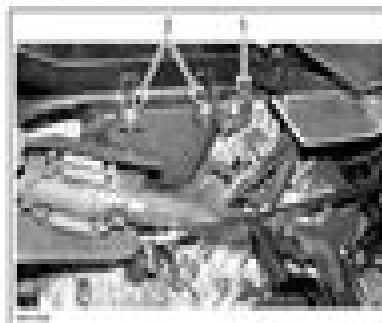


- throttle cable no. 4 from carburetor
- radiator inlet hose
- impulse line



- 1 Impulse line
- carburetor clamp (air box side)
  - carburetor vent hose
  - air box screws



- 2 Carburetor vent hose
- 3 Air box screws

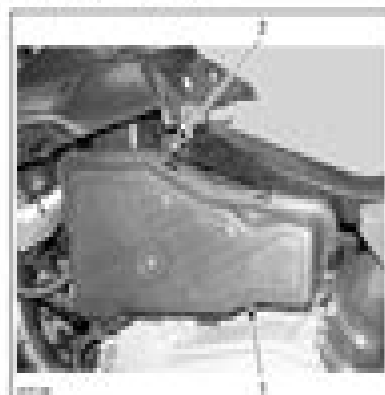
- engine blow-by hose from air box



- 1 Engine blow-by hose
  - 2 Air box
- rear propeller shaft bolt
  - disconnect unit bolts from engine

On left side of vehicle, remove the following:

- inner fender roller to (BODY)
- air box bolt then air box



- 1 Inner fender roller
- 2 Air box bolt

- CVT outlet hose no. 5



- CVT inlet hose no. 6 with its deflector no. 7
- throttle cable no. 8 from carburetor
- carburetor fuel line



- 6 CVT inlet hose
- 7 Throttle cable
- 9 Carburetor fuel line

**NOTE:** Pack fuel line with hose pincher (P/N 295-000-578) before removing it from carburetor.

- carburetor
- exhaust pipe nuts no. 9
- upper engine support no. 10

From top side, disconnect the following:

- magnets
- CPS (Kraichhahn Position Sensor)

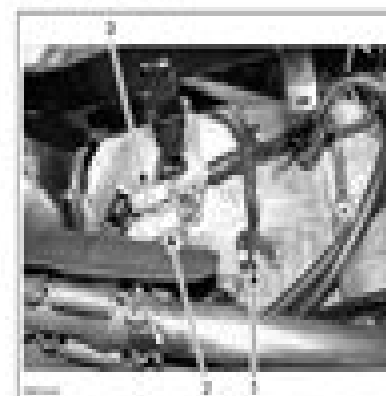
**NOTE:** The magnets and CPS connectors are to stay under the console, on top of the frame.

- disconnect unit connectors (dual models)
- brake switch connectors



On right side, disconnect:

- 1 Disconnect unit connectors
  - 2 Brake switch connectors
- spark plug cable no. 11
  - engine pressure switch
  - VSS (Vehicle Speed Sensor)
  - indicator switches



- 11 Spark plug cable
- 12 Engine pressure switch
- 13 VSS connector
- 14 Indicator switch connectors

# **Bombardier Service Manual Moto Marine**

**Intertec Publishing Corporation. Abos  
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## **Bombardier Service Manual Moto Marine:**

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