## **<u>Continental</u>** Industrial Engines

MODEL	TM20		TM27	
	METRIC	ENGLISH	METRIC	ENGLISH
No. of Cylinders	3	3	4	4
Bore & Stroke	91 x 103.2	$(3.58 \times 4.06)$	$91 \times 103.2$	$(3.58 \times 4.08)$
Displacement	2.0 L	(123) CID	2.68 L	(164) CID
Compression Ratio	8.2:1	8.2:1	8.2:1	8.2:1
Max. Of pressure*	2.6 - 4.1 Bar	(40 - 60 PSI)	2.8 - 4.1 Bar	(40 - 60 PS/
Min. Oil Pressure (Idling)	0.5 Bar	7 PSI	0.5 Bar	7 PSI
Firing Order	1-3-2	1-3-2	1-3-4-2	1-3-4-2
Main Brg. Frt.	73 x 23.8	$(2.68 \times .94)$	73 x 23.8	$(2.68 \times .94)$
Main Brg. Int.	73. x 23.8	$(2.66 \times .94)$	(2) 73 x 23.6	$(2.68 \times .94)$
Main Brg. Thrust	73 x 31.8	$(2.88 \times 1.25)$	73 x 31.8	$(2.88 \times 1.25)$
Main Brg. Floar	73 x 23.8	(2.86 x .94)	$73 \times 23.6$	$(2.63 \times .94)$
Conn. Rod Bra.	49.2 x 24.5	(1.94 x .96)	40.2 x 24.5	$(1.94 \times .96)$
Oil Capacity				
Crankonse	4.73 L	(5 quarts)	5.7 L	(6 quarts)
Filter	.95 L	(1 quart)	.95 L	(1 quart)
Total	5.68 L	(6 quarts)	6.6.5 L	(7 quarts)
Valvo Cioarance	20-38 00-800-0	COMPONENTS-0.78		
Intoko	.36	6.0149	.36	0.0149
Exhaust	.46	(.018)	.46	0.0189
Water Capacity				
Engina	2.84 L	(3 quarts)	3.6 L	(3.8 quarts)
Weight (approx.)				
(with accessories)	227 kg	(500 tbs.)	243 kg	(536 lbs.)
Spark Plug Gap	0.6	(.032)	0.6	(.032)

Higher oil pressure may be experienced during cold starts.

## INFORMATION FOR ORDERING PARTS

When ordering parts, refer to the engine name plate attached to side of the cylinder block, which lists the model and serial number. In most cases a specification number is listed. This data is of vital importance in obtaining the correct parts: always include this information on your parts order.



# **Continental Tm27 Parts Manual**

**Robert R. Redfield** 

#### **Continental Tm27 Parts Manual:**

Road and Track .1982 **Automotive Engineering** ,1992-07 Continental Motors Service Manual and Parts Book Continental Motors Corporation, Muskegon (Mich.), 1946 1988 Continental Shop Manual Ford Motor Company. Ford Parts and Service Division. Training and Publications Department, 1987 Master Parts Manual Tecumseh Products Company. Engine and Gear Service Division, 1982 Chilton's Flat Rate and Parts Manual ,1962 1995 Continental Service **Manual** ,1994 **Instructions and Parts Catalog** Atlas Imperial Diesel Engine Co, Chilton's Labor Guide and Parts **Manual** .1974 Chilton's Labor Guide and Parts Manual Chilton Book Company, 1974 Chilton's Motor/age Professional Chilton's Labor Guide and Parts Manual Chilton Book Company, 1974 Labor Guide and Parts Manual, Ferguson TE 20 Series Tractor Parts Manual Harry Ferguson Limited, 2010 Seeburg Model 220 and 222 of 1959 Service and Parts Manual Seeburg Company Staff, 1984-03-01 Chilton's 1997 Labor Guide and Parts Manual ,1996 Chilton's 1987 Labor Guide and Parts Manual .1986 Chilton's 1991 Labor Guide and Parts Manual .1990 Chilton's 1983 **Import Labor Guide and Parts Manual**,1983 Chilton's 1989 Labor Guide and Parts Manual .1988 Chilton's 1996 Import Labor Guide and Parts Manual Kerry A. Freeman, Chilton Book Company, 1996

### Reviewing Continental Tm27 Parts Manual: Unlocking the Spellbinding Force of Linguistics

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