

CAM

INTRODUCTION TO COMPUTER CONTROLS IN NC CNC (COMPUTER NUMERICAL CONTROL)

CNC involves the replacement of conventional hardwired controller unit by a small dedicated stored program computer. The small computer is used to perform some or all of the basic NC functions by programs stored in its read/write memory.

DNC (DIRECT NUMERICAL CONTROL)

DNC involves the use of a larger computer to control a number of NC machine tools through direct connection and in real time

AC (ADAPTIVE CONTROL)

AC MACHINING DENOTES A CONTROL SYSTEM THAT MEASURES ONE OR MORE PROCESS VARIABLES (CUTTING FORCE, TEMPERATURES, HORSE POWER ETC.) and manipulates feed/ speed in order to compensate for undesirable changes in the process variables.

NC PART PROGRAMMING:

It is the procedure by which the sequence of processing steps to be performed on the NC machine tool is planned and documented

There are two methods of part programming

1. Manual part programming
2. Computer assisted part programming.

NC WORDS:

1. SEQUENCE NUMBER WORD (N-WORD): This is used to identify the block.
2. PREPARATORY WORD (G- WORD) : It prepares MCU for instructions that are to follow
3. COORDINATES (X, Y, Z): These give the coordinate positions of the tool.
4. FEED RATE (F- WORD): Specifies feed in the machining operation.

Cnc Operator Manual

Daniel F McAuley



Cnc Operator Manual:

CNC Programming Handbook Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects *Machinist Handbook for the Apprentice* David B Smith,2017-06-10 How to use Instrument mic s ect Drafting Run the Lathe and the Tooling Using indexing heads and charts and tables and Drawing for making tooling for mills Over 200 page for the Machinist Mechanics and CNC Machinist s ONE of the great needs of today is well trained men and women who to work with their hands That has the ability to diagnose troubles suggest improvements and make changes No person can hope to succeed in any line of work unless he or she is willing to study and do the work This is the Beta version pricing This book is aids the student apprentice and specialist machinist in the machine shop or school to gain the knowledge to be a journeymen machinist To secure a better understanding of the fundamentals Of the operation of a tradition Engine Lathe and Vertical Milling Machine In illustrating and describing the fundamental operations of lathes and mills practice we have made an effort to show only the best and most practical methods use by journeymen machinist in a real shop environment Also to show ways and tips to do the machine work Please see the other books Machinist Guide and Single To Three Phase Simplified Occupational Outlook Handbook ,2004 Introduction to NC/CNC Operation William W. Luggen,1986 Mechanic & Welder Guide for machinist hand tools , How to use MIC s and Tools used by Machinist In both Inch and Metric History of machine tools With simple how do machine work tricks of the trade **Towards Strategic Information Systems** Elizabeth K. Somogyi,Robert Galliers,1987 **Occupational Outlook Handbook** Us Dept of Labor,2008-02-06 Career guidance put out by the U S Department of Labor **Occupational Outlook Handbook, 2008-2009** ,2008 This handbook features well written interesting descriptions for nearly 270 major jobs in the U S and summary information on additional jobs For each job the book discusses the nature of the work working conditions training and education needed earnings and additional information *Occupational Outlook Handbook* United States. Bureau of Labor Statistics,1996 **Occupational outlook handbook 1994/95** ,1949 **Manufacturing Engineering Handbook, Second Edition** Hwaiyu Geng,2015-10-22 The new edition of this professional resource reveals how to optimize all aspects of the global manufacturing process to build the highest quality goods at the lowest price in the shortest possible time How can one apply technical and business knowledge to develop a strategic plan that delivers increased productivity quality sustainability reliability agility resilience and best practices with rapid time to production and value The answers are found in the fully updated new edition of Manufacturing Engineering Handbook The goal of this second edition is to provide the essential knowledge needed to build products with the highest quality at the lowest cost in the least amount of time by optimizing all aspects of the manufacturing process design development tools processes quality speed output safety and sustainability You will gain access to information on conventional and modern technologies manufacturing processes and operations management that will assist you in achieving these goals The book is written by a team of more than 100 internationally renowned manufacturing engineering experts and

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