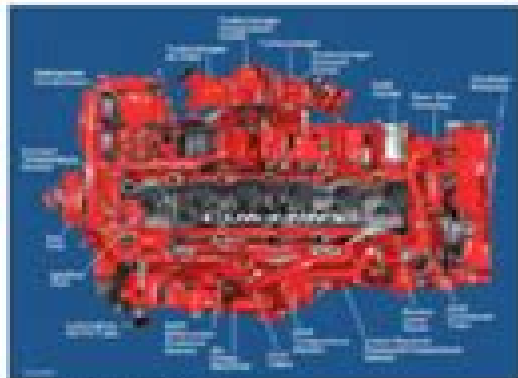


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100

[illegible]

Abstract

WARNING: Improper use or maintenance of this equipment is a serious safety hazard. Improper use, maintenance, or safety-related components, may result in personal injury or death. Safety-related components should be used.

- [illegible]

- [illegible]

100

1. Repair or [replace](#) **Water Inlet Valve Assembly** if damaged.
2. Repeat connecting tubes of DDI, check water supply and venting.

100

NOTE: Turn OFF engine and let 5 minutes cool down before performing the test.

- [illegible]

1000

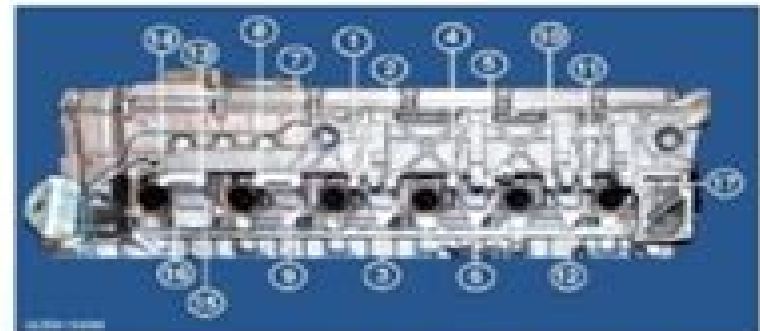


Fig. 10. FCB Center Wave Modulator Assembly With Polymers Sequenced

NOTE: Lubricate connecting tubes with clean oil. Without lubrication tubes will not be fully installed or rubber can be cut.

- Two HEW water manifold assembly gaskets must be installed.
- EGW cooler water manifold assembly must be installed on cylinder head.
- Install seawater intake pipe (EGW cooler water manifold assembly). Tighten to [22 Ft. Lbs. \(30 N.m.\)](#) in sequence. [See Fig. 44](#).



Cascadia Service Manual

Léo Pomar



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