cup profile Consequences**  
Loss of aroma, flavor & acidity  
Uneven roast



#### Wet or Underdried Bean

**Description**  
Beans with dark green color and soft texture

**Causes**  
- Beans with high humidity  
- Lack or incomplete drying

**Roasting & Cup profile Consequences**  
Slight loss of aroma, flavor and acidity  
Light loss during roasting

# Coffee Defect Guide

**Linda Formichelli, W. Eric Martin, Susan  
Gilbert**



## Coffee Defect Guide:

**The Washed Arabica Green Coffee Defect Guide**, 2017-11 *The Complete Idiot's Guide to Starting And Running A Coffeebar* Linda Formichelli, W. Eric Martin, Susan Gilbert, 2005-10-04 Brew up your own business This is a step by step guide to realizing what for many people is a cherished dream opening a successful coffee bar The Complete idiot s Guide to Starting and Running a Coffee Bar includes the dirt on what it s really like to work behind the counter and information of everything from how to build a business plan to how to make the drinks and how to price them Only series book of its kind The specialty coffee business is still growing Small businesses create 7 out of 10 new jobs in America Susan Gilbert has started and run five successful coffee bars

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**The Six Sigma Way Team Fieldbook: An Implementation Guide for Process Improvement Teams** Peter Pande, Robert Neuman, Roland Cavanagh, 2001-12-14 This companion guide to the bestselling The Six Sigma Way focuses on the project improvement teams that do the real in the trenches work of Six Sigma measuring performance improving quality and saving millions in the process The Six Sigma Way Team Fieldbook is a highly practical reference for team leaders and members outlining both the methods that have made Six Sigma successful and the basic steps a team must follow in an improvement effort Written by three veteran trainers of Six Sigma Black Belts and teams at GE Sun Microsystems and Sears this hands on guide helps teams obtain the skills they need to identify a product service

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web jun 13 2022 thanks to you my exceptional principal and the entire school management appreciation words for school principal 1 i appreciate you for your interest in building up thoughtful students and you are accomplishing it gradually with me being a beneficiary from your well of wisdom it s an awesome experience thank you

principal s day wishes quotes messages captions - Feb 11 2023

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*100 words of appreciation for teachers from a principal* - Aug 05 2022

web nov 28 2022 i appreciate you so much you have made a great difference in the lives of the students because you care so much about them you have directed them to trust themselves in all that they do and to become all that they dream words of appreciation for teachers from a principal

**thank you letter to school principal 52editions** - Sep 06 2022

web i am writing this letter to express my gratitude and appreciation for all you have done for our school on behalf of all the board members we can feel a massive change in our school since you became our principal the children attending school name seem much happier and more satisfied

appreciation letter to school principal from parents write thank you - Jan 10 2023

web jan 16 2023 example messages to include in a thank you card to a school principal thank you for your dedication and hard work in leading our school your leadership and guidance have made a positive impact on the education and well being of our students thank you for your commitment to creating a positive and inclusive learning

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web thank you principal sir principal name for you heard to all the very demands as well as to all the requests which your students actually made thank you principal sir principal name for you organised such an amazing as well

best thank you messages for teachers card messages bo kx - Feb 28 2022

web jul 1 2022 thanks for the world you are one person but for our children you are the world thank you teacher i have you to thank for inspiring my child to come out of her shell she he loves you so dearly and she he seems to think that you are made of magic thank you for being so good and so patient with her him

thank you letter to your school principal as a parent how to - Mar 12 2023

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web may 18 2022 he loves your teachers and he is enjoying himself i want to thank you for all the hard work you do you re a great principal thank you for all your hard work and dedication thank you so much for being an amazing school principal it is a privilege to work with you i just wanted to take a moment to say thank you for all of your hard work

*thank you farewell messages for outgoing school principals* - Dec 29 2021

web thank you message for outgoing principal thank you for being an amazing guidance to me you re great in every way principal farewell this farewell is nothing but wishing for your better days huge respect and love on your way mentor you have always been like a best friend to all of us in addition to being a teacher or a leader at this

*words of appreciation and thank you notes to principal ink* - Aug 17 2023

web thank you principal thank you for directing our kids to look and walk the right path you are the best principal this school has ever had we appreciate you i can still hear your words tingling in my ears it energizes me to focus on learning more and always be ready for opportunities that may come thank you so much ma conclusion

**thank you letter to school principal letterspro com** - Nov 08 2022

web sample letter senders name address line state zip code letter date recipients name address line state zip code subject normally bold summarizes the intention of the letter optional dear recipients name i would like to take this opportunity to express my gratitude to you

**55 appreciation words for school principal from students** - May 14 2023

web jun 11 2022 thank you for directing our kids to look and walk the right path you are the best principal as i hear your school students always refer to you 5 i can still hear your words tingling in my ears it energizes me to focus on learning more and to always be ready for opportunities that may come

*47 best thank you messages for school principal* - May 02 2022

web mar 12 2022 47 best thank you messages for school principal thanks letters thank you letter to the principal letter to principal for fee concession sample thank you letter format to the principal thank you letter to school principal sample letters of recommendations for principals scholarship for student

*thank you note for principal all business templates* - Jul 04 2022

web if you want to send a proper thank you note we recommend you to check out this thank you letter to teacher from principal this thank you message will capture your receiver s attention for sure expressing your sincere appreciation to the most superb school principal or teacher is worth putting in the effort