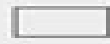
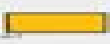
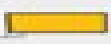
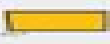
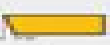
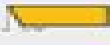


刀片形状/代号 Insert shape/Code		
		
A	B	C
		
D	E	H
		
K	L	M
		
Q	P	R
		
S	T	T
		其他 Others
	W	

公制/Metric		
代号 Code	形式 Form/shape	刀片形状 Insert shape/Code
B	EL/With	EL/Without
H	EL/With	单面 Single-side
C	EL/With	EL/Without
J	EL/With	双面 Double-side
W	EL/With	EL/Without
T	EL/With	单面 Single-side
Q	EL/With	EL/Without
U	EL/With	双面 Double-side
N	EL/Without	EL/Without
R	EL/Without	单面 Single-side
F	EL/Without	双面 Double-side
A	EL/With	EL/Without
M	EL/With	单面 Single-side
G	EL/With	双面 Double-side
X	---	---
		特殊/Special

断屑槽及夹固形式/Chipbreaker and clamping system

T N M G

主切削刃后角 Clearance angle of main cutting edge			
代号 Code	后角 Clearance angle	代号 Code	后角 Clearance angle
A		B	
C		D	
E		F	
G		N	
P		O	其他后角 Other clearance angle

公差 Tolerance									
代号 Code	公差 Tolerance	公差 Tolerance	公差 Tolerance	公差 Tolerance	公差 Tolerance	公差 Tolerance	公差 Tolerance	公差 Tolerance	公差 Tolerance
A	±0.005	±0.025	±0.025	6.35	±0.08	±0.08	±0.08	±0.11	±0.16
F	±0.005	±0.013	±0.025	9.525	±0.08	±0.08	±0.08	±0.11	±0.16
C	±0.013	±0.025	±0.025	12.7	±0.13	±0.13	±0.13	±0.15	---
H	±0.013	±0.013	±0.025	15.875	±0.15	±0.15	±0.15	±0.18	---
E	±0.025	±0.025	±0.025	19.05	±0.15	±0.15	±0.15	±0.18	---
G	±0.025	±0.025	±0.013	25.4	---	±0.18	---	---	---
J	±0.005	±0.05 ±0.13	±0.025	6.35	±0.05	±0.05	±0.05	±0.05	±0.05
K	±0.013	±0.05 ±0.13	±0.025	9.525	±0.05	±0.05	±0.05	±0.05	±0.05
L	±0.025	±0.05 ±0.13	±0.025	12.7	±0.08	±0.08	±0.08	±0.08	±0.08
M	±0.08 ±0.18	±0.05 ±0.13	±0.013	15.875	±0.10	±0.10	±0.10	±0.10	±0.10
N	±0.08 ±0.18	±0.05 ±0.13	±0.025	19.05	±0.10	±0.10	±0.10	±0.10	±0.10
U	±0.13 ±0.38	±0.08 ±0.25	±0.013	25.4	---	±0.13	---	---	±0.13

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Table of Contents Carbide Selection Guide

1. Understanding the eBook Carbide Selection Guide
 - The Rise of Digital Reading Carbide Selection Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Carbide Selection Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Carbide Selection Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Carbide Selection Guide
 - Personalized Recommendations
 - Carbide Selection Guide User Reviews and Ratings
 - Carbide Selection Guide and Bestseller Lists
5. Accessing Carbide Selection Guide Free and Paid eBooks

- Carbide Selection Guide Public Domain eBooks
- Carbide Selection Guide eBook Subscription Services
- Carbide Selection Guide Budget-Friendly Options
- 6. Navigating Carbide Selection Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Carbide Selection Guide Compatibility with Devices
 - Carbide Selection Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Carbide Selection Guide
 - Highlighting and Note-Taking Carbide Selection Guide
 - Interactive Elements Carbide Selection Guide
- 8. Staying Engaged with Carbide Selection Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Carbide Selection Guide
- 9. Balancing eBooks and Physical Books Carbide Selection Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Carbide Selection Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Carbide Selection Guide
 - Setting Reading Goals Carbide Selection Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Carbide Selection Guide
 - Fact-Checking eBook Content of Carbide Selection Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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