



Fig. 6

LATHE CONTROLS (See Fig. 6)

1. Spindle speed selector
2. Electrical push buttons
3. Apron, surfacing or sliding feeds
4. Gearbox, threads and feeds
5. Spindle rotation (reverse only)
6. Spindle rotation (forward and reverse)
7. Footbrake

ELECTRICAL CONTROLS (See Fig. 7)

With the exception of the lathe isolator, all electrical controls are fitted into the front face of the headstock—

1. Press the **GREEN** button to start the main drive motor.
2. The indicator lamp glows whilst the motor is running.
3. Press the **RED** mushroom-head button to stop the main motor and also electrical supply to ancillary services.
4. Coolant pump **ON/OFF** push buttons.



Fig. 7

Colchester Triumph 2000 Parts Manual

Patrick Vollmar



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