

# CAPS 操作説明書 CAPS OPERATION MANUAL (MAPPS 2)

適用機種

Applicable Model

マシニングセンタ  
Machining Centers

適用制御装置

Applicable NC Unit

MSX シリーズ  
MSX Series

機械の操作、保守およびプログラミングを行う前に、必ず弊社、制御装置メーカーおよび各付属機器メーカーの取扱説明書を熟読し、内容を充分理解してください。

また、取扱説明書は紛失しないように大切に保管してください。

Before starting operation, maintenance, or programming, carefully read the manuals supplied by Mori Seiki, the NC unit manufacturer, and equipment manufacturers so that you fully understand the information they contain.

Keep the manuals carefully so that they will not be lost.

**MORI SEIKI**  
THE MACHINE TOOL COMPANY



CM-MCMAPPS2-G1JE

# Caps Mori Seiki Programming Manual

**G Orfield**



## **Caps Mori Seiki Programming Manual:**

**Managing Computer Numerical Control Operations** Mike Lynch, 1995 Provides the ideas guidelines and techniques you need to capture the full potential of your CNC equipment Nearly every aspect of CNC operations is addressed and the book is organized so you can use it as a step by step guide to efficient CNC utilization or as a shop floor reference for continuous improvement Hundreds of specific utilization boosting techniques are detailed

**Designing Exoskeletons** Luis Adrian Zuñiga-Aviles, Giorgio Mackenzie Cruz-Martinez, 2024-03-27 Designing Exoskeletons focuses on developing exoskeletons following the lifecycle of an exoskeleton from design to manufacture It demonstrates how modern technologies can be used at every stage of the process such as design methodologies CAD CAE CAM software rapid prototyping test benches materials heat and surface treatments and manufacturing processes Several case studies are presented to provide detailed considerations on developing specific topics Exoskeletons are designed to provide work power rehabilitation and assistive training to sports and military applications Beginning with a review of the history of exoskeletons from ancient to modern times the book builds on this by mapping out recent innovations and state of the art technologies that utilize advanced exoskeleton design Presenting a comprehensive guide to computer design tools used by bioengineers the book demonstrates the capabilities of modern software at all stages of the process looking at computer aided design manufacturing and engineering It also details the materials used to create exoskeletons notably steels engineering polymers composites and emerging materials Manufacturing processes both conventional and unconventional are discussed for example casting powder metallurgy additive manufacturing and heat and surface treatments This book is essential reading for those in the field of exoskeletons such as designers workers in research and development engineering and design students and those interested in robotics applied to medical devices

**Machinery**, 2004 *Job Shop Lean* Shahrukh A. Irani, 2020-05-04 In the 1950 s the design and implementation of the Toyota Production System TPS within Toyota had begun In the 1960 s Group Technology GT and Cellular Manufacturing CM were used by Serck Audco Valves a high mix low volume HMLV manufacturer in the United Kingdom to guide enterprise wide transformation In 1996 the publication of the book *Lean Thinking* introduced the entire world to Lean Job Shop Lean integrates Lean with GT and CM by using the five Principles of Lean to guide its implementation 1 identify value 2 map the value stream 3 create flow 4 establish pull and 5 seek perfection Unfortunately the tools typically used to implement the Principles of Lean are incapable of solving the three Industrial Engineering problems that HMLV manufacturers face when implementing Lean 1 finding the product families in a product mix with hundreds of different products 2 designing a flexible factory layout that fits hundreds of different product routings and 3 scheduling a multi product multi machine production system subject to finite capacity constraints Based on the Author s 20 years of learning teaching researching and implementing Job Shop Lean since 1999 this book Describes the concepts tools software implementation methodology and barriers to successful implementation of Lean in HMLV production systems

Utilizes Production Flow Analysis instead of Value Stream Mapping to eliminate waste in different levels of any HMLV manufacturing enterprise Solves the three Industrial Engineering problems that were mentioned earlier using software like PFAST Production Flow Analysis and Simplification Toolkit Sgetti and Schedlyzer Explains how the one at a time implementation of manufacturing cells constitutes a long term strategy for Continuous Improvement Explains how product families and manufacturing cells are the basis for implementing flexible automation machine monitoring virtual cells Manufacturing Execution Systems and other elements of Industry 4 0 Teaches a new method Value Network Mapping to visualize large multi product multi machine production systems whose Value Streams share many processes Includes real success stories of Job Shop Lean implementation in a variety of production systems such as a forge shop a machine shop a fabrication facility and a shipping department Encourages any HMLV manufacturer planning to implement Job Shop Lean to leverage the co curricular and extracurricular programs of an Industrial Engineering department      **Technocrat** ,1974-07  
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