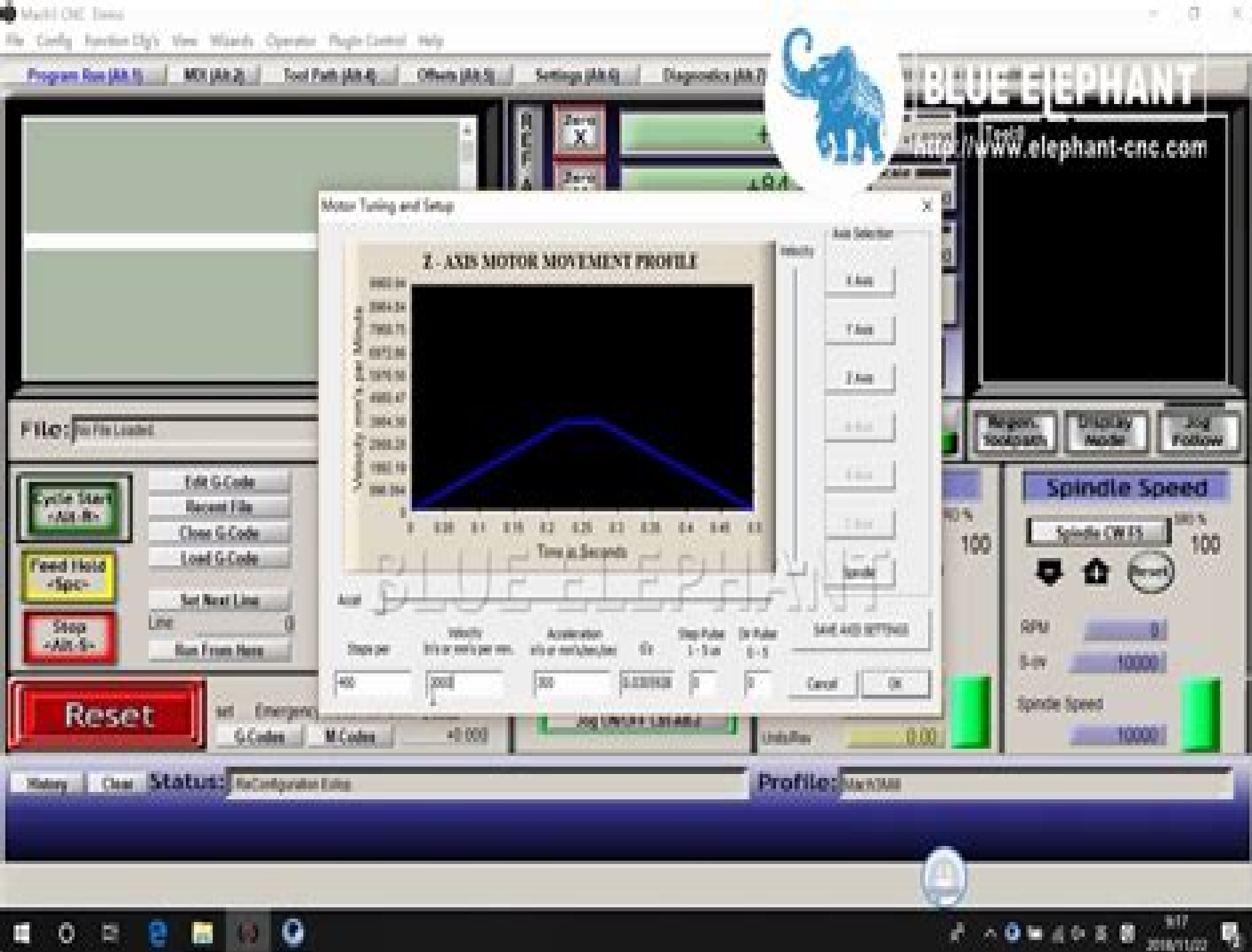




Cnc Mach3 Motor Tuning

Christoph Selig



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Umbaus und des CNC gesteuerten Fertigen das Thema sodass der Leser einen kompletten Einblick in diese faszinierende und den Modellbau teils revolutionierende Technik bekommt Aus dem Inhalt Warum CNC Technik für den Hobbybereich Achsantriebe Die Steuerungsarten Schrittmotoren Bau und Betrieb der Schrittmotor Steuerung SRS 1X035 Die Steuerungssoftware Mach3 Nützliches Zubehör Die Praxis Erzeugen des CNC Programms Aus DXF oder HPGL G Code generieren Von der Idee zum fertigen Teil Technologie Für sen Technologie Drehen Praktische Beispiele Für sen Praktisches Beispiel Drehen Die CNC Fräsmaschine als Zeichenmaschine Manuell GCode programmieren **CNC-Fräsen im Modellbau - Band 2** Christoph Selig, Portalfräsmaschinen gestatten im Verhältnis zu ihren Abmessungen große Bearbeitungsflächen und eignen sich deshalb hervorragend für bestimmte Arbeiten wie das Ausschneiden von Flugzeugrippen das Fräsen und Bohren von Leiterplatten oder das Gravieren von Schildern Abhängig von der Maschinengröße können Portalfräsen zudem zur Bearbeitung von Stahl oder Graugussteilen eingesetzt werden Sogar das technische Zeichnen ist mit solchen Maschinen möglich In Fortsetzung von Band 1 über die Grundlagen des CNC Fräsen beschreibt Christoph Selig im vorliegenden Band den Bau einer Portalfräsmaschine die von der Software Mach3 gesteuert wird Der Autor behandelt in dieser anspruchsvollen Abhandlung sämtliche Fragen und Arbeitsschritte von der Größe der Maschine und dem Einsatzzweck über die Funktionen und Achsantriebe die Frässpindel und die Verkabelung bis hin zur elektronischen Inbetriebnahme Auch wer eine Portalfräsmaschine fertig kauft wird dieses Buch mit Gewinn lesen Rund 170 Abbildungen mit Fotografien Zeichnungen und Bildschirmbeispielen sowie ausführliche Angaben zu Herstellern und Lieferanten des benötigten Materials ergänzen den Text

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