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Safety		
Operation		3 4
Interlocks		
E-stop Buttons		
Proper Guarding		
Damage		<u> </u>
Alignments		
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Y and Z on square		
X and Y on square		
Orientation		
Axis Reference positions		
Lubrication		
Check Initial levels		
Spindle Lube tank		
Way lube Tank	+	
Air Lubricators	+	
Hydraulic Unit		
Drain, Clean Suction Filter, Wipe out		
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